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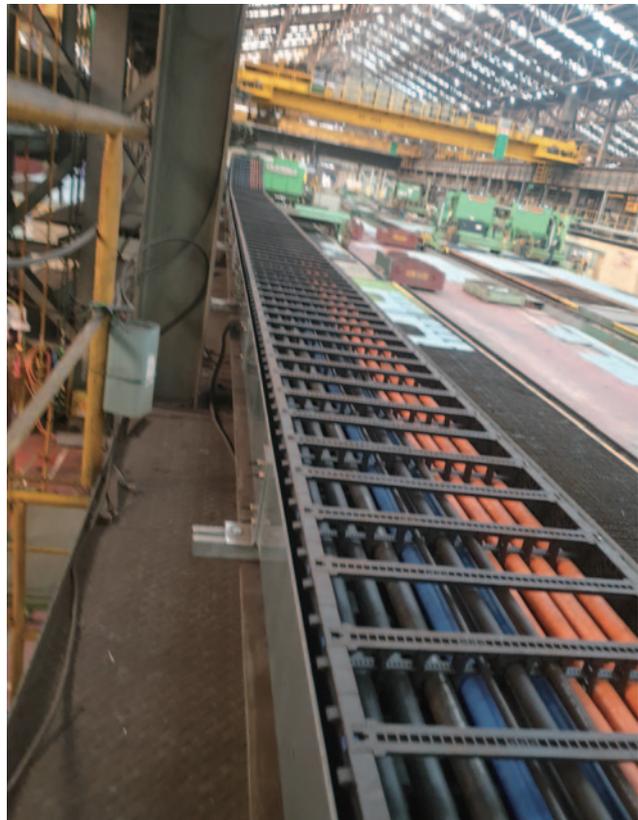


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Product Application

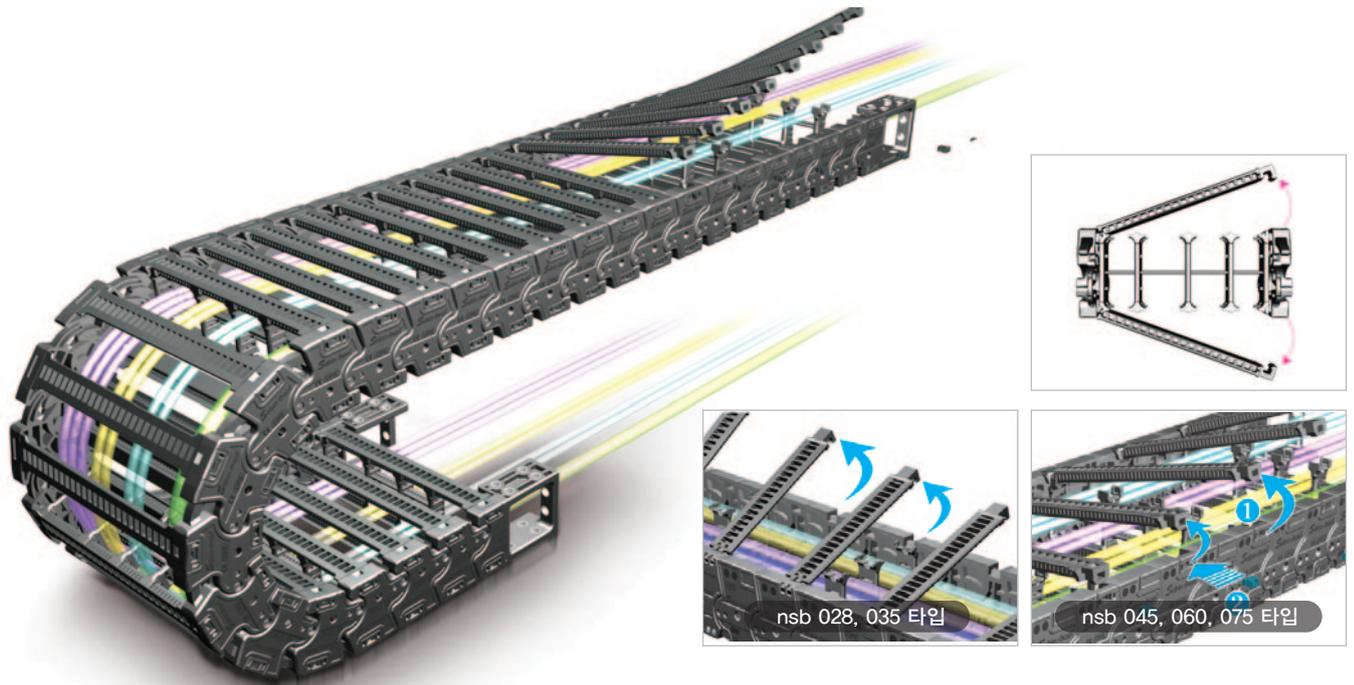


nsb Normal, Sliding Type



nsb065S

Feature of nsb Chain Cleanin Room, Normal, Enclosed Type



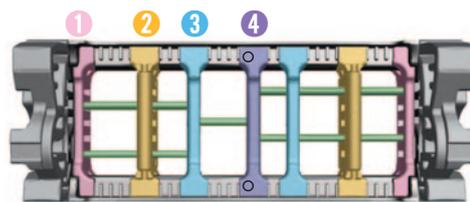
Convenient Feature of Hinge Type of Frame

One side of Frame is pin type and the other side of Frame is hinge type that makes easy maintenance of assembly and disassembly.
 Applicable at new Sabin Chain Cleanroom (nsb020/022CR excluded), Normal and Enclosed Type.
 Nsb045/060/075E' frame is Alignment pin applied type
 It is convenient to insert cables and hoses by opening upper and lower frame. Frame Alignment pin is applied to nsb045/060/075CR,N type to prevent separation of frame.

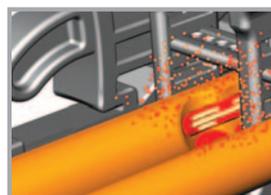
Effective Use of Divider

There are various types of Divider such as DV-S, DV-R, DV-M to establish effective section composition.

- DV/S :**
Used to fix a separator that is the same length as the frames
- DV/R :**
Roller applied Divider to prevent abrasion of cables
- DV/M :**
Used to separate individual cables
- DV/T :**
Used to not be separated from frame. It is used with Divider Pin.
- DV/W :**
Used to hold the cables in place at both ends of the cable chain



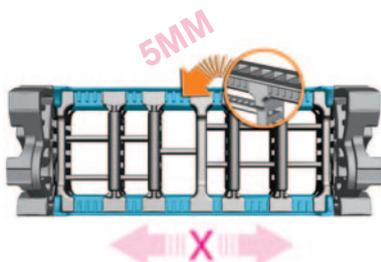
DV-R, DV-M are adopted to nsb045, 060, 075 size of Cable Chain.



Friction occurred and it causes damage of cable's sheath



DV-R is designed to prevent damage of Cable's sheath. When cables are not securely tightened, they rub surface of Roller. In this case, roller unit prevents damage of Cable's sheath. (When dust is strictly prohibited environment, DV-R is recommended to be used.)



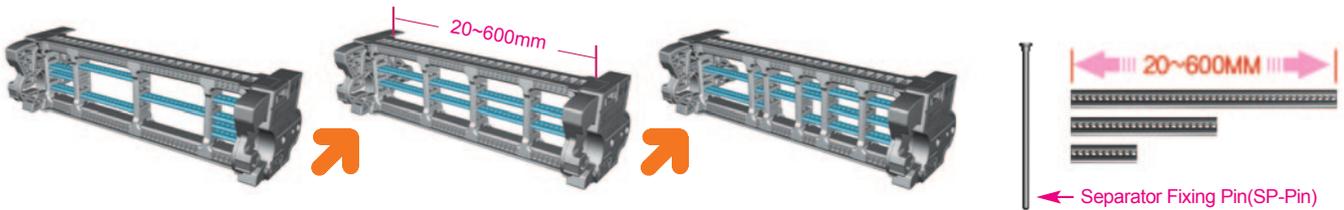
Frame with teeth every 5mm makes frame does not move to left and right side but placed firmly.
 (Applied to nsb028/035/045/060/075)

Feature of nsb Chain Clearin Room, Normal, Enclosed Type

Secure Space by utilizing Divider and Separator

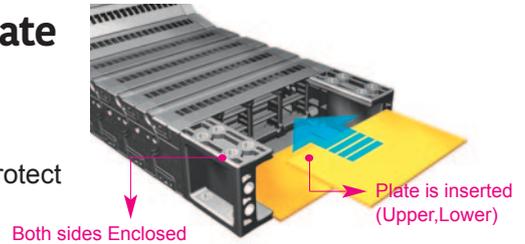
You should make section composition every second frames to make sure long lifetime of cables by preventing from twisting and lost of cables inside. (It's strongly recommended for customers who want to use for long time). It's basic issue and one of the most important factors showing long lifetime of cables.

You can make suitable section composition by using our diverse our dividers and separators that can be modified from 20mm ~ 600mm.



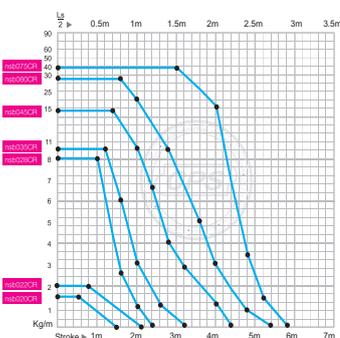
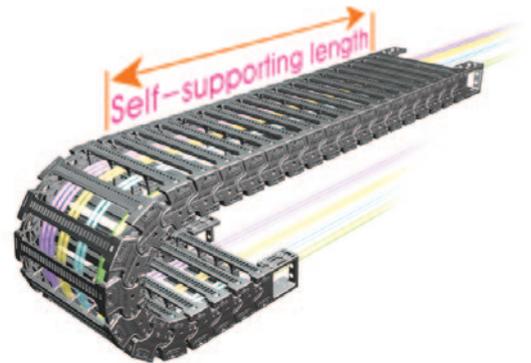
FEB can be fully enclosed by inserting Steel Plate like in the image. (Steel Plate can be ordered separately)

Steel Plate is inserted thru the connecting groove of FEB. It helps to protect cables more securely from external particles.

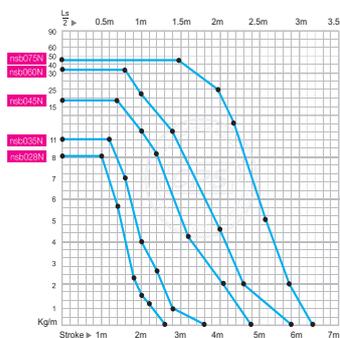


Unsupported Length

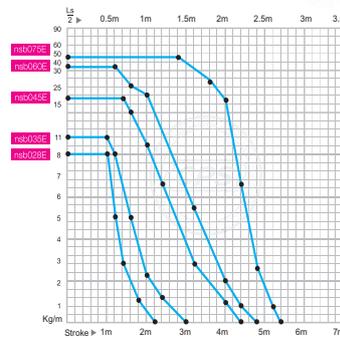
Unsupported Length means Cable Chain maintained in rigid linear state while it is moving forward like in the image. Generally, when size of Cable Chain become bigger, its Unsupported Length also become increased. So if Unsupported Length is an important factor to the application, please check each Cable Chain's property of Unsupported Length to select correct Cable Chain model.



nsb Cleanroom Type (CR)



nsb Normal Type (N)

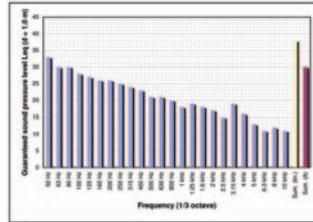


nsb Enclosed Type (E)

Feature of nsb Chain Clearin Room, Normal, Enclosed Type

The Quietest Cable Chain In The World

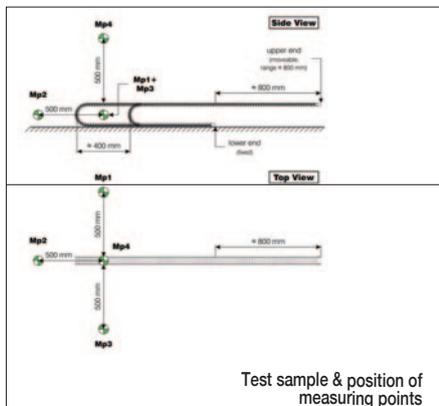
30dB noise level was recorded at TUV testing facility in Germany. Patent obtained!



3 Measurement Procedure

3.1 Fundamentals

- Date and time of measurements: March 15th 2007
- Environmental conditions:
 - Temperature: 21 °C (indoor, air conditioned)
 - Background noise level: $L_{pA} \leq 29$ dB(A) (air condition off during measurements) \Rightarrow no correction was made for the influence of background noise (see Annex 2, p. 9)
 - Environmental correction K_{Ed} : $K_{Ed} = 0$ dB



All measurement results in detail are compiled in Annex 2 (p. 9). The summary below describes the evaluation of the measurements according to 2000/14/EC [1] and the guidelines belonging to this directive [2].

- Arithmetic mean of the L_{pA} ($d = 0.5$ m (as measured)): 33.1 dB
($d = 1.0$ m (calculated)): 27.1 dB
- Product standard deviation S_p : 0.8 dB
- Estimated comparative standard deviation S_c : 1.0 dB
- Total standard deviation S_t : 1.3 dB
- Confidence level: 95 %
- Quantity of samples: 5
- Coverage factor (see [2], annex A to part 4, table A1): 2.132
- Correction value K ($K = S_t \times$ coverage factor): 2.8
- Guaranteed sound pressure level L_{pA} ($d = 1.0$ m): 30 dB

Figure 2 shows the guaranteed sound pressure level L_{pA} for frequencies from 50 Hz to 10 kHz (1/3 octave). The values for each frequency band are calculated as given above.

Measurement results

- [1] DIRECTIVE 2000/14/EC OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 8 May 2000 on the approximation of the laws of the Member States relating to the noise emission in the environment by equipment for use outdoors
- [2] Position paper on guidelines for the application of the European Parliament and Council Directive 2000/14/EC on the approximation of the laws of the Member States relating to the noise emission in the environment by equipment for use outdoors. December 2001
- [3] DIN EN ISO 3744 (ISO 3744 : 1995), Acoustics – Determination of sound power level of noise sources using sound pressure – Engineering method in an essentially free field over a reflecting plane, November 1995
- [4] DIN EN ISO 4871 (ISO 4871 : 1996), Acoustics – Declaration a verification of noise emission values of machinery and equipment, March 1997
- [5] DIN EN 61672-1 (IEC 61672-1:2002), Electroacoustics – Sound level meters – Part 1: Specification, October 2003

Reference documents



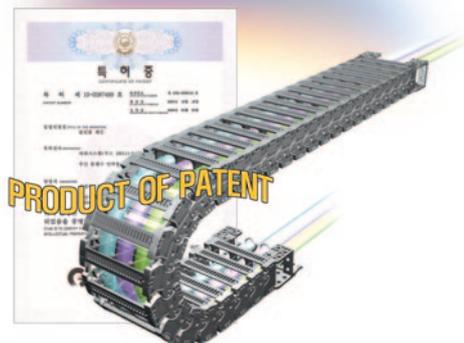
Low Dust Cable Chain That Is Appropriate At Clean Room Environment

sabin Chain is 'NET' certified product by Ministry of Science and Technology in terms of level of low dust and noise.

Next Cable Chain developed by CPS' Own Technology

Sabin Chain was developed by CPS' independent Technology and patent registered in USA, China, Republic of Korea, Germany and Italy.

* CR-Type: 10-0587499, E-Type: 10-0838583, S-Type: 10-0854053

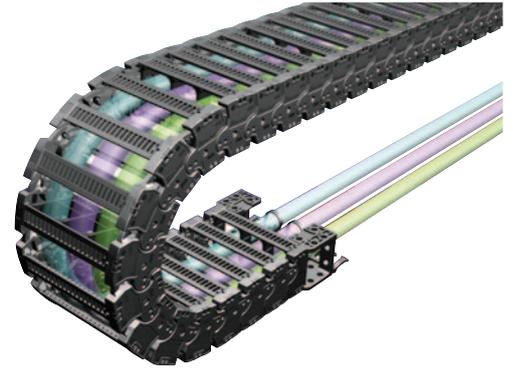


Feature of Each nsb Chain Series

nsb-CR : Cleanroom Type

Cable Chain that performs Low Noise and Low Dust applying to production line of Semiconductors, LCD and PDP where dust and noise is strictly regulated environment.

It can be produced ATEX, ESD retardant type to prevent damage of High Concentration circuit, Explosion and static electricity.

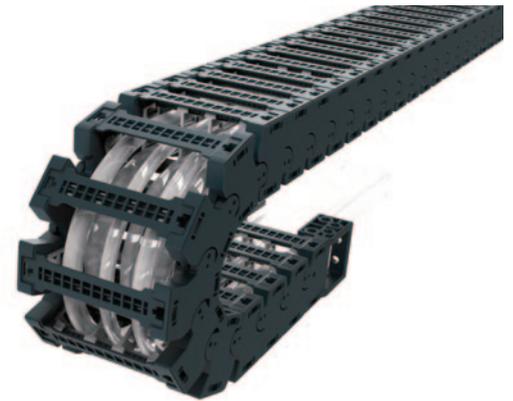


G Clean Chain

Cable Chain that performs Low Noise and Low Dust applying to production line of Semiconductors, LCD and PDP where dust and noise is strictly regulated environment.

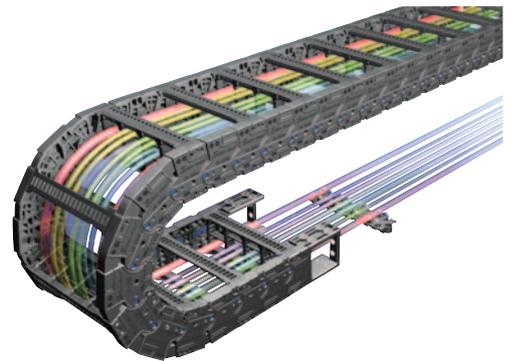
G Clean Chain is newly launched made of UHMW-PE material(molecular 6.7M) which could substitute "Gore cable chain and GUR Pad cable chain.

World first Certificates IPA ISO CLASS 1 as cable inserted test.



nsb-N : Normal Type

Cable Chain that performs Low Noise and Low Dust as its durability and elastic force improved.



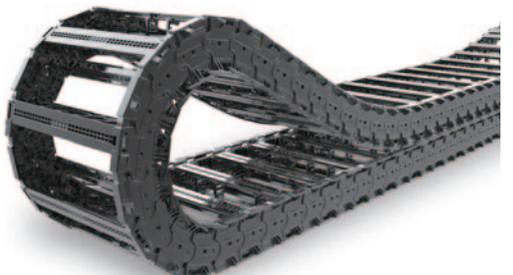
nsb-E : Enclosed Type

Cable Chain that used in external particle-exposed environment such as Welding Line of Automobile Manufacturer, Painting Shop. It protects cables and hoses by using fully enclosed type of frame.



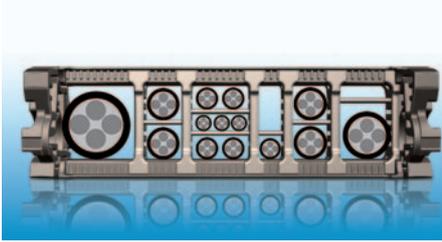
nsb-S : Sliding Type (for Long Travel)

Cable Chain that is used for Long Travel Operation required environment. It is sliding type of Cable Chain and widely used where Low noise, low dust and Speedy Operation is required.



Installation Method of Cable Chain

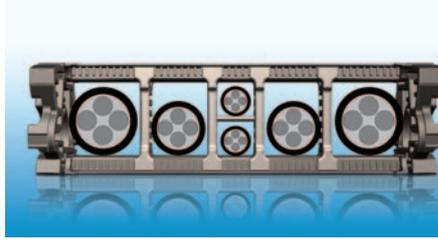
Arrangement and Installation of cable



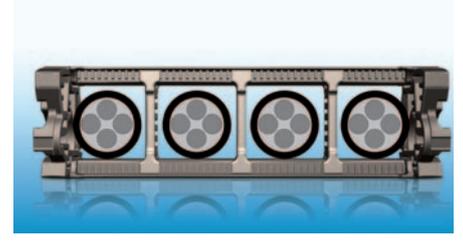
Available Space

Rounded Cable : 10% of space to be guaranteed based on Dia. of cable
 Flat Cable : 10% of space to be guaranteed based on thickness of cable
 Hose : 20% of space to be guaranteed based on Dia. of hose

10% of space should be secured between cables. When different dia. of cables are inserted, divider should be used. When there is 10% of space between cables, separator should be used.

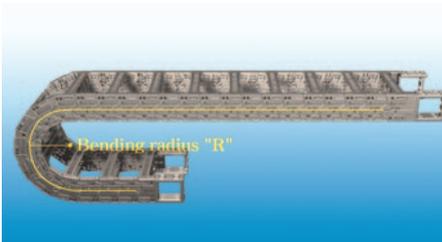


Single layer arrangement of cables are a standard. Big sized cables are placed outside and small sized cables are placed at center. Do not overlap cables but separate them by using separator.



Cables should be placed straightly and arrange them to maintain balance of weight like in the image.

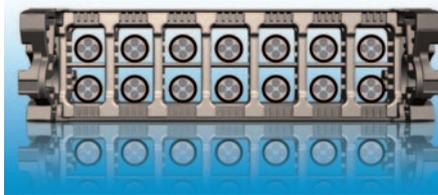
Bending Radius Value, "R"



Minimum "R" Value of Cable :
 Multiply 8 to 10 against the biggest cable
Minimum "R" Value of Hose :
 Multiply 15 to 20 against the biggest hose

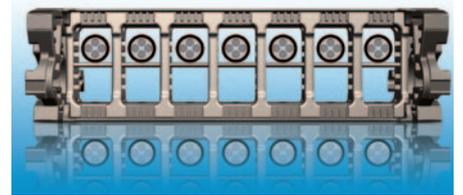
R value of Cable Chain should exceeds the R value of cable or hose.

Arrangement of Cable and Hose



When sum of 2 cables are bigger than X1.2, Inner Height of Cable Chain, Divider does not to be installed. But when it does not exceed X1.2, Divider is recommended to be used.
 In case of separator, when cable or hose' dia is lower than X0.5, separators is recommended to be used.

Arrangement of Cable and Hose



Cables should be placed the upper section when it designed one row arrangement



When cable is inserted inside of Cable Chain, its condition should be maintained straightly to prevent cable that to be entangled.

General Information

- Material** : CPS-Amide (PA6+G.F)
- Noise level** : 30dB(DIN EN 61672-1)
- Speed** : 10m/s
- Acceleration** : 20m/s²
- Temperature** : -30°C ~ +130°C
- Special production** : ESD, UV, Customized color
- Certificate** : CE, IPA, ATEX(Ex), TUV, RoHS2

Value of Speed/Acceleration is subject to change according to cable's amount and travel length.

Calculation Table

Length of Cable Chain

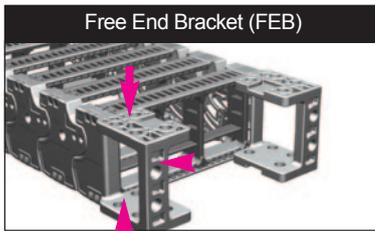
$$: L = \frac{1}{2} \times L_s + L_p$$

Bending Radius

: Multiply 8~10 of the biggest cable

: Multiply 15~20 of the biggest hose

Bracket Type



IPA Test result

- nsb020CR.20.R48 : ISO Class1
- nsb035CR.55.R75 : ISO Class2
- nsb045CR.75.R75 : ISO Class1

Dimension Table

nsb Chain Clean Room Type	Pitch	Bending Radius (R)	Weight kg/m	Speed m/s	Temperature °C	Size				Frame Type	Section-Composition
						A	B	C	D		
nsb020CR	20	28, 38, 48	0.32 0.35	10	-30 ~+130	34	22	20	15		
						54		40			
nsb022CR	22	35 45 75 100 120	0.43 0.47 0.51 0.55 0.67 0.69	10	-30 ~+130	30	29	16			
						41		27			
						51		37			
						61		47			
						81		67			
						91		77			
nsb028CR	28	50 70 90 120 150	0.90 0.98 1.02 1.12 1.27 1.41 1.59 1.74 1.84	10	-30 ~+130	55	38	35			
						70		50			
						75		55			
						95		75			
						120		100			
						145		125			
nsb035CR	35	75 100 125 150 200	1.00 1.06 1.09 1.17 1.29 1.39 1.53 1.65 1.73	10	-30 ~+130	55	52	35			
						70		50			
						75		55			
						95		75			
						120		100			
						145		125			
nsb045CR	45	75 100 120 140 200 250 300	2.59 2.74 2.90 3.11 3.23 3.31 3.41 3.48 3.90 4.18 4.64 4.76 5.32	10	-30 ~+130	80	70	50			
						105		75			
						130		100			
						155		125			
						170		140			
						180		150			
nsb060CR	60	125 140 190 220 270 390	3.56 3.66 3.97 4.16 4.33 4.52 4.64 4.98 5.06 5.48 6.09 6.66	10	-30 ~+130	115	82	75			
						140		100			
						165		125			
						190		150			
						215		175			
						230		190			
nsb075CR	75	180 200 250 300 350 400 500	5.37 5.57 5.72 5.82 6.01 6.26 6.68 7.11 7.22 7.80 7.94 8.67 9.43 10.01 10.41 11.88 12.17	10	-30 ~+130	115	108	75			
						140		100			
						155		115			
						165		125			
						190		150			
						215		175			
nsb080CR	80	500 600 700 800 900 1000 1100 1200 1300 1400 1500 1600	11.88 12.17 12.46 12.75 13.04 13.33 13.62 13.91 14.20 14.49 14.78 15.07 15.36 15.65 15.94 16.23 16.52 16.81 17.10 17.39 17.68 17.97 18.26 18.55 18.84 19.13 19.42 19.71 20.00 20.29 20.58 20.87 21.16 21.45 21.74 22.03 22.32 22.61 22.90 23.19 23.48 23.77 24.06 24.35 24.64 24.93 25.22 25.51 25.80 26.09 26.38 26.67 26.96 27.25 27.54 27.83 28.12 28.41 28.70 28.99 29.28 29.57 29.86 30.15 30.44 30.73 31.02 31.31 31.60 31.89 32.18 32.47 32.76 33.05 33.34 33.63 33.92 34.21 34.50 34.79 35.08 35.37 35.66 35.95 36.24 36.53 36.82 37.11 37.40 37.69 37.98 38.27 38.56 38.85 39.14 39.43 39.72 40.01 40.30 40.59 40.88 41.17 41.46 41.75 42.04 42.33 42.62 42.91 43.20 43.49 43.78 44.07 44.36 44.65 44.94 45.23 45.52 45.81 46.10 46.39 46.68 46.97 47.26 47.55 47.84 48.13 48.42 48.71 49.00 49.29 49.58 49.87 50.16 50.45 50.74 51.03 51.32 51.61 51.90 52.19 52.48 52.77 53.06 53.35 53.64 53.93 54.22 54.51 54.80 55.09 55.38 55.67 55.96 56.25 56.54 56.83 57.12 57.41 57.70 57.99 58.28 58.57 58.86 59.15 59.44 59.73 60.02 60.31 60.60 60.89 61.18 61.47 61.76 62.05 62.34 62.63 62.92 63.21 63.50 63.79 64.08 64.37 64.66 64.95 65.24 65.53 65.82 66.11 66.40 66.69 66.98 67.27 67.56 67.85 68.14 68.43 68.72 69.01 69.30 69.59 69.88 70.17 70.46 70.75 71.04 71.33 71.62 71.91 72.20 72.49 72.78 73.07 73.36 73.65 73.94 74.23 74.52 74.81 75.10 75.39 75.68 75.97 76.26 76.55 76.84 77.13 77.42 77.71 78.00 78.29 78.58 78.87 79.16 79.45 79.74 80.03 80.32 80.61 80.90 81.19 81.48 81.77 82.06 82.35 82.64 82.93 83.22 83.51 83.80 84.09 84.38 84.67 84.96 85.25 85.54 85.83 86.12 86.41 86.70 86.99 87.28 87.57 87.86 88.15 88.44 88.73 89.02 89.31 89.60 89.89 90.18 90.47 90.76 91.05 91.34 91.63 91.92 92.21 92.50 92.79 93.08 93.37 93.66 93.95 94.24 94.53 94.82 95.11 95.40 95.69 95.98 96.27 96.56 96.85 97.14 97.43 97.72 98.01 98.30 98.59 98.88 99.17 99.46 99.75 100.04 100.33 100.62 100.91 101.20 101.49 101.78 102.07 102.36 102.65 102.94 103.23 103.52 103.81 104.10 104.39 104.68 104.97 105.26 105.55 105.84 106.13 106.42 106.71 107.00 107.29 107.58 107.87 108.16 108.45 108.74 109.03 109.32 109.61 109.90 110.19 110.48 110.77 111.06 111.35 111.64 111.93 112.22 112.51 112.80 113.09 113.38 113.67 113.96 114.25 114.54 114.83 115.12 115.41 115.70 115.99 116.28 116.57 116.86 117.15 117.44 117.73 118.02 118.31 118.60 118.89 119.18 119.47 119.76 120.05 120.34 120.63 120.92 121.21 121.50 121.79 122.08 122.37 122.66 122.95 123.24 123.53 123.82 124.11 124.40 124.69 124.98 125.27 125.56 125.85 126.14 126.43 126.72 127.01 127.30 127.59 127.88 128.17 128.46 128.75 129.04 129.33 129.62 129.91 130.20 130.49 130.78 131.07 131.36 131.65 131.94 132.23 132.52 132.81 133.10 133.39 133.68 133.97 134.26 134.55 134.84 135.13 135.42 135.71 136.00 136.29 136.58 136.87 137.16 137.45 137.74 138.03 138.32 138.61 138.90 139.19 139.48 139.77 140.06 140.35 140.64 140.93 141.22 141.51 141.80 142.09 142.38 142.67 142.96 143.25 143.54 143.83 144.12 144.41 144.70 144.99 145.28 145.57 145.86 146.15 146.44 146.73 147.02 147.31 147.60 147.89 148.18 148.47 148.76 149.05 149.34 149.63 149.92 150.21 150.50 150.79 151.08 151.37 151.66 151.95 152.24 152.53 152.82 153.11 153.40 153.69 153.98 154.27 154.56 154.85 155.14 155.43 155.72 156.01 156.30 156.59 156.88 157.17 157.46 157.75 158.04 158.33 158.62 158.91 159.20 159.49 159.78 160.07 160.36 160.65 160.94 161.23 161.52 161.81 162.10 162.39 162.68 162.97 163.26 163.55 163.84 164.13 164.42 164.71 165.00 165.29 165.58 165.87 166.16 166.45 166.74 167.03 167.32 167.61 167.90 168.19 168.48 168.77 169.06 169.35 169.64 169.93 170.22 170.51 170.80 171.09 171.38 171.67 171.96 172.25 172.54 172.83 173.12 173.41 173.70 173.99 174.28 174.57 174.86 175.15 175.44 175.73 176.02 176.31 176.60 176.89 177.18 177.47 177.76 178.05 178.34 178.63 178.92 179.21 179.50 179.79 180.08 180.37 180.66 180.95 181.24 181.53 181.82 182.11 182.40 182.69 182.98 183.27 183.56 183.85 184.14 184.43 184.72 185.01 185.30 185.59 185.88 186.17 186.46 186.75 187.04 187.33 187.62 187.91 188.20 188.49 188.78 189.07 189.36 189.65 189.94 190.23 190.52 190.81 191.10 191.39 191.68 191.97 192.26 192.55 192.84 193.13 193.42 193.71 194.00 194.29 194.58 194.87 195.16 195.45 195.74 196.03 196.32 196.61 196.90 197.19 197.48 197.77 198.06 198.35 198.64 198.93 199.22 199.51 199.80 200.09 200.38 200.67 200.96 201.25 201.54 201.83 202.12 202.41 202.70 202.99 203.28 203.57 203.86 204.15 204.44 204.73 205.02 205.31 205.60 205.89 206.18 206.47 206.76 207.05 207.34 207.63 207.92 208.21 208.50 208.79 209.08 209.37 209.66 209.95 210.24 210.53 210.82 211.11 211.40 211.69 211.98 212.27 212.56 212.85 213.14 213.43 213.72 214.01 214.30 214.59 214.88 215.17 215.46 215.75 216.04 216.33 216.62 216.91 217.20 217.49 217.78 218.07 218.36 218.65 218.94 219.23 219.52 219.81 220.10 220.39 220.68 220.97 221.26 221.55 221.84 222.13 222.42 222.71 223.00 223.29 223.58 223.87 224.16 224.45 224.74 225.03 225.32 225.61 225.90 226.19 226.48 226.77 227.06 227.35 227.64 227.93 228.22 228.51 228.80 229.09 229.38 229.67 229.96 230.25 230.54 230.83 231.12 231.41 231.70 231.99 232.28 232.57 232.86 233.15 233.44 233.73 234.02 234.31 234.60 234.89 235.18 235.47 235.76 236.05 236.34 236.63 236.92 237.21 237.50 237.79 238.08 238.37 238.66 238.95 239.24 239.53 239.82 240.11 240.40 240.69 240.98 241.27 241.56 241.85 242.14 242.43 242.72 243.01 243.30 243.59 243.88 244.17 244.46 244.75 245.04 245.33 245.62 245.91 246.20 246.49 246.78 247.07 247.36 247.65 247.94 248.23 248.52 248.81 249.10 249.39 249.68 249.97 250.26 250.55 250.84 251.13 251.42 251.71 252.00 252.29 252.58 252.87 253.16 253.45 253.74 254.03 254.32 254.61 254.90 255.19 255.48 255.77 256.06 256.35 256.64 256.93 257.22 257.51 257.80 258.09 258.38 258.67 258.96 259.25 259.54 259.83 260.12 260.41 260.70 260.99 261.28 261.57 261.86 262.15 262.44 262.73 263.02 263.31 263.60 263.89 264.18 264.47 264.76 265.05 265.34 265.63 265.92 266.21 266.50 266.79 267.08 267.37 267.66 267.95 268.24 268.53 268.82 269.11 269.40 269.69 269.98 270.27 270.56 270.85 271.14 271.43 271.72 272.01 272.30 272.59 272.88 273.17 273.46 273.75 274.04 274.33 274.62 274.91 275.20 275.49 275.78 276.07 276.36 276.65 276.94 277.23 277.52 277.81 278.10 278.39 278.68 278.97 279.26 279.55 279.84 280.13 280.42 280.71 281.00 281.29 281.58 281.87 282.16 282.45 282.74 283.03 283.32 283.61 283.90 284.19 284.48 284.77 285.06 285.35 285.64 285.93 286.22 286.51 286.80 287.09 287.38 287.67 287.96 288.25 288.54 288.83 289.12 289.41 289.70 289.99 290.28 290.57 290.86 291.15 291.44 291.73 292.02 292.31 292.60 292.89 293.18 293.47 293.76 294.05 294.34 294.63 294.92 295.21 295.50 295.79 296.08 296.37 296.66 296.95 297.24 297.53 297.82 298.11 298.40 298.69 298.98 299.27 299.56 299.85 300.14 300.43 300.72 301.01 301.30 301.59 301.88 302.17 302.46 302.75 303.04 303.33 303.62 303.91 304.20 304.49 304.78 305.07 305.36 305.65 305.94 306.23 306.52 306.81 307.10 307.39 307.68 307.97 308.26 308.55 308.84 309.13 309.42 309.71 309.99 310.28 310.57 310.86 311.15 311.44 311.73 312.02 312.31 312.60 312.89 313.18 313.47 313.76 314.05 314.34 314.63 314.92 315.21 315.50 315.79 316.08 316.37 316.66 316.95 317.24 317.53 317.82 318.11 318.40 318.69 318.98 319.27 319.56 319.85 320.14 320.43 320.72 321.01 321.30 321.59 321.88 322.17 322.46 322.75 323.04 323.33 323.62 323.91 324.20 324.49 324.78 325.07 325.36 325.65 325.94 326.23 326.52 326.81 327.10 327.39 327.68 327.97 328.26 328.55 328.84 329.13 329.42 329.71 329.99 330.28 330.57 330.86 331.15 331.44 331.73 332.02 332.31 332.60 332.89 333.18 333.47 333.76 334.05 334.34 334.63 334.92 335.21 335.50 335.79 336.08 336.37 336.66 336.95 337.24 337.53 337.82 338.11 338.40 338.69 338.98 339.27 339.56 339.85 340.14 340.43 340.72 341.01 341.30 341.59 341.88 342.17 342.46 342.75 343.04 343.33 343.62 343.91 3								

Low Noise due to innovative design of side band.



nsb CR type



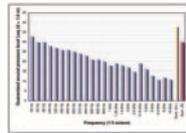
nsb N type

As it's designed differently compared to Normal type that has more friction space when assembled. It means that CR type has less friction space each other when assembled, thus, it makes low noise during operation.

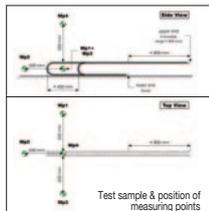
The Quietest Cable Chain in the world



Unsatisfied with only our own internal testing, we sent our cable chain to the experts at the TUV testing facility in Germany and let them decide. The result was 30db noise level. The quietest ever recorded. It is the patented techniques CPS spends so much time perfecting this astounding accomplishment possible.



3 Measurement Procedure	
3.1	Parameters
• Date and time of measurement:	March 15th 2007
• Environmental condition:	21 °C (indoor, air conditioned)
• Background noise level:	$L_{eq} = 28 \text{ dB(A)}$ (on condition of during measurement) - no correction was made for the influence of background noise (see Annex 2, 3.1)
• Environmental correction K_{eq} :	0.0 dB



4 Measurement results	
• Reference report of the TUV:	01-10-01 (on condition)
• Product standard designation:	01-00
• Compliance assessment (conformity level):	1.0 (0.0)
• Noise standard deviation S_n :	1.0 (0.0)
• Confidence level:	95%
• Quantity of samples:	5
• Coverage factor (see IEC 61010-1, table 4):	2.172
• Extension factor k (see IEC 61010-1, table 4):	2.8
• Expanded sound pressure level $L_{eq,exp}$ (dB):	30.00

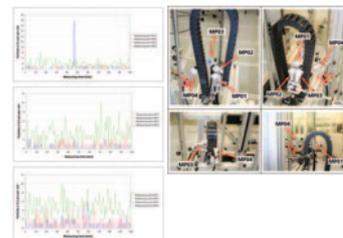
5 Reference documents	
(1)	DIRECTIVE 2002/95/EC OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 18 Dec 2002 on the restriction of use of certain hazardous substances
(2)	RoHS report on approval of the application of the European Parliament and Council Directive 2002/95/EC on the restriction of the use of the hazardous substances listed in the Annex to the directive by electrical and electronic equipment
(3)	EN 61010-1:2001 (IEC 61010-1:1999), Insulation - Determination of sound pressure level of noise emission using sound pressure - Equipment tested in an anechoic chamber used in laboratory data, November 1999
(4)	EN 61010-2:2001 (IEC 61010-2:1999), Insulation - Evaluation of noise emission level of machinery and equipment - Part 2: Application, October 2001

Low Dust Cable Chain



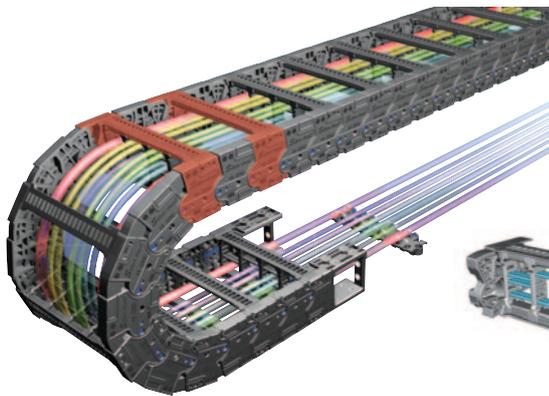
Sabin Chain was given ISO CLASS1 clean room certification according to the Germany IPA Dust Collection Test (VDI 2083 CLASS 1 / DIN EN 14644-1 ISO CLASS 1) It is qualified to be used in semiconductor production lines on automation machine tools and machines requiring quiet and quick applications.

※ This test was done by the IPA TEST CENTER for the semiconductor manufacturer equipment and measurement processed with CLASS1 CLEAN ROOM. (US Federal Standard 209E)



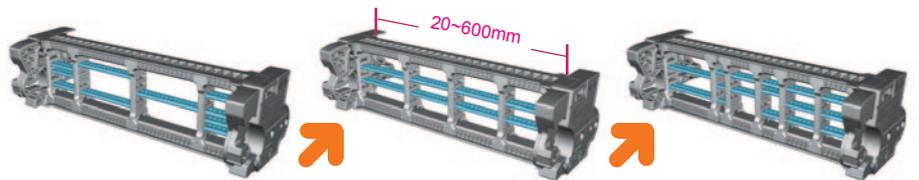
- Clean room environment
 - Air speed(0.45 m/s)
 - Temperature(+5°C)
 - Humidity (45%)
- Test equipment
 - Fraunhofer IPA Test machine
- Measurement Skill
 - To checking the dust dimension of >0.2 μm , >0.3 μm , >0.5 μm , use LPSA210 TYPE machine made by PMS.
- Test operation and analysis
 - Operated by the guideline of VDI 2083 Part8

Section composition method

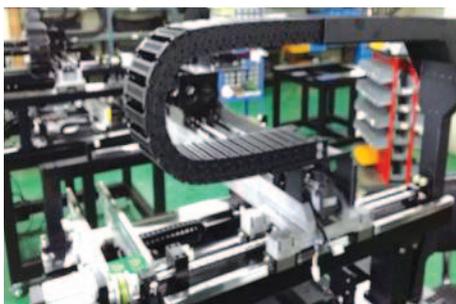


You should make section composition every second frames to make sure long lifetime of cables by preventing from twisting and lost of cables inside. (It's strongly recommended for customers who want to use for long time). It's basic issue and one of the most important factors showing long lifetime of cables.

You can make suitable section composition by using our diverse our dividers and separators that can be modified from 20mm ~ 600mm.



Application of nsb Chain Clean Room Type



NSB 022CR

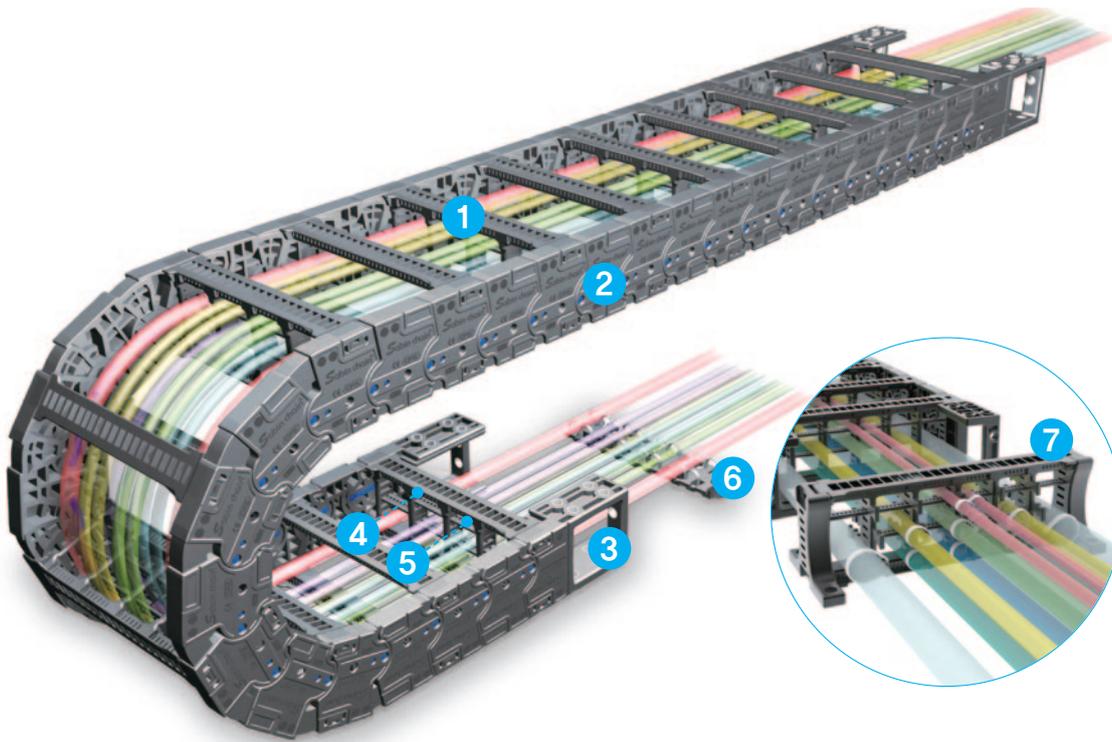
Application: Testing machine for Lead application
Location: Korea



NSB 035CR

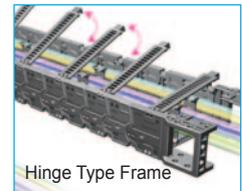
Application: LCD Cleaner Line
Location: Korea

Part of nsb Chain Clean Room Type



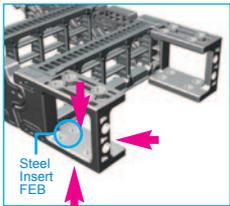
1 Frame (Hinge Type) (FR)

A part that connects with LH, RH Side Band. There are every 5mm bumps that prevent dividers to be securely positioned at a place. One side of frame has a hinge structure that helps easy assembly and disassembly.



2 Side Band (SB)

A part that connects upper and lower frame. There are LH and RH type.



3 FREE END BRACKET (FEB)

A part that connects to each end of Cable Chain. There are holes are formed where steel washers are inserted to fix FEB to fixing plate securely.

4 Divider (DV-S, M, R, T)

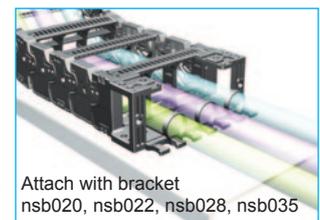
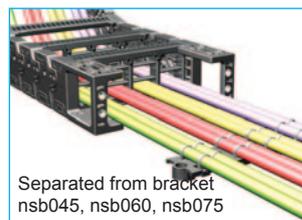
A part that prevents entanglement risk of cables and hoses by being installed vertically.

5 Separators (SP)

A part that prevent entanglement risk of cable and hoses by being installed horizontally.

6 Tie wrap (TW)

A part that prevents damage of the cable and hose by twisting & pulling movements. It can be used as assembling with bracket or separating from the bracket at end position of chain.

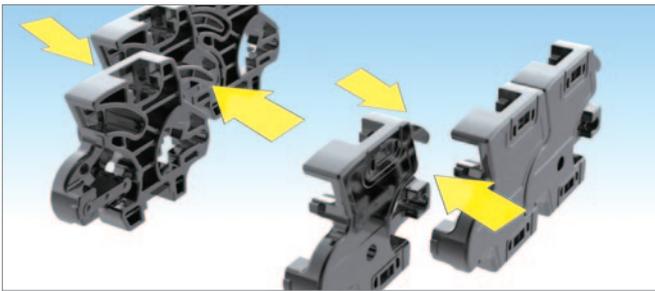


7 System tie wrap (STW)

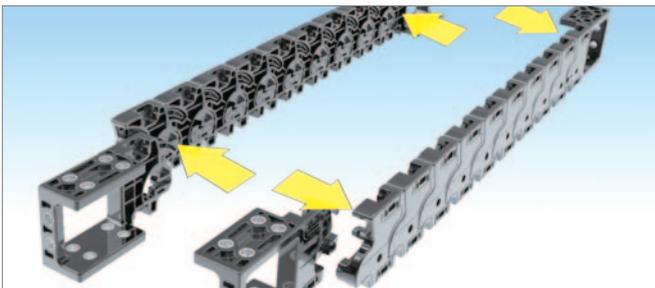
A part that connects to first or end of Cable Chain. Cables and hoses are arranged at System Tie Wrap by several layers and being tightened using Cable Tie. There are 2 types. One is separated from FEB and the other one is assembled to FEB.

Assembly procedure of nsb Chain Clean Room Type

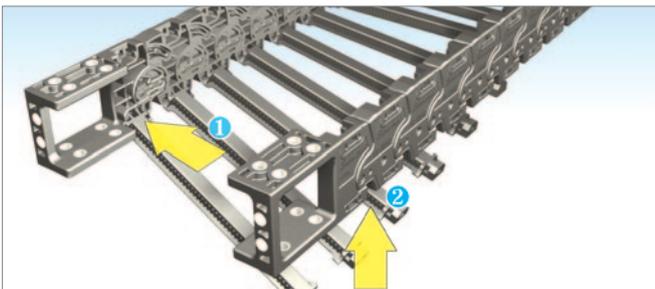
The assembling process of CR-Type of New Sabin Chain is like below and users must use rubber hammer with careful combination of Divider and Separator.



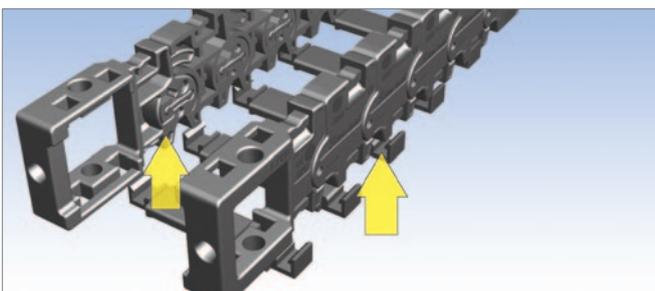
1 Connect each side band as many as you need.



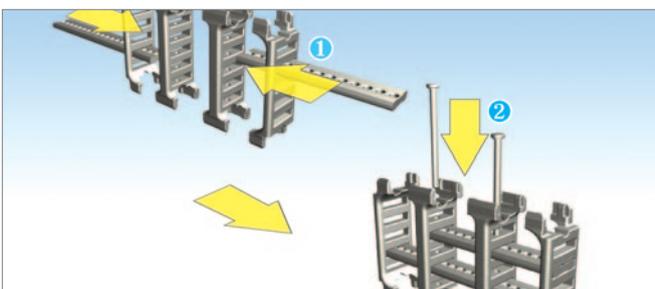
2 Assemble the end brackets on both ends.



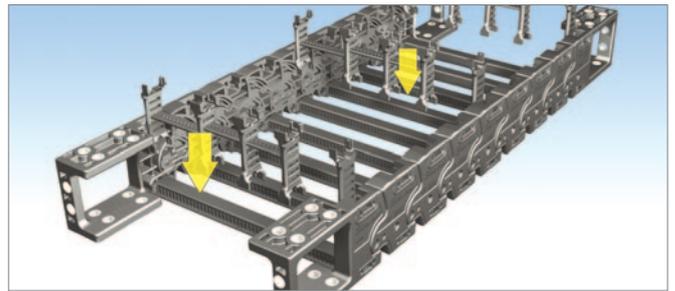
3 Attach frames to one side groove on the frames, then the other side.



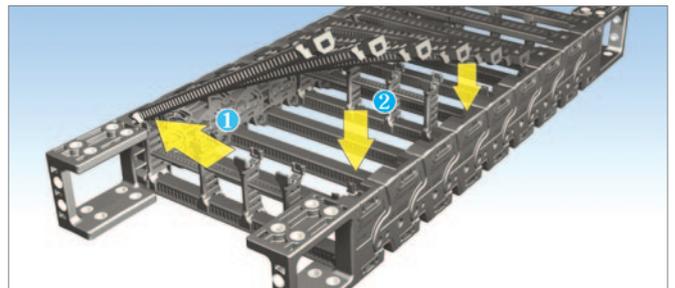
3-1 For nsb020CR and nsb022CR, they are not Hinge Type for method to connect frames, but Hook Type on both sides.



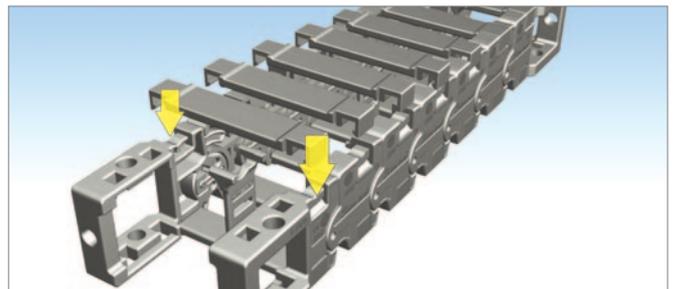
4 For nsb045, 060 and 075, connect the pin of separator in hole of divider after inserting separator in hole of divider. For nsb028 and nsb035, separator fixing pins are not used.



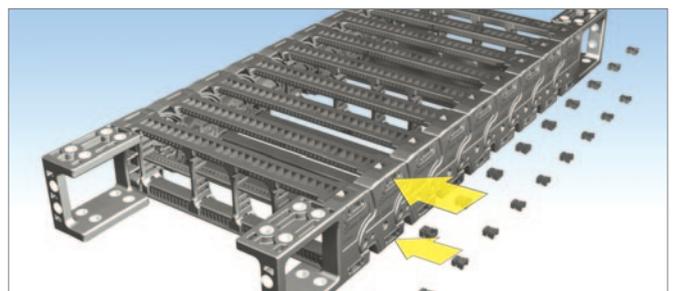
5 Fix the separator and divider patterns to the bottom-side frames as needed.



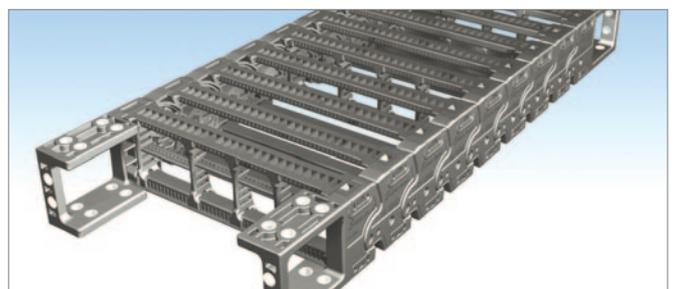
6 Attach frames to one side groove on the frames, then the other side.



6-1 For nsb020CR and nsb022CR, they are not Hinge Type for method to connect frames, but Hook Type on both sides.



7 Insert frame pins to secure the frames and complete carrier. (nsb045, 060, 075 are applied with frame pin, and nsb028, 035 are Hinge Type or Hook Type without frame pin.)

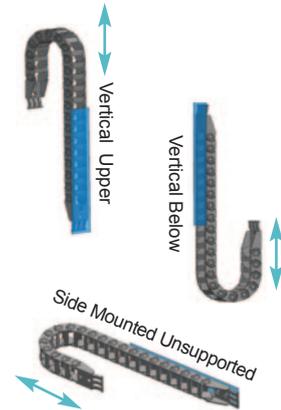
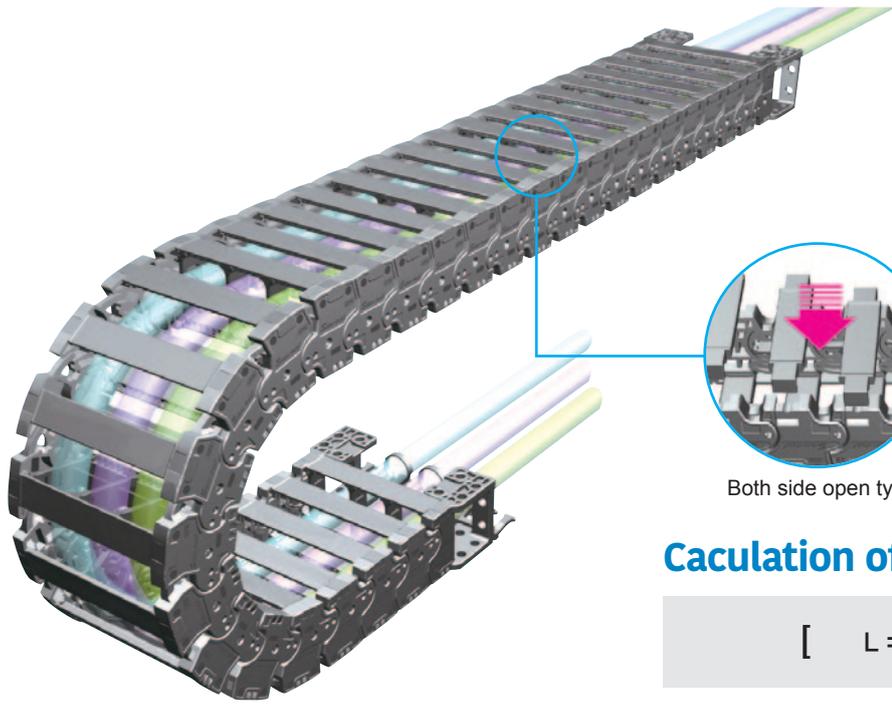


8 Complete to assemble New Sabin CR-Type, Sabin Chain.

Part list of Shift Chain-Normal Type

Model	Classification	Part number	Description
nsb020CR	SIDE BAND	nsb-SB020CR.R*(LH) nsb-SB020CR.R*(RH)	Left side band of nsb020CR Right side band of nsb020CR
	FRAME	sb-FR018CR.20 sb-FR018CR.40	Frame, 20mm Frame, 40mm
	FREE END BRACKET	nsb-FEB020CR	Free End bracket of nsb020CR
	DIVIDER	nsb-DV020CR	Normal divider, clean room type
	TIE WRAP	sb-TW018CR.20 sb-TW018CR.40	Tie wrap for end bracket to fix cables, 20mm Tie wrap for end bracket to fix cables, 40mm
nsb022CR	SIDE BAND	nsb-SB022CR.R*(LH) nsb-SB022CR.R*(RH)	Left side band of nsb022CR Right side band of nsb022CR
	FRAME	sb-FR020CR.16 S-FR033/020CR.27 S-FR033/020CR.37 S-FR033/020CR.47 S-FR033/020CR.67 S-FR033/020CR.77 sb-FR020CR.100	Frame, 16mm Frame, 27mm Frame, 37mm Frame, 47mm Frame, 67mm Frame, 77mm Frame, 100mm
	FREE END BRACKET	nsb-FEB022CR	Free End bracket of nsb022CR
	DIVIDER	nsb-DV022CR	Normal divider, cleanroom type
	TIE WRAP	sb-TW020CR.16 S-TW033/020CR.27 S-TW033/020CR.37 S-TW033/020CR.47 S-TW033/020CR.67 S-TW033/020CR.77	Tie wrap for end bracket to fix cables, 16mm Tie wrap for end bracket to fix cables, 27mm Tie wrap for end bracket to fix cables, 37mm Tie wrap for end bracket to fix cables, 47mm Tie wrap for end bracket to fix cables, 67mm Tie wrap for end bracket to fix cables, 77mm
	SIDE BAND	nsb-SB028CR.R*(LH) nsb-SB028CR.R*(RH)	Left side band of nsb028CR Right side band of nsb028CR
	FRAME	sb-FR/M.35 sb-FR/M.50 sb-FR/M.55 sb-FR/M.75 sb-FR/M.100 sb-FR/M.125 sb-FR/M.150 sb-FR/M.175 sb-FR/M.200	Frame, 35mm Frame, 50mm Frame, 55mm Frame, 75mm Frame, 100mm Frame, 125mm Frame, 150mm Frame, 175mm Frame, 200mm
	FREE END BRACKET	nsb-FEB028CR	Free End bracket of nsb028CR
	DIVIDER	sb-DV028/M sb-DV028/S	Normal divider, cleanroom type To fix separstors at the both side section
	SEPARATOR	S-SP/M.35 S-SP/M.50 S-SP/M.75 S-SP/M.100 S-SP/M.125 S-SP/M.150 S-SP/M.175 S-SP/M.200	Separator, 35mm Separator, 50mm Separator, 75mm Separator, 100mm Separator, 125mm Separator, 150mm Separator, 175mm Separator, 200mm
TIE WRAP	S-TW036/025CR.35 S-TW036/025CR.50 S-TW036/025CR.55 S-TW036/025CR.75 S-TW036/025CR.100 S-TW036/025CR.125 S-TW036/025CR.150	Tie wrap for end bracket to fix cables, 35mm Tie wrap for end bracket to fix cables, 50mm Tie wrap for end bracket to fix cables, 55mm Tie wrap for end bracket to fix cables, 75mm Tie wrap for end bracket to fix cables, 100mm Tie wrap for end bracket to fix cables, 125mm Tie wrap for end bracket to fix cables, 150mm	
SYSTEM TIE WRAP	sb-DV028/W S-TW.EB028	Divider for fixing cables at end bracket System tie wrap to arrange for cables right after moving bracket or fixing bracket	
nsb035CR	SIDE BAND	nsb-SB035CR.R*(LH) nsb-SB035CR.R*(RH)	Left side band of nsb035CR Right side band of nsb035CR
	FRAME	sb-FR/M.35 sb-FR/M.50 sb-FR/M.55 sb-FR/M.75 sb-FR/M.100 sb-FR/M.125 sb-FR/M.150 sb-FR/M.175 sb-FR/M.200	Frame, 35mm Frame, 50mm Frame, 55mm Frame, 75mm Frame, 100mm Frame, 125mm Frame, 150mm Frame, 175mm Frame, 200mm
	FREE END BRACKET	nsb-FEB035CR	Free End bracket of nsb035CR
	DIVIDER	sb-DV035/M sb-DV035/S	Normal divider, cleanroom type To fix separstors at the both side section
	SEPARATOR	S-SP/M.35 S-SP/M.50 S-SP/M.75 S-SP/M.100 S-SP/M.125 S-SP/M.150 S-SP/M.175 S-SP/M.200	Separator, 35mm Separator, 50mm Separator, 75mm Separator, 100mm Separator, 125mm Separator, 150mm Separator, 175mm Separator, 200mm
	TIE WRAP	S-TW050/035N.50 S-TW050/035N.55 S-TW050/035N.75 S-TW050/035N.100 S-TW050/035N.125 S-TW050/035N.150 S-TW050/035N.175	Tie wrap for end bracket to fix cables, 50m Tie wrap for end bracket to fix cables, 55mm Tie wrap for end bracket to fix cables, 75mm Tie wrap for end bracket to fix cables, 100mm Tie wrap for end bracket to fix cables, 125mm Tie wrap for end bracket to fix cables, 150mm Tie wrap for end bracket to fix cables, 175mm
	SYSTEM TIE WRAP	S-TW050/035N.200 sb-DV035/W S-TW.EB035	Tie wrap for end bracket to fix cables, 200mm Divider for fixing cables at end bracket System tie wrap to arrange for cables right after moving bracket or fixing bracket

Model	Classification	Part number	Description
nsb045CR	SIDE BAND	nsb-SB045CR.R*(LH) nsb-SB045CR.R*(RH)	Left side band of 045CR Right side band of 045CR
	FRAME PIN	S-FP/S1	Frame Pin
	FRAME	sb-FR045.50	Frame, 50mm
		sb-FR045.75	Frame, 75mm
		sb-FR045.100	Frame, 100mm
		sb-FR045.125	Frame, 125mm
		sb-FR045.140	Frame, 140mm
		sb-FR045.150	Frame, 150mm
		sb-FR045.165	Frame, 165mm
		sb-FR045.175	Frame, 175mm
sb-FR045.190		Frame, 190mm	
sb-FR045.200		Frame, 200mm	
sb-FR045.240	Frame, 240mm		
sb-FR045.250	Frame, 250mm		
sb-FR045.300	Frame, 300mm		
FREE END BRACKET	nsb-FEB045CR sb-FEB/WH045	Free End bracket of nsb045CR Steel washer	
DIVIDER	sb-DV045CR/M	Normal divider	
	sb-DV045CR/S	To fix separstors at the both side section	
	sb-DV045CR/R	Roller divider to reduce friction with cables, Clean room type	
	sb-DV045CR/T	T divider	
SEPARATOR	sb-DV045/TP	T divider pin	
	sb-SP/400.Frame SP-PIN045	Separator, 400mm Separator pin to fix	
TIE WRAP	S-TW50	Tie wrap for end bracket to fix cables, 50mm	
	S-TW75	Tie wrap for end bracket to fix cables, 75mm	
	S-TW100	Tie wrap for end bracket to fix cables, 100mm	
	S-TW125	Tie wrap for end bracket to fix cables, 125mm	
SYSTEM TIE WRAP	S-TW150	Tie wrap for end bracket to fix cables, 150mm	
	sb-DV045/W S-TW.EB045	Divider for fixing cables at end bracket System tie wrap to arrange for cables right after moving bracket or fixing bracket	
nsb060CR nsb060CRL	SIDE BAND	nsb-SB060CR.R*(LH) nsb-SB060CR.R*(RH)	Left side band of 060CR Right side band of 060CR
	FRAME PIN	S-FP/S1	Frame Pin
	FRAME	sb-FR060.75	Frame, 75mm
		sb-FR060.100	Frame, 100mm
		sb-FR060.125	Frame, 125mm
		sb-FR060.150	Frame, 150mm
		sb-FR060.175	Frame, 175mm
		sb-FR060.190	Frame, 190mm
		sb-FR060.200	Frame, 200mm
		sb-FR060.230	Frame, 230mm
sb-FR060.250		Frame, 250mm	
sb-FR060.300		Frame, 300mm	
sb-FR060.350	Frame, 350mm		
sb-FR060.400	Frame, 400mm		
FREE END BRACKET	nsb-FEB060CR sb-FEB/WH060	Free End bracket of nsb060CR Steel washer	
DIVIDER	sb-DV060/M	Normal divider	
	sb-DV060/S	To fix separstors at the both side section	
	sb-DV060/R	Roller divider to reduce friction with cables, Clean room type	
	sb-DV060/T	T divider	
SEPARATOR	sb-DV060/TP	T divider pin	
	sb-SP/400.Frame SP-PIN060	Separator, 400mm Separator pin to fix	
TIE WRAP	S-TW50	Tie wrap for end bracket to fix cables, 50mm	
	S-TW75	Tie wrap for end bracket to fix cables, 75mm	
	S-TW100	Tie wrap for end bracket to fix cables, 100mm	
	S-TW125	Tie wrap for end bracket to fix cables, 125mm	
SYSTEM TIE WRAP	S-TW150	Tie wrap for end bracket to fix cables, 150mm	
	sb-DV060/W S-TW.EB060	Divider for fixing cables at end bracket System tie wrap to arrange for cables right after moving bracket or fixing bracket	
nsb075CR	SIDE BAND	nsb-SB075CR.R*(LH) nsb-SB075CR.R*(RH)	Left side band of 075CR Right side band of 075CR
	FRAME PIN	S-FP/S2	Frame Pin
	FRAME	sb-FR075/100.75	Frame, 75mm
		sb-FR075/100.100	Frame, 100mm
		sb-FR075/100.115	Frame, 115mm
		sb-FR075/100.125	Frame, 125mm
		sb-FR075/100.150	Frame, 150mm
		sb-FR075/100.175	Frame, 175mm
		sb-FR075/100.200	Frame, 200mm
		sb-FR075/100.240	Frame, 240mm
sb-FR075/100.250		Frame, 250mm	
sb-FR075/100.290		Frame, 290mm	
sb-FR075/100.300	Frame, 300mm		
sb-FR075/100.350	Frame, 350mm		
sb-FR075/100.400	Frame, 400mm		
sb-FR075/100.450	Frame, 450mm		
sb-FR075/100.500	Frame, 500mm		
sb-FR075/100.550	Frame, 550mm		
sb-FR075/100.600	Frame, 600mm		
STEEL END BRACKET	nsb-FEB075CR sb-FEB/WH075	Free End bracket of nsb075CR Steel washer	
DIVIDER	sb-DV075/M	Normal divider	
	sb-DV075/S	To fix separstors at the both side section	
	sb-DV075/R	Roller divider to reduce friction with cables, Clean room type	
	sb-DV075/T	T divider	
SEPARATOR	sb-DV075/TP	T divider pin	
	sb-SP/400.Frame SP-PIN075	Separator, 400mm Separator pin to fix	
TIE WRAP	S-TW50	Tie wrap for end bracket to fix cables, 50mm	
	S-TW75	Tie wrap for end bracket to fix cables, 75mm	
	S-TW100	Tie wrap for end bracket to fix cables, 100mm	
	S-TW125	Tie wrap for end bracket to fix cables, 125mm	
SYSTEM TIE WRAP	S-TW150	Tie wrap for end bracket to fix cables, 150mm	
	sb-DV075/W S-TW.EB075	Divider for fixing cables at end bracket System tie wrap to arrange for cables right after moving bracket or fixing bracket	

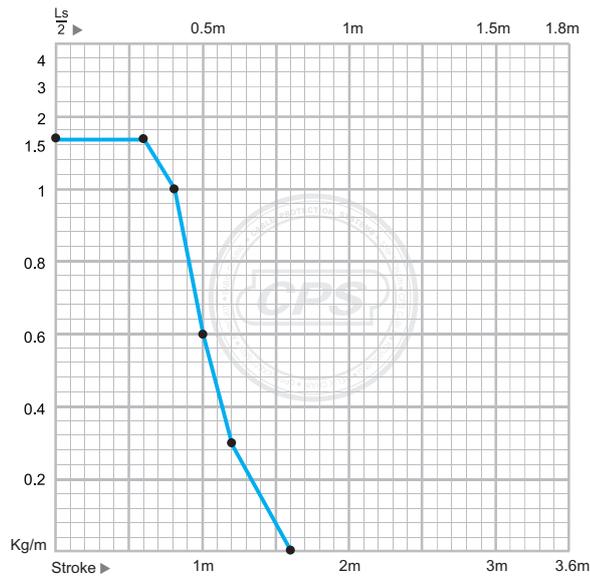


Both side open type

Calculation of the Chain Length

$$\left[L = \frac{L_s}{2} + L_p \right]$$

Unsupported Length



Other Length Restrictions

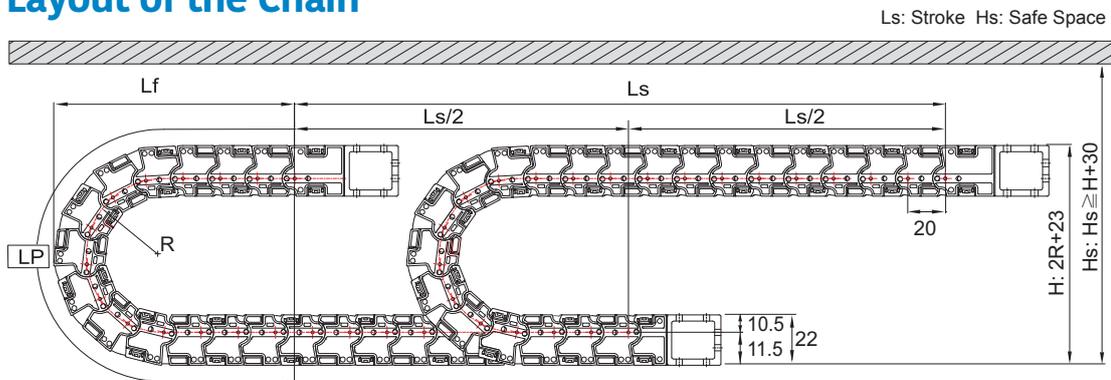
- Vertical Upper(Max) = 1.0m
- Vertical Below(Max) = 5.0m
- Side Mounted Unsupported(Max) = 0.5m

Ordering

nsb020CR, 20, R48 / F-600L : (DV:2)

Clean Room Type (CR)	Bending Radius	Length (mm)	Quantity of Divider (Link)
Sabin Chain	Inside Width	Bracket Type	

Layout of the Chain



Bending Radius(R)	Lp(Loop Length)	LF(Loop Projection)	H(Moving Height)
28	168	80	79
38	200	90	99
48	231	100	119

Dividers (DV) Assemble divider every third links.



Chain Cross Section



Chain Type	A Width (Outer)	B Height(Outer)	C Frame/Width(Inner)	D Height (Inner)	Weight kg/m
nsb020CR	34	22	20	15	0.32
	54		40		0.35

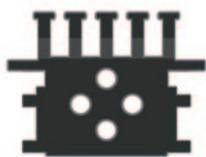
Free End Bracket (FEB)

Chain Type	A Width (Outer)	B Height (Outer)	C Frame Width	D Height (Inner)	E EB internal width	Hole Type
nsb020CR	38	22	20	15	16	M4 Bolt Holes
	58		40		36	

Technical drawings for Moving End and Fixing End of the FEB, showing dimensions A, B, C, D, E, and F. Dimensions include 2-Ø5(M4 Bolt Holes), 15, 41, 22, 11, 4, 22, 15, 42, 16, 22, 4, 15, 11, 22, 4, 15, 11, 22, 4, 15, 11, 22, 4.

Front point technical drawing showing dimensions A, B, C, D, E, and F.

Tie Wrap (TW)

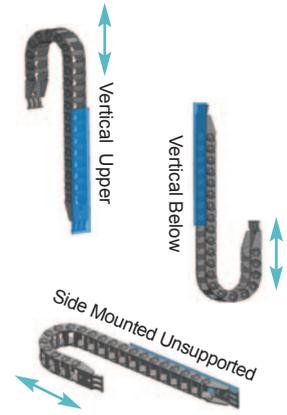
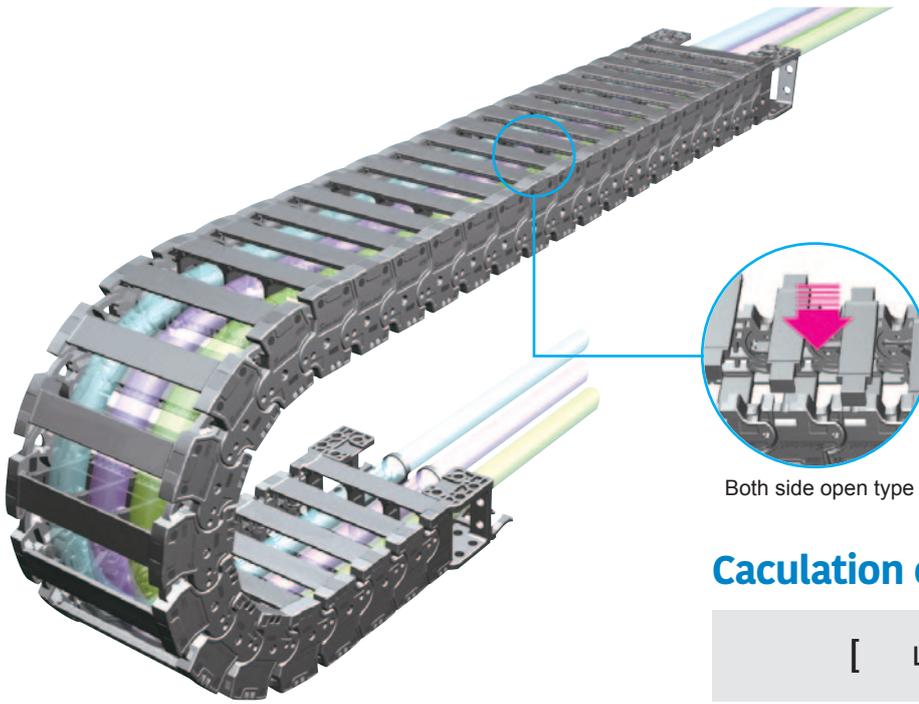


Technical drawing of the TW018CR.20 Tie Wrap showing dimensions: 38, 12, 7, 5.5, 2.5, 3, 3, 15, 15, 43, 25, 10, 19, 19, 4, 25, 15, 43, 2-Ø5(M4 Bolt Holes).

Ordering No. : sb-TW018CR.20

Technical drawing of the TW018CR.40 Tie Wrap showing dimensions: 58, 43, 5.5, 2.5, 3, 3, 15, 15, 43, 25, 10, 29, 29, 4, 25, 15, 43, 2-Ø5(M4 Bolt Holes).

Ordering No. : sb-TW018CR.40



Both side open type

Calculation of the Chain Length

$$\left[L = \frac{L_s}{2} + L_p \right]$$

Other Length Restrictions

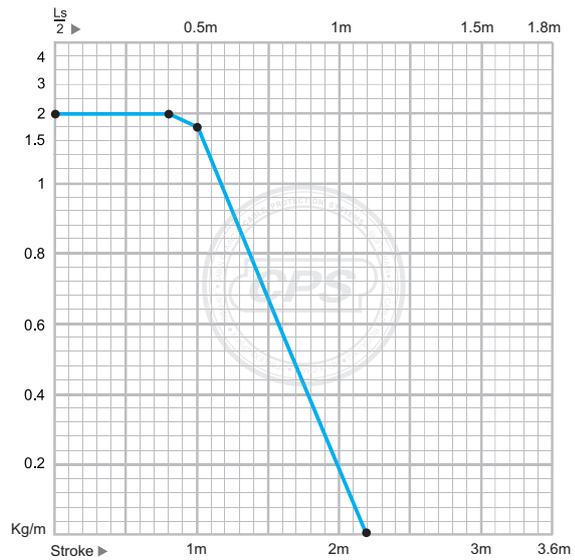
- Vertical Upper(Max) = 1.0m
- Vertical Below(Max) = 5.0m
- Side Mounted Unsupported(Max) = 0.5m

Ordering

nsb022CR.16.R35/F-660L:(DV:2)

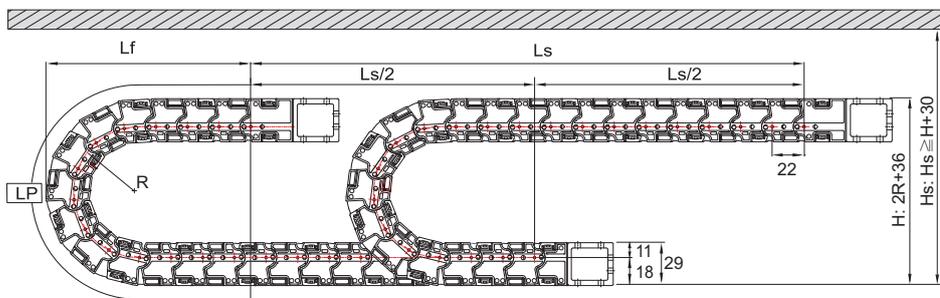
Clean Room Type (CR)	Bending Radius	Length (mm)	Quantity of Divider (Link)
Sabin Chain	Inside Width	Bracket Type	

Unsupported Length



Layout of the Chain

Ls: Stroke Hs: Safe Space

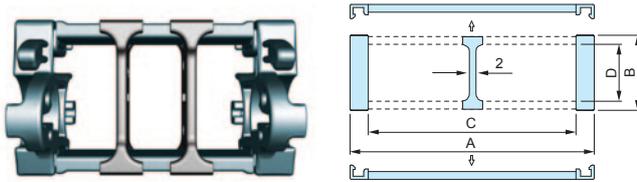


Bending Radius(R)	Lp(Loop Length)	LF(Loop Projection)	H(Moving Height)
35	198	97	106
45	230	107	126
75	324	137	186
100	402	162	236
120	465	182	276

Dividers (DV) Assemble divider every third links.

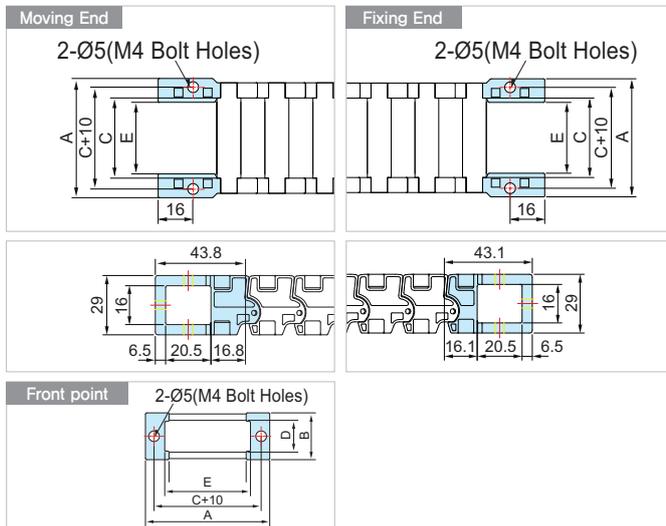


Chain Cross Section



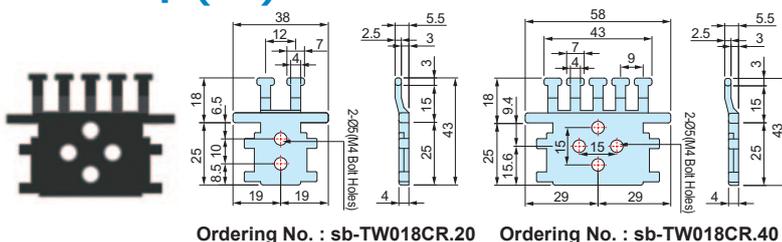
Chain Type	A Width (Outer)	B Height(Outer)	C Frame/Width(Inner)	D Height (Inner)	Weight kg/m
nsb022CR	30	29	16	22	0.43
	41		27		0.47
	51		37		0.51
	61		47		0.55
	81		67		0.67
	91		77		0.69
	114		100		0.81

Free End Bracket (FEB)



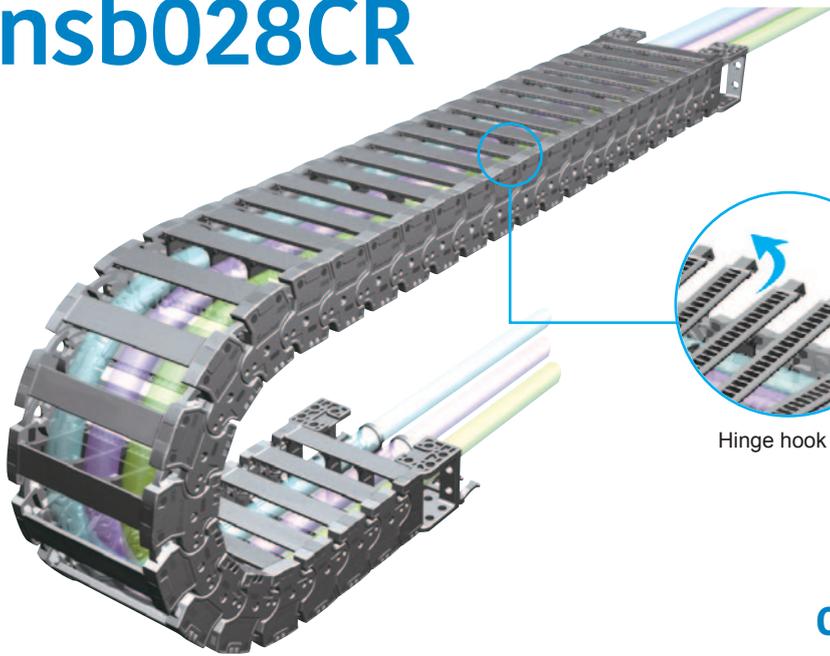
Chain Type	A Width (Outer)	B Height (Outer)	C Frame Width	D Height (Inner)	E EB internal width	Hole Type
nsb022CR	34	29	16	22	26	M4 Bolt Holes
	45		27		37	
	55		37		47	
	65		47		57	
	85		67		77	
	95		77		87	
	118		100		110	

Tie Wrap (TW)



Chain Type	Ordering No.	A	B	C	D
nsb022CR	sb-TW020CR.16	34	-	10.00	-
	S-TW033/020CR.27	45	27.5	10.20	12
	S-TW033/020CR.37	55	41.0	8.50	22
	S-TW033/020CR.47	65	48.0	10.40	32
	S-TW033/020CR.67	85	68.0	10.00	52
	S-TW033/020CR.77	95	78.0	8.87	62

nsb028CR



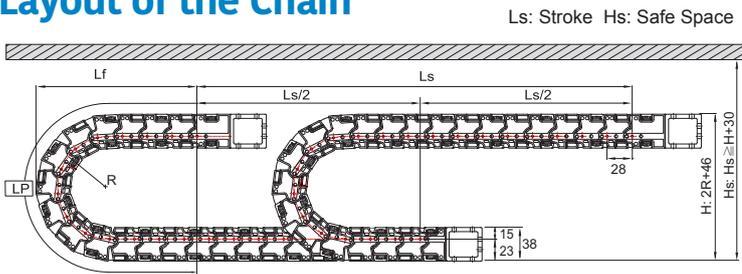
Hinge hook type



Calculation of the Chain Length

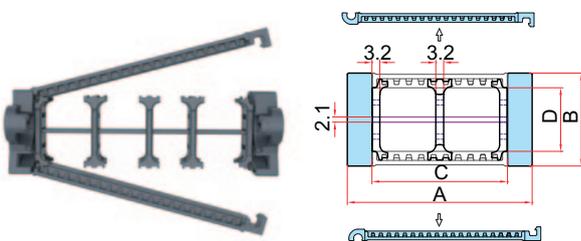
$$\left[L = \frac{L_s}{2} + L_p \right]$$

Layout of the Chain



Bending Radius(R)	Lp(Loop Length)	Lf(Loof Projection)	H(Moving Height)
50	269	129	146
70	332	149	186
90	395	169	226
120	489	199	286
150	583	229	346

Chain Cross Section



Chain Type	A Width (Outer)	B Height(Outer)	C Frame/Width(Inner)	D Height (Inner)	Weight kg/m
nsb028CR	55	38	35	26	0.90
	70		50		0.98
	75		55		1.02
	95		75		1.12
	120		100		1.27
	145		125		1.41
	170		150		1.59
	195		175		1.74
	220		200		1.84

Other Length Restrictions

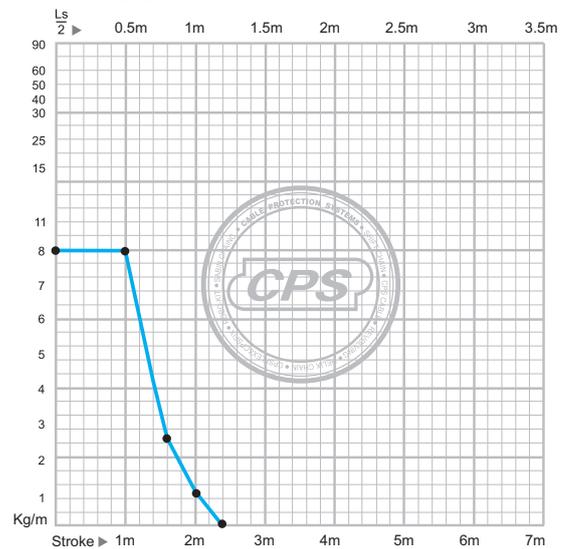
- Vertical Upper(Max) = 2.0m
- Vertical Below(Max) = 40.0m
- Side Mounted Unsupported(Max) = 1.0m

Ordering

nsb028CR.35.R50/F-616L:(DV:2)

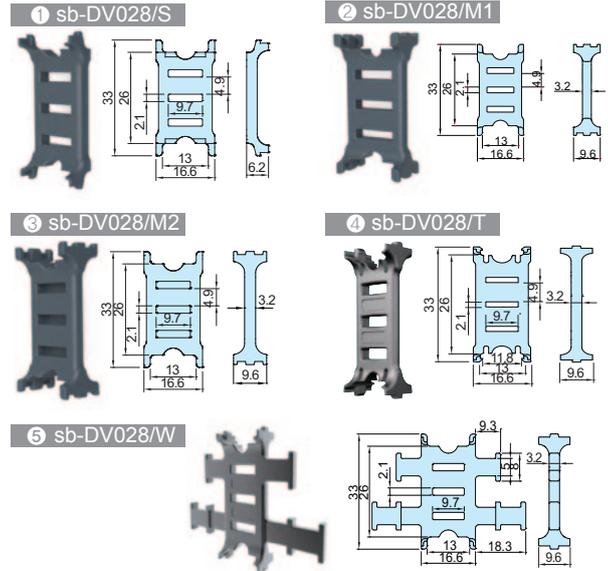
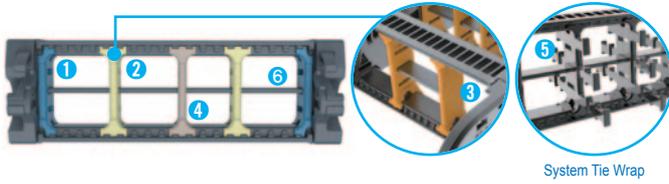
Clean Room Type (CR)	Bending Radius	Length (mm)	Quantity of Divider (Link)
Sabin Chain	Inside Width	Bracket Type	

Unsupported Length

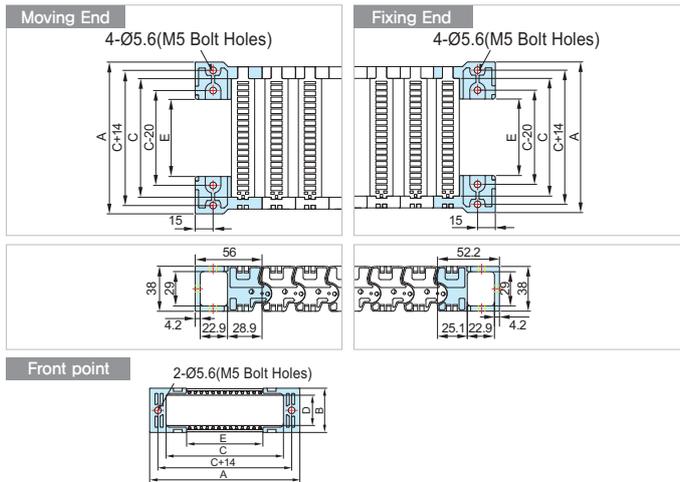


nsb Chain-Clean Room Type

Dividers (DV) Assemble divider every fourth frame
 DV/T Applied to Frame 125~200
 (connect upper&below frame)
 DV/M Normal Divider
 DV/W
 Can be assembled at System Tie Wrap or FEB

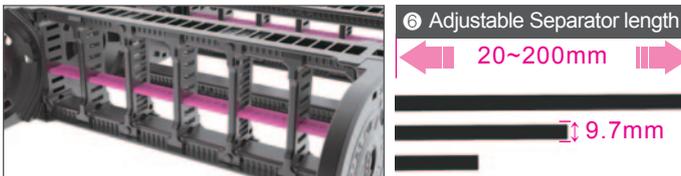


Free End Bracket (FEB)



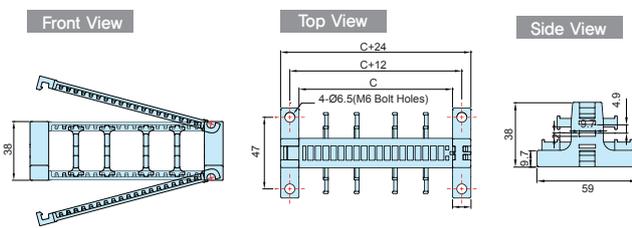
Chain Type	A Width (Outer)	B Height (Outer)	C Frame Width	D Height (Inner)	E EB internal width	Hole Type
nsb 028CR	63	38	35	26	0	M5 Bolt Holes
	78		50		15	
	83		55		20	
	103		75		40	
	128		100		65	
	153		125		90	
	178		150		115	
	203		175		140	
228	200	165				

Separators (SP)



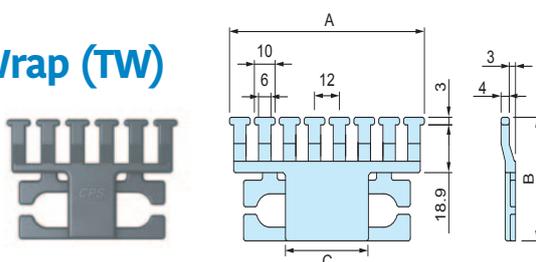
Chain Type	Ordering No.	Frame
nsb028CR	S-SP/M.35	35
	S-SP/M.50	50
	S-SP/M.55	55
	S-SP/M.75	75
	S-SP/M.100	100
	S-SP/M.125	125
	S-SP/M.150	150
	S-SP/M.175	175
S-SP/M.200	200	

System Tie Wrap (STW)



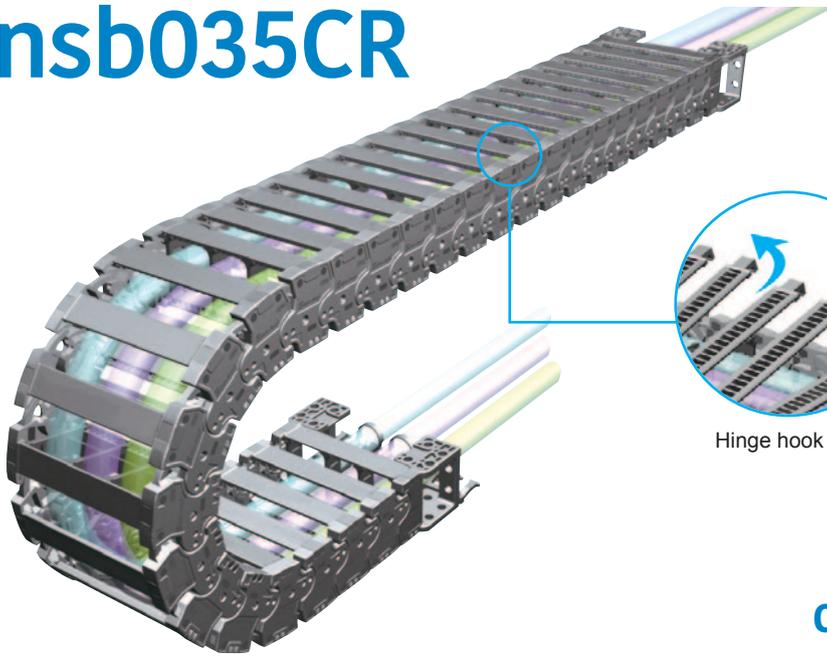
Chain Type	Ordering No.	C Frame	Hole Type
nsb028CR	S-TW.EB028.35	35	M6 Bolt Holes
	S-TW.EB028.50	50	
	S-TW.EB028.55	55	
	S-TW.EB028.75	75	
	S-TW.EB028.100	100	
	S-TW.EB028.125	125	
	S-TW.EB028.150	150	
	S-TW.EB028.175	175	
S-TW.EB028.200	200		

Tie Wrap (TW)

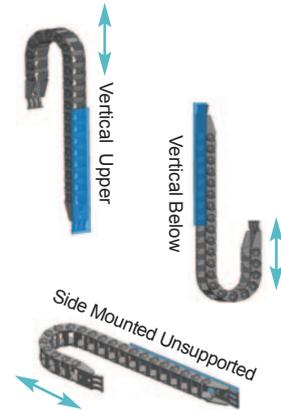


Chain Type	Ordering No.	A	B	C
nsb028CR	S-TW036/025CR.35	46	35.4	-
	S-TW036/025CR.50	69	48.9	15
	S-TW036/025CR.55	70	48.9	20
	S-TW036/025CR.75	94	48.9	40
	S-TW036/025CR.100	118	48.9	65
	S-TW036/025CR.125	142	48.9	90
	S-TW036/025CR.150	166	49	115

nsb035CR



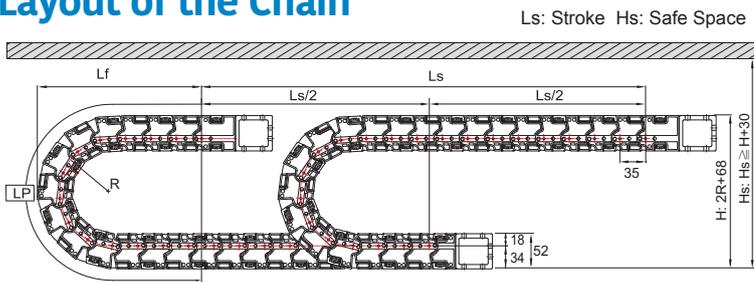
Hinge hook type



Calculation of the Chain Length

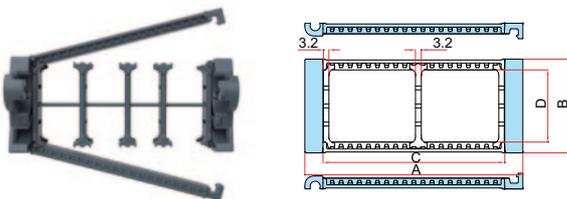
$$\left[L = \frac{Ls}{2} + Lp \right]$$

Layout of the Chain



Bending Radius(R)	Lp(Loop Length)	LF(Loop Projection)	H(Moving Height)
75	376	179	218
100	454	204	268
125	533	229	318
150	611	254	368
200	768	304	468

Chain Cross Section



Chain Type	A Width (Outer)	B Height(Outer)	C Frame/Width(Inner)	D Height (Inner)	Weight kg/m
nsb035CR	55	52	35	40	1.00
	70		50		1.06
	75		55		1.09
	95		75		1.17
	120		100		1.29
	145		125		1.39
	170		150		1.53
	195		175		1.65
220	200	1.73			

Other Length Restrictions

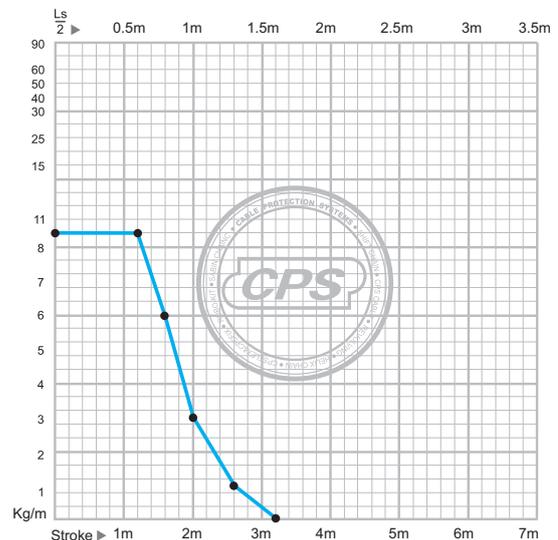
- Vertical Upper(Max) = 2.0m
- Vertical Below(Max) = 40.0m
- Side Mounted Unsupported(Max) = 1.0m

Ordering

nsb 035CR. 35. R75 / F-1050L : (DV:2)

Clean Room Type (CR)	Bending Radius	Length (mm)	Quantity of Divider (Link)
Sabin Chain	Inside Width	Bracket Type	

Unsupported Length

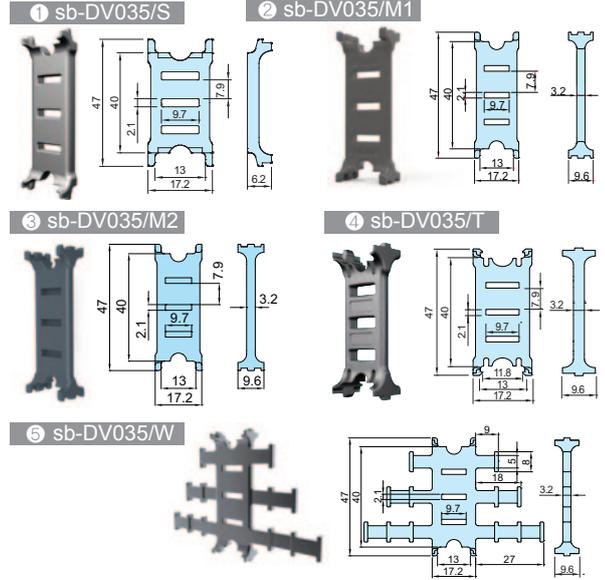


nsb Chain-Clean Room Type

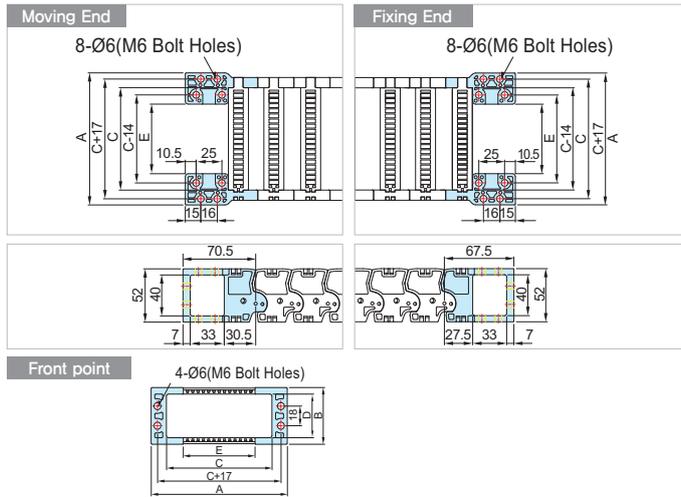
Dividers (DV) Assemble divider every fourth frame
 DV/T Applied to Frame 125~200
 (connect upper&below frame)
 DV/M Normal Divider
 DV/W Can be assembled at System Tie Wrap or FEB



System Tie Wrap

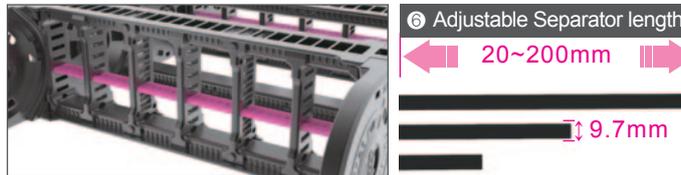


Free End Bracket (FEB)



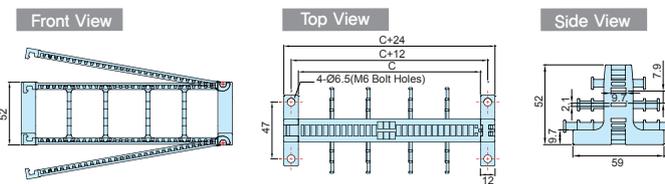
Chain-Type	A Width (Outer)	B Height (Outer)	C Frame Width	D Height (Inner)	E EB internal width	Hole Type
nsb035CR	64	52	35	40	3	M6 Bolt Holes
	79		50		18	
	84		55		23	
	104		75		43	
	129		100		68	
	154		125		93	
	179		150		118	
	204		175		143	
229	200	168				

Separators (SP)



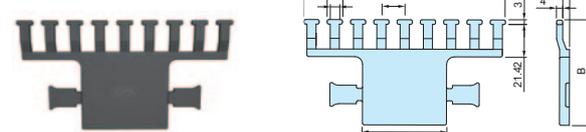
Chain Type	Ordering No.	Frame
nsb035CR	S-SP/M.35	35
	S-SP/M.50	50
	S-SP/M.55	55
	S-SP/M.75	75
	S-SP/M.100	100
	S-SP/M.125	125
	S-SP/M.150	150
	S-SP/M.175	175
S-SP/M.200	200	

System Tie Wrap (STW)



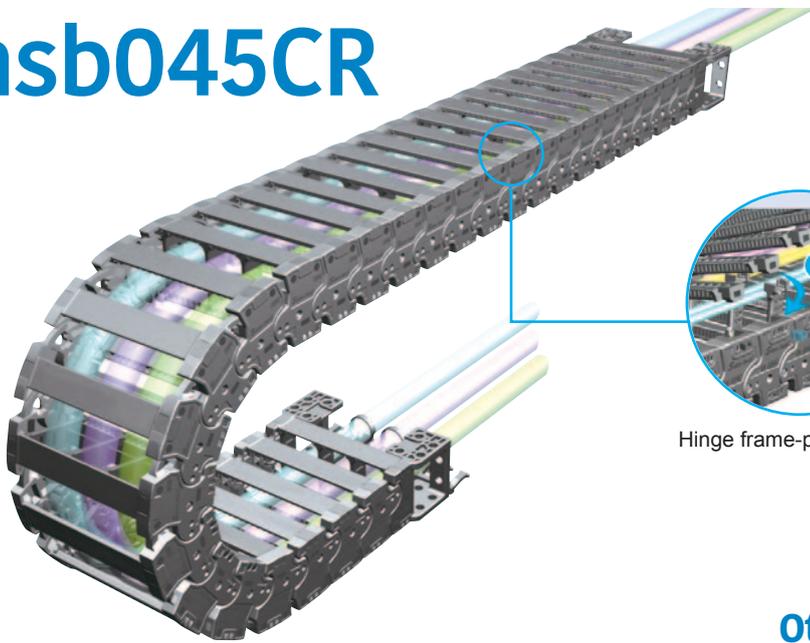
Chain Type	Ordering No.	C Frame	Hole Type
nsb035CR	S-TW.EB035.35	35	M6 Bolt Holes
	S-TW.EB035.50	50	
	S-TW.EB035.55	55	
	S-TW.EB035.75	75	
	S-TW.EB035.100	100	
	S-TW.EB035.125	125	
	S-TW.EB035.150	150	
	S-TW.EB035.175	175	
S-TW.EB035.200	200		

Tie Wrap (TW)



Chain Type	Ordering No.	A	B	C	D
nsb035CR	S-TW050/035N.50	82	64.5	12.00	5
	S-TW050/035N.55	82		12.00	10
	S-TW050/035N.75	107		12.13	30
	S-TW050/035N.100	132		15.25	55
	S-TW050/035N.125	157		14.70	80
	S-TW050/035N.150	182		14.35	105
	S-TW050/035N.175	203		12.31	130
	S-TW050/035N.200	232		13.88	155

nsb045CR



Hinge frame-pin lock type

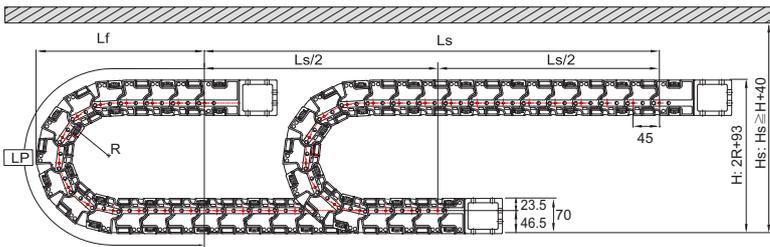


Calculation of the Chain Length

$$\left[L = \frac{Ls}{2} + Lp \right]$$

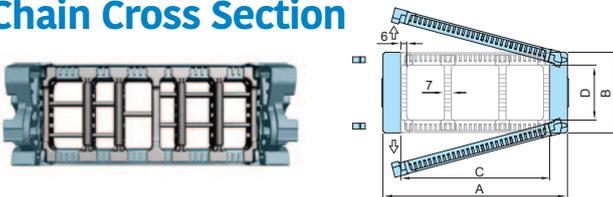
Layout of the Chain

Ls: Stroke Hs: Safe Space



Bending Radius(R)	Lp(Loop Length)	Lf(Loof Projection)	H(Moving Height)
75	506	257	243
100	584	282	293
120	647	302	333
140	710	322	373
200	898	382	493
250	1055	432	593
300	1212	482	693

Chain Cross Section



Chain Type	A Width (Outer)	B Height(Outer)	C Frame/Width(Inner)	D Height (Inner)	Weight kg/m
nsb045CR	80	70	50	49	2.59
	105		75		2.74
	130		100		2.90
	155		125		3.11
	170		140		3.23
	180		150		3.31
	195		165		3.41
	205		175		3.48
	220		190		3.90
	230		200		4.18
	270		240		4.64
	280		250		4.76
	330		300		5.32

Other Length Restrictions

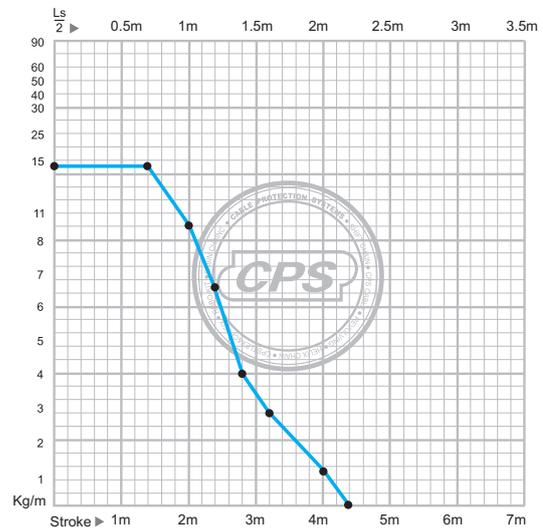
- Vertical Upper(Max) = 6.0m
- Vertical Below(Max) = 100.0m
- Side Mounted Unsupported(Max) = 2.5m

Ordering

nsb 045CR. 50. R75 / F - 1350L : (DV:2)

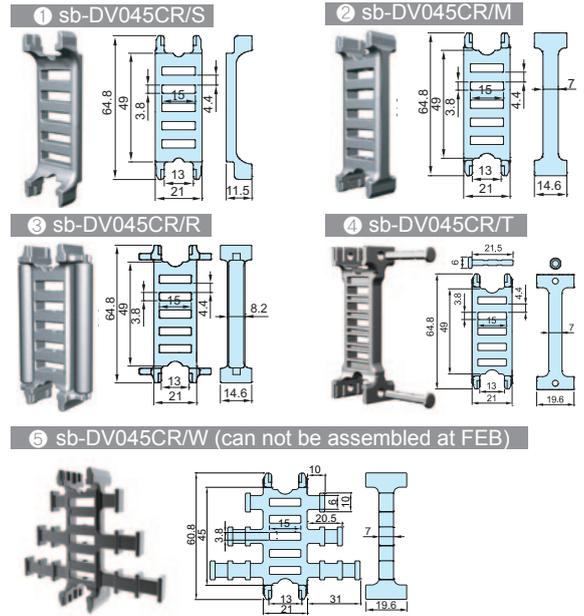
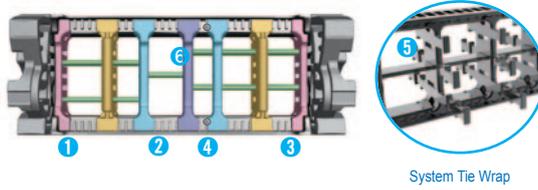
Clean Room Type (CR)	Bending Radius	Length (mm)	Quantity of Divider (Link)
Sabin Chain	Inside Width	Bracket Type	

Unsupported Length

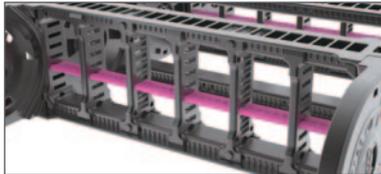


Dividers (DV)

Assemble divider every fourth frame
 DV/T Applied to Frame 125~200
 (connect upper&below frame)
 DV/M Normal Divider
 DV/W
 Can be assembled at System Tie Wrap or FEB

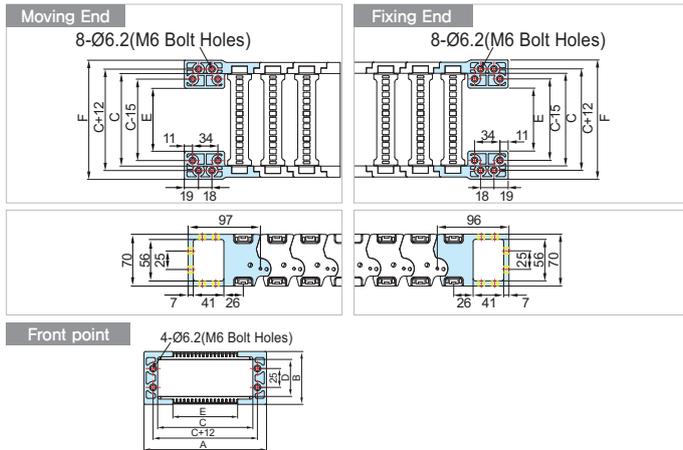


Separators (SP)



Chain Type	Ordering No.
nsb045CR	sb-SP/400.Frame

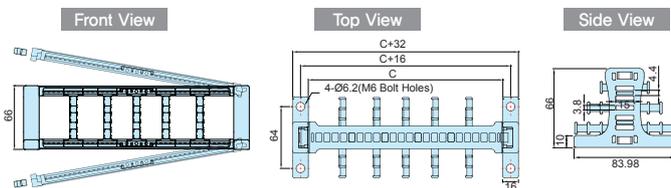
Free End Bracket (FEB)



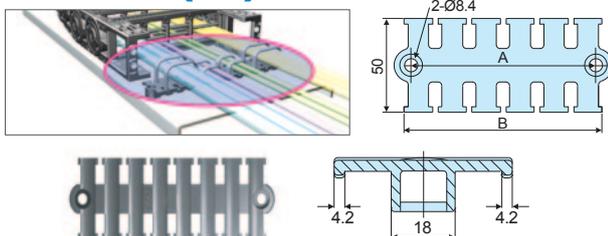
Chain Type	A Width (Outer)	B Height (Outer)	C Frame Width	D Height (Inner)	E EB internal width	Hole Type
nsb045CR	86	70	50	49	10	M6 Bolt Holes
	111		75			
	136		100			
	161		125			
	176		140			
	186		150			
	201		165			
	211		175			
	226		190			
	236		200			
	276		240			
	286		250			
336	300					

Chain Type	Ordering No.	C Frame	Hole Type
nsb045CR	S-TW.EB045.50	50	M6 Bolt Holes
	S-TW.EB045.75	75	
	S-TW.EB045.100	100	
	S-TW.EB045.125	125	
	S-TW.EB045.140	140	
	S-TW.EB045.150	150	
	S-TW.EB045.165	165	
	S-TW.EB045.175	175	
	S-TW.EB045.190	190	
	S-TW.EB045.200	200	
	S-TW.EB045.240	240	
	S-TW.EB045.250	250	
S-TW.EB045.300	300		

System Tie Wrap (STW)

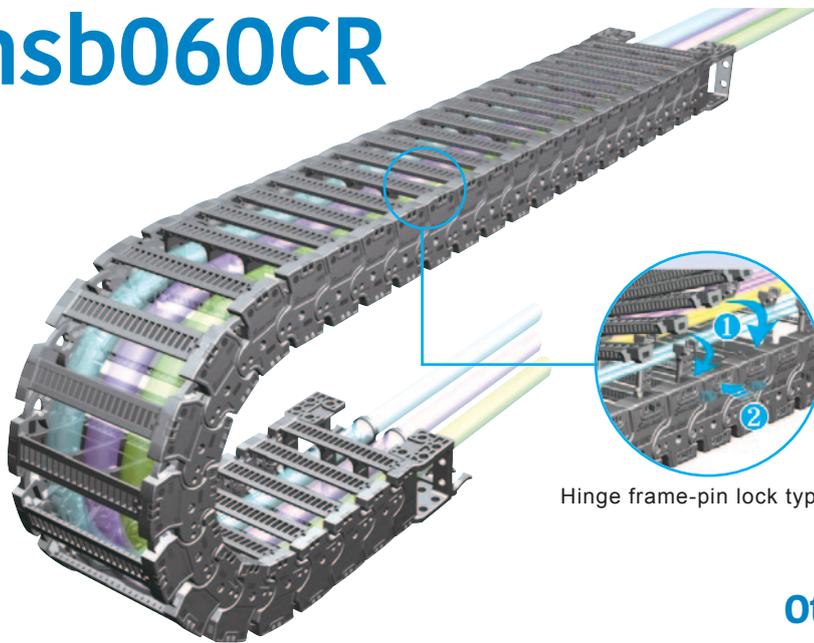


Tie Wrap (TW)

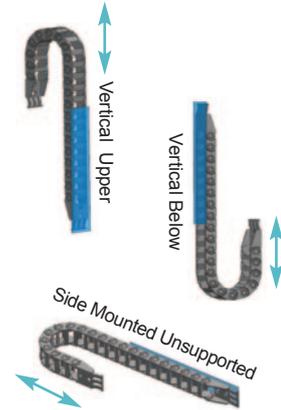


Chain Type	Ordering No.	A	B
nsb045CR	S-TW50	58	65
	S-TW75	75	82
	S-TW100	98	105
	S-TW125	122	129
	S-TW150	141	148

nsb060CR



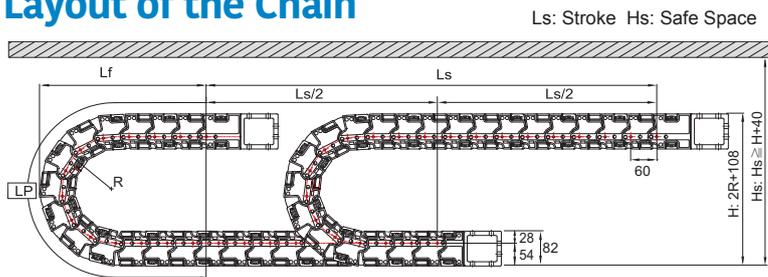
Hinge frame-pin lock type



Calculation of the Chain Length

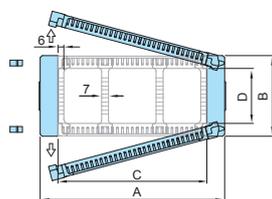
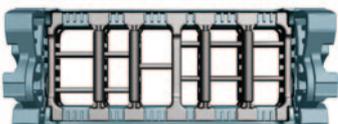
$$\left[L = \frac{L_s}{2} + L_p \right]$$

Layout of the Chain



Bending Radius(R)	Lp(Loop Length)	Lf(Loop Projection)	H(Moving Height)
125	753	359	358
140	800	374	388
190	957	424	488
220	1051	454	548
270	1208	504	648
390	1585	624	888

Chain Cross Section



Chain Type	A Width (Outer)	B Height(Outer)	C Frame/Width(Inner)	D Height (Inner)	Weight kg/m
nsb060CR	115	82	75	55	3.56
	140		100		3.66
	165		125		3.97
	190		150		4.16
	215		175		4.33
	230		190		4.52
	240		200		4.64
	270		230		4.90
	280		240		4.98
	290		250		5.06
	340		300		5.48
	390		350		6.09
	440		400		6.66

Other Length Restrictions

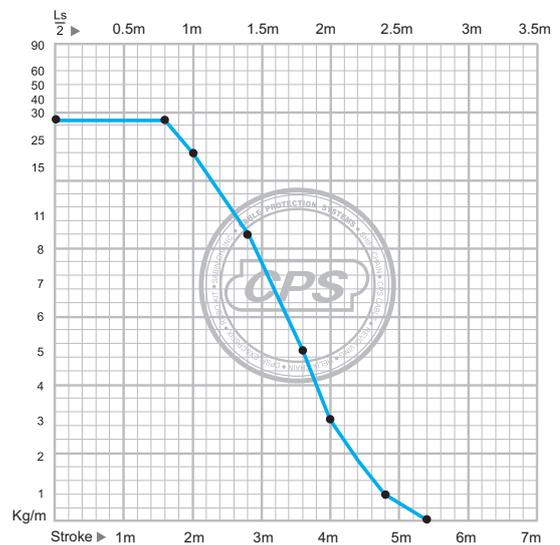
- Vertical Upper(Max) = 6.0m
- Vertical Below(Max) = 100.0m
- Side Mounted Unsupported(Max) = 3.0m

Ordering

nsb060CR.75.R125/F-1800L:(DV:2)

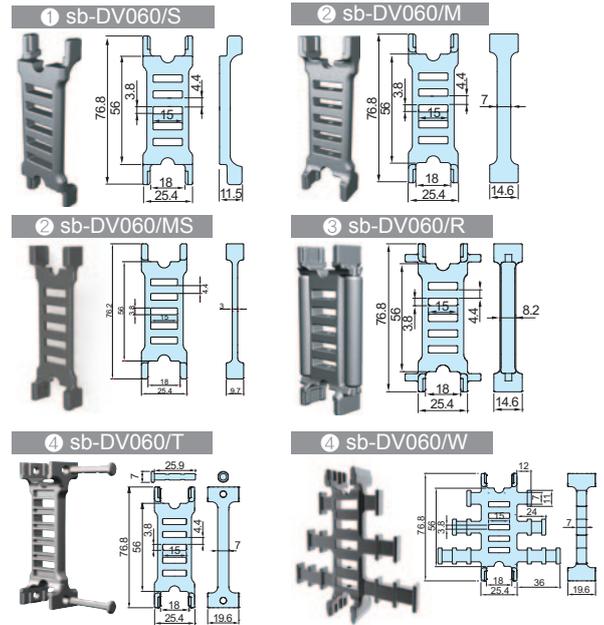
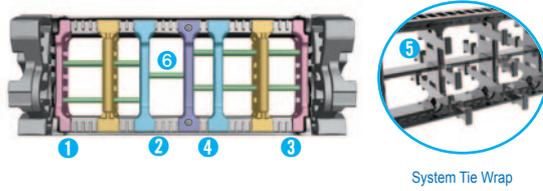
Clean Room Type (CR)	Bending Radius	Length (mm)	Quantity of Divider (Link)
Sabin Chain	Inside Width	Bracket Type	

Unsupported Length

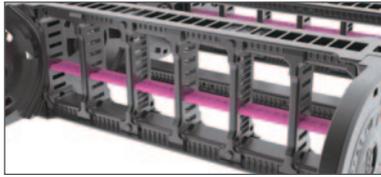


nsb Chain-Clean Room Type

Dividers (DV) Assemble divider every fourth frame
 DV/T Applied at Frame 250~400 Size
 (connect upper&below frame)
 DV/W Applicable to System Tie Wrap or FEB

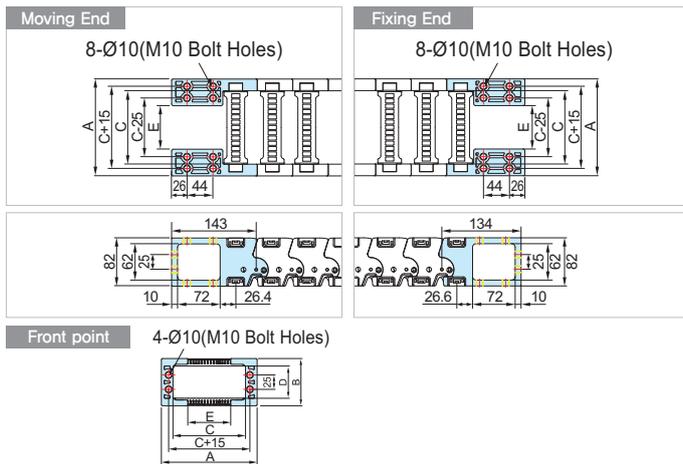


Separators (SP)



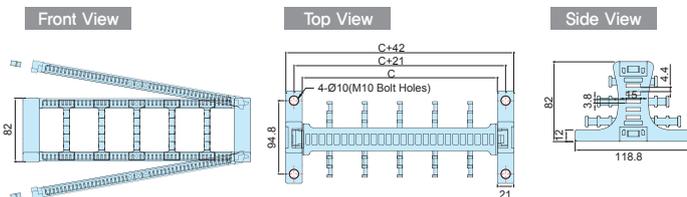
Chain Type	Ordering No.
nsb060CR	sb-SP/400.Frame

Free End Bracket (FEB)



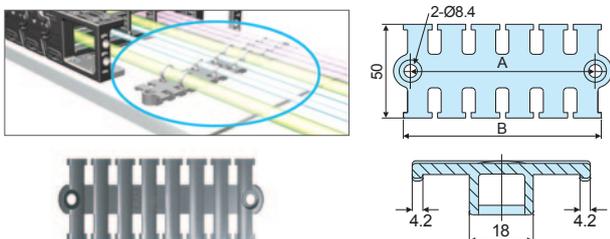
Chain Type	A Width (Outer)	B Height (Outer)	C Frame Width	D Height (Inner)	E EB internal width	Hole Type
nsb060CR	115	82	75	55	24	M10 Bolt Holes
	140		100			
	165		125			
	190		150			
	215		175			
	230		190			
	240		200			
	270		230			
	280		240			
	290		250			
	340		300			
	390		350			
440	400					
				349		

System Tie Wrap (STW)



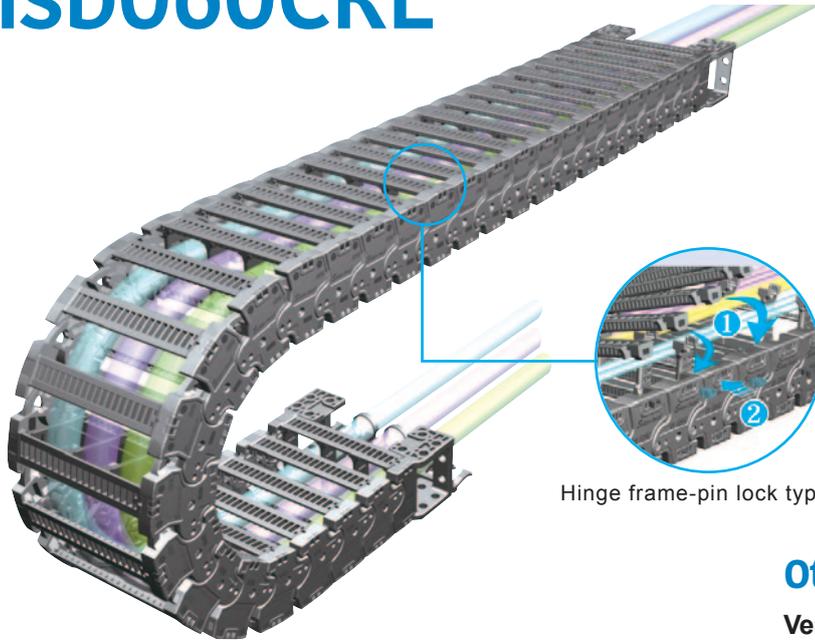
Chain Type	Ordering No.	C Frame	Hole Type
nsb060CR	S-TW.EB060.75	75	M10 Bolt Holes
	S-TW.EB060.100	100	
	S-TW.EB060.125	125	
	S-TW.EB060.150	150	
	S-TW.EB060.175	175	
	S-TW.EB060.190	190	
	S-TW.EB060.200	200	
	S-TW.EB060.230	230	
	S-TW.EB060.240	240	
	S-TW.EB060.250	250	
	S-TW.EB060.300	300	
	S-TW.EB060.350	350	
S-TW.EB060.400	400		

Tie Wrap (TW)

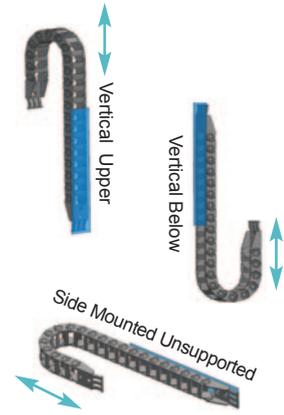


Chain Type	Ordering No.	A	B
nsb060CR	S-TW50	58	65
	S-TW75	75	82
	S-TW100	98	105
	S-TW125	122	129
	S-TW150	141	148

nsb060CRL



Hinge frame-pin lock type



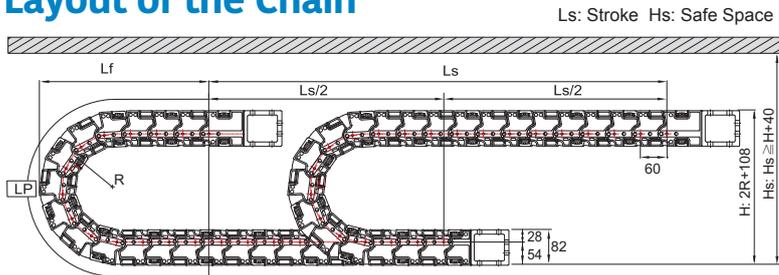
Other Length Restrictions

- Vertical Upper(Max) = 6.0m
- Vertical Below(Max) = 100.0m
- Side Mounted Unsupported(Max) = 3.0m

Calculation of the Chain Length

$$\left[L = \frac{L_s}{2} + L_p \right]$$

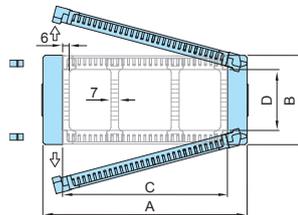
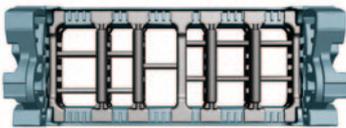
Layout of the Chain



Ls: Stroke Hs: Safe Space

Bending Radius(R)	Lp(Loop Length)	LF(Loof Projection)	H(Moving Height)
125	753	359	358
140	800	374	388

Chain Cross Section

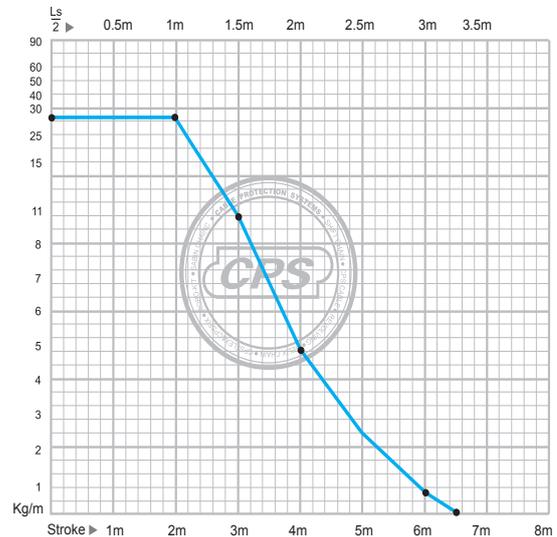


Ordering

nsb060CRL.75.R140/F-1800L:(DV:2)

Clean Room Type (CR)	Bending Radius	Length (mm)	Quantity of Divider (Link)
Sabin Chain	Inside Width	Bracket Type	

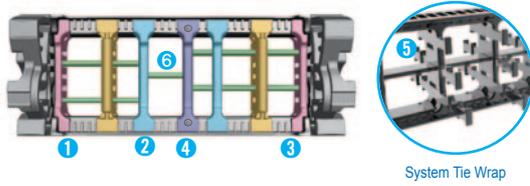
Unsupported Length



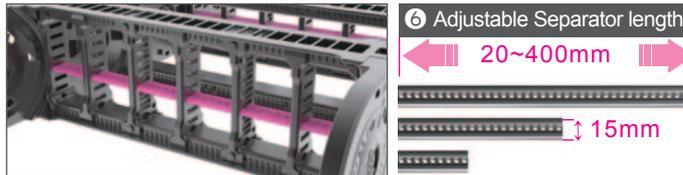
Chain Type	A Width (Outer)	B Height(Outer)	C Frame/Width(Inner)	D Height (Inner)	Weight kg/m
nsb060CRL	130	82	75	55	5.55
	155		100		5.75
	180		125		5.95
	205		150		6.15
	230		175		6.33
	245		190		6.44
	255		200		6.51
	285		230		6.73
	295		240		6.80
	305		250		6.84
	355		300		7.22
	455		400		8.02

nsb Chain-Clean Room Type

Dividers (DV) Assemble divider every fourth frame
 DV/T Applied at Frame 250~400 Size
 (connect upper&below frame)
DV/W
 Applicable to System Tie Wrap or FEB

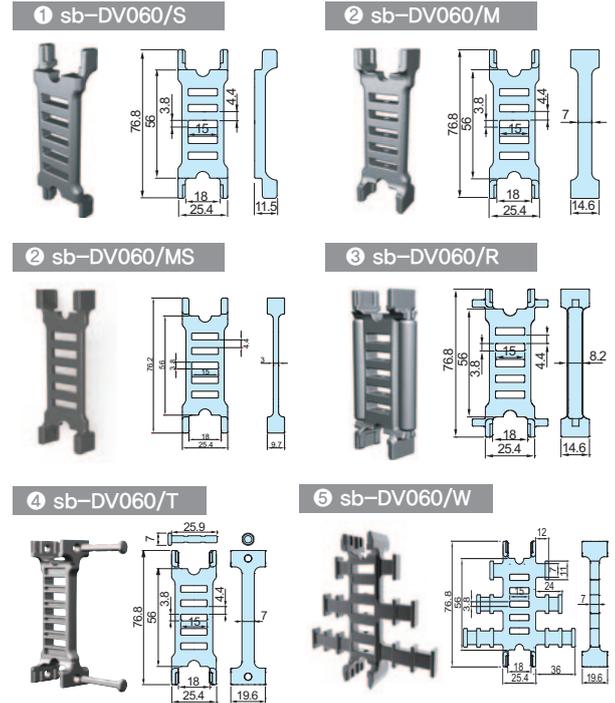
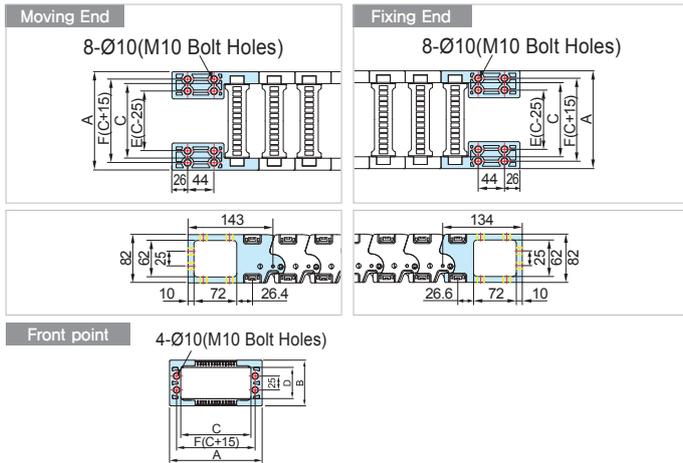


Separators (SP)



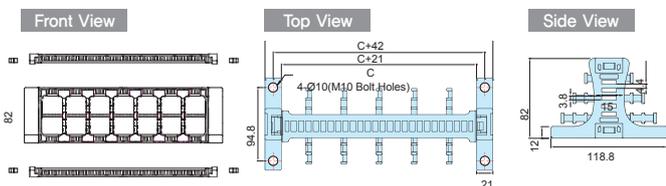
Chain Type	Ordering No.
nsb060CRL	sb-SP/400.75~400

Free End Bracket (FEB)



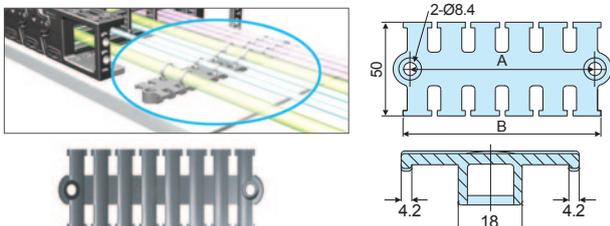
Chain Type	A Width (Outer)	B Height (Outer)	C Frame Width	D Height (Inner)	E EB internal width	Hole Type
nsb060CRL	130	82	75	55	50	M10 Bolt Holes
	155		100		75	
	180		125		100	
	205		150		125	
	230		175		150	
	245		190		165	
	255		200		175	
	285		230		205	
	295		240		215	
	305		250		225	
	355		300		275	
	455		400		375	

System Tie Wrap (STW)



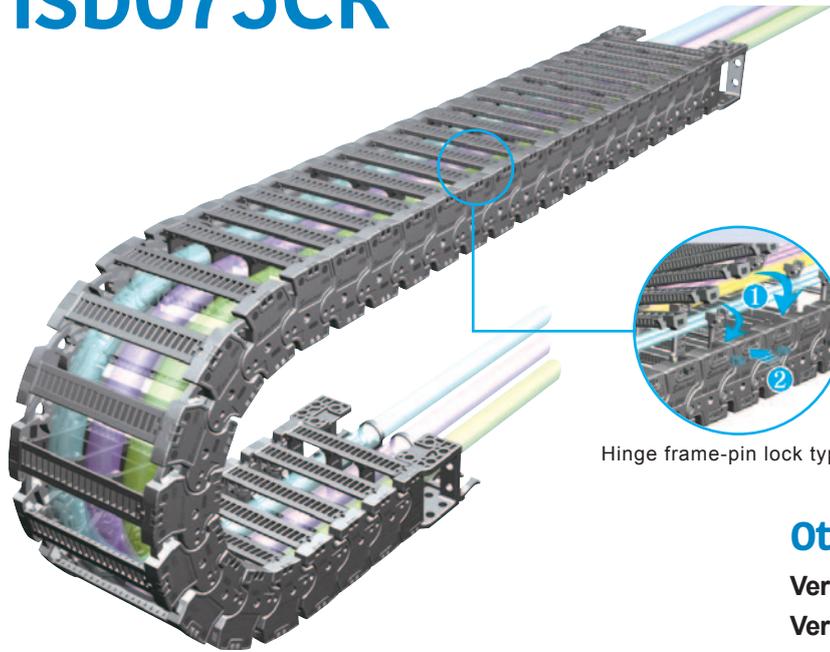
Chain Type	Ordering No.	C Frame	Hole Type
nsb060CRL	S-TW.EB060.75	75	M10 Bolt Holes
	S-TW.EB060.100	100	
	S-TW.EB060.125	125	
	S-TW.EB060.150	150	
	S-TW.EB060.175	175	
	S-TW.EB060.200	200	
	S-TW.EB060.250	250	
	S-TW.EB060.300	300	
	S-TW.EB060.350	350	
	S-TW.EB060.400	400	

Tie Wrap (TW)

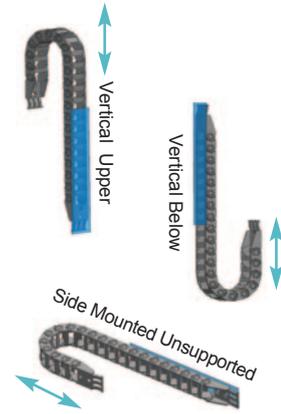


Chain Type	Ordering No.	A	B
nsb060CRL	S-TW50	58	65
	S-TW75	75	82
	S-TW100	98	105
	S-TW125	122	129
	S-TW150	141	148

nsb075CR



Hinge frame-pin lock type



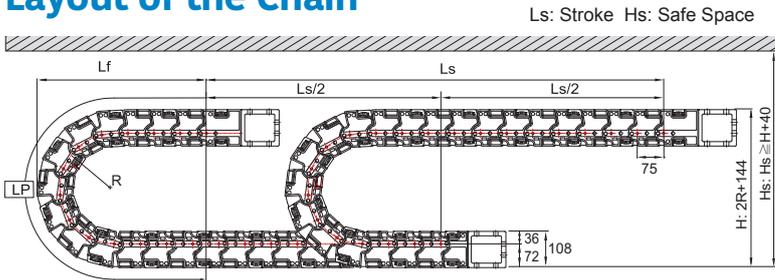
Other Length Restrictions

- Vertical Upper(Max) = 6.0m
- Vertical Below(Max) = 100.0m
- Side Mounted Unsupported(Max) = 3.0m

Calculation of the Chain Length

$$\left[L = \frac{L_s}{2} + L_p \right]$$

Layout of the Chain



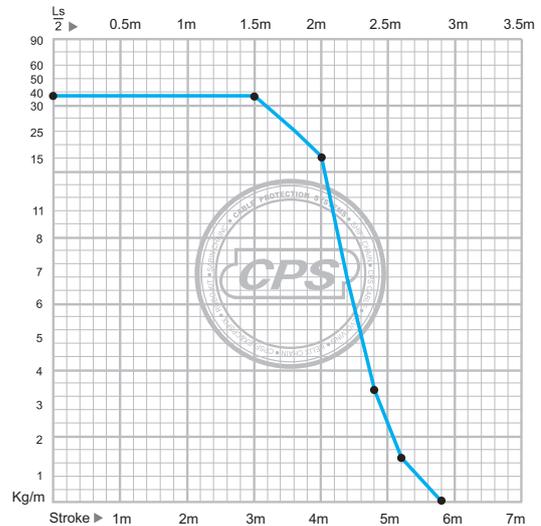
Bending Radius(R)	Lp(Loop Length)	LF(LooF Projection)	H(Moving Height)
180	1016	477	504
200	1078	497	544
250	1235	547	644
300	1392	597	744
350	1549	647	844
400	1706	697	944
500	2020	797	1,144

Ordering

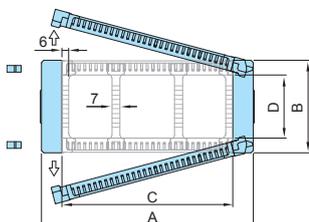
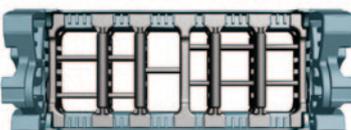
nsb075CR, 75, R180 / F-2250L : (DV:2)

Clean Room Type (CR)	Bending Radius	Length (mm)	Quantity of Divider (Link)
Sabin Chain	Inside Width	Bracket Type	

Unsupported Length



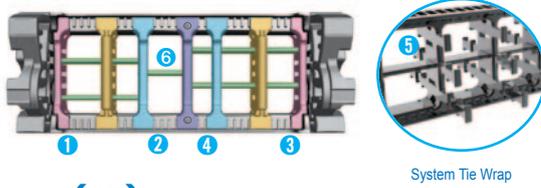
Chain Cross Section



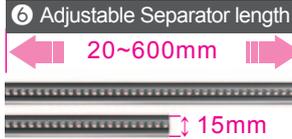
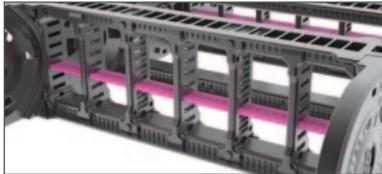
Chain Type	A Width (Outer)	B eight(Outer)	C Frame Width (Inner)	D Height (Inner)	Weight kg/m
nsb075CR	115	108	75	78	5.37
	140		100		5.57
	155		115		5.72
	165		125		5.82
	190		150		6.01
	215		175		6.26
	240		200		6.68
	280		240		7.11
	290		250		7.22
	330		290		7.80
	340		300		7.94
	390		350		8.67
	440		400		9.43
	490		450		10.01
	540		500		10.41
590	550	11.88			
640	600	12.17			

Dividers (DV)

Assemble divider every fourth frame
DV/T Applied at Frame 250~400 Size
 (connect upper&below frame)
DV/W
 Applicable to System Tie Wrap or FEB

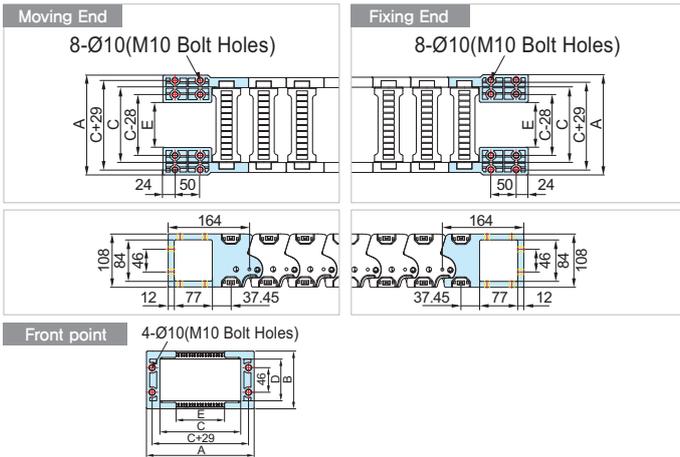


Separators (SP)



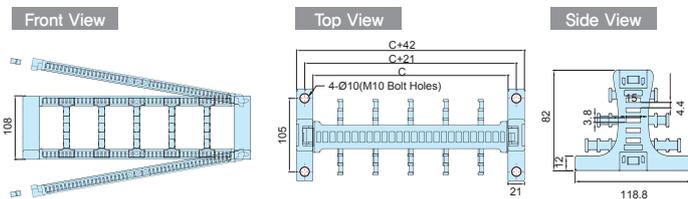
Chain Type	Ordering No.
nsb075CR	sb-SP/400.Frame

Free End Bracket (FEB)



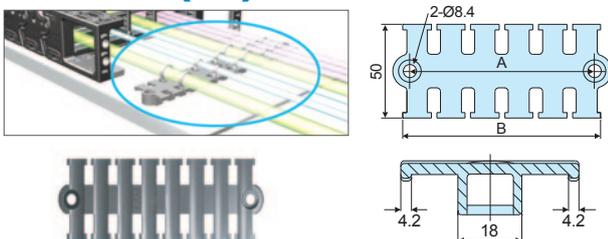
Chain Type	A Width (Outer)	B Height (Outer)	C Frame Width	D Height (Inner)	E EB internal width	Hole Type
nsb075CR	125	108	75	78	15	M10 Bolt Holes
	150		100			
	165		115			
	175		125			
	200		150			
	225		175			
	250		200			
	290		240			
	300		250			
	340		290			
	350		300			
	400		350			
	450		400			
	500		450			
550	500					
600	550					
650	600					

System Tie Wrap (STW)



Chain Type	Ordering No.	C Frame	Hole Type
nsb075CR	S-TW.EB075.75	75	M10 Bolt Holes
	S-TW.EB075.100	100	
	S-TW.EB075.115	115	
	S-TW.EB075.125	125	
	S-TW.EB075.150	150	
	S-TW.EB075.175	175	
	S-TW.EB075.200	200	
	S-TW.EB075.240	240	
	S-TW.EB075.250	250	
	S-TW.EB075.290	290	
	S-TW.EB075.300	300	
	S-TW.EB075.350	350	
	S-TW.EB075.400	400	
	S-TW.EB075.450	450	
S-TW.EB075.500	500		
S-TW.EB075.550	550		
S-TW.EB075.600	600		

Tie Wrap (TW)



Chain Type	Ordering No.	A	B
nsb075CR	S-TW50	58	65
	S-TW75	75	82
	S-TW100	98	105
	S-TW125	122	129
	S-TW150	141	148



nsb028N	200
nsb035N	202
nsb045N	204
nsb060N	206
nsb075N	208

General Information

- Material** : CPS-Amide (PA6+G.F)
- Speed** : 10m/s
- Acceleration** : 20m/s²
- Temperature** : -30℃ ~ +130℃
- Special production** : ESD, UV, Customized color
- Certificate** : CE, ATEX(Ex), RoHs2

Value of Speed/Acceleration is subject to change according to cable's amount and travel length.

Calculation Table

Length of Cable Chain

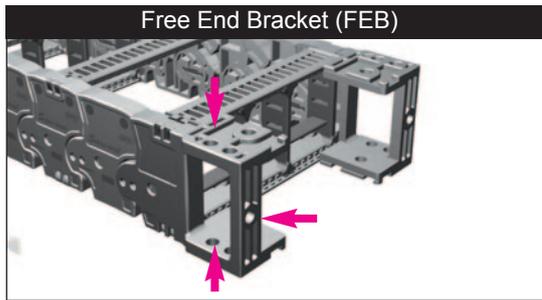
$$: L = \frac{1}{2} \times L_s + L_p$$

Bending Radius

: Multiply 8~10 of the biggest cable

: Multiply 15~20 of the biggest hose

Bracket Type



Dimension Table

nsb Chain-Normal Type	Pitch	Bending Radius (R)	Weight kg/m	Speed m/s	Temperature ℃	Size				Frame Type	Section-Composition
						A	B	C	D		
nsb028N	28	46	0.79	10	-30 ~ +130	55	38	35	26		
			0.82								
			0.85								
			0.90								
			0.98								
			1.08								
			1.18								
nsb035N	35	55	1.10	10	-30 ~ +130	55	52	35	40		
			1.13								
			1.15								
			1.18								
			1.25								
			1.32								
			1.41								
nsb045N	45	90	2.06	10	-30 ~ +130	80	66	50	45		
			2.14								
			2.22								
			2.32								
			2.38								
			2.42								
			2.47								
			2.51								
			2.72								
			2.86								
			3.09								
nsb060N	60	125	3.30	10	-30 ~ +130	115	82	75	56		
			3.35								
			3.51								
			3.60								
			3.69								
			3.78								
			3.84								
			4.01								
			4.05								
			4.26								
			4.57								
			4.85								
			nsb075N			75		160			
4.90											
4.97											
5.02											
5.12											
5.25											
5.46											
5.67											
5.72											
6.02											
6.09											
6.45											
6.83											
7.12											
7.32											
8.06											
8.20											

Ordering

nsb 028N. 50. R66 / F 1000L : (DV:2)

Quantity of Divider(Link)

Length(mm)

Bracket Type : F-Free End Bracket

Bending radius FT-Tie Wrap

Inside width FST-System Tie Wrap

nsb Chain-Normal Type (N)

Sabin Chain

Application of nsb Chain Normal type

nsb Chain can be applied to all kinds of machine tools and factory lines.

nsb045N & 035N

Application

Machine tools

Location

Korea

Remark

2 meters of Stroke



nsb060N

Application

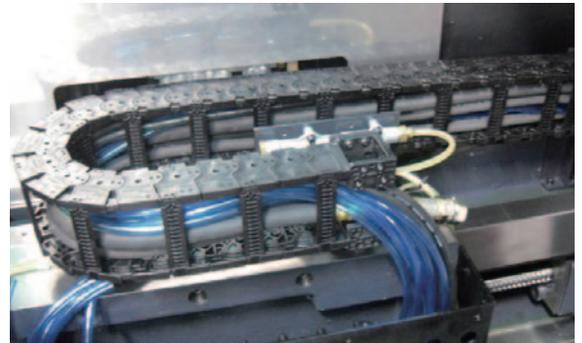
Machine tools

Location

Korea

Remark

2 meters of Stroke



nsb045N

Application

Factory production line

Location

Korea

CPS can produce customized product such as ESD type of cable chain and Special color applied type of cable chain.

nsb035N



Application

PCTC Ship

Location

Korea(H-Heavy Industries)

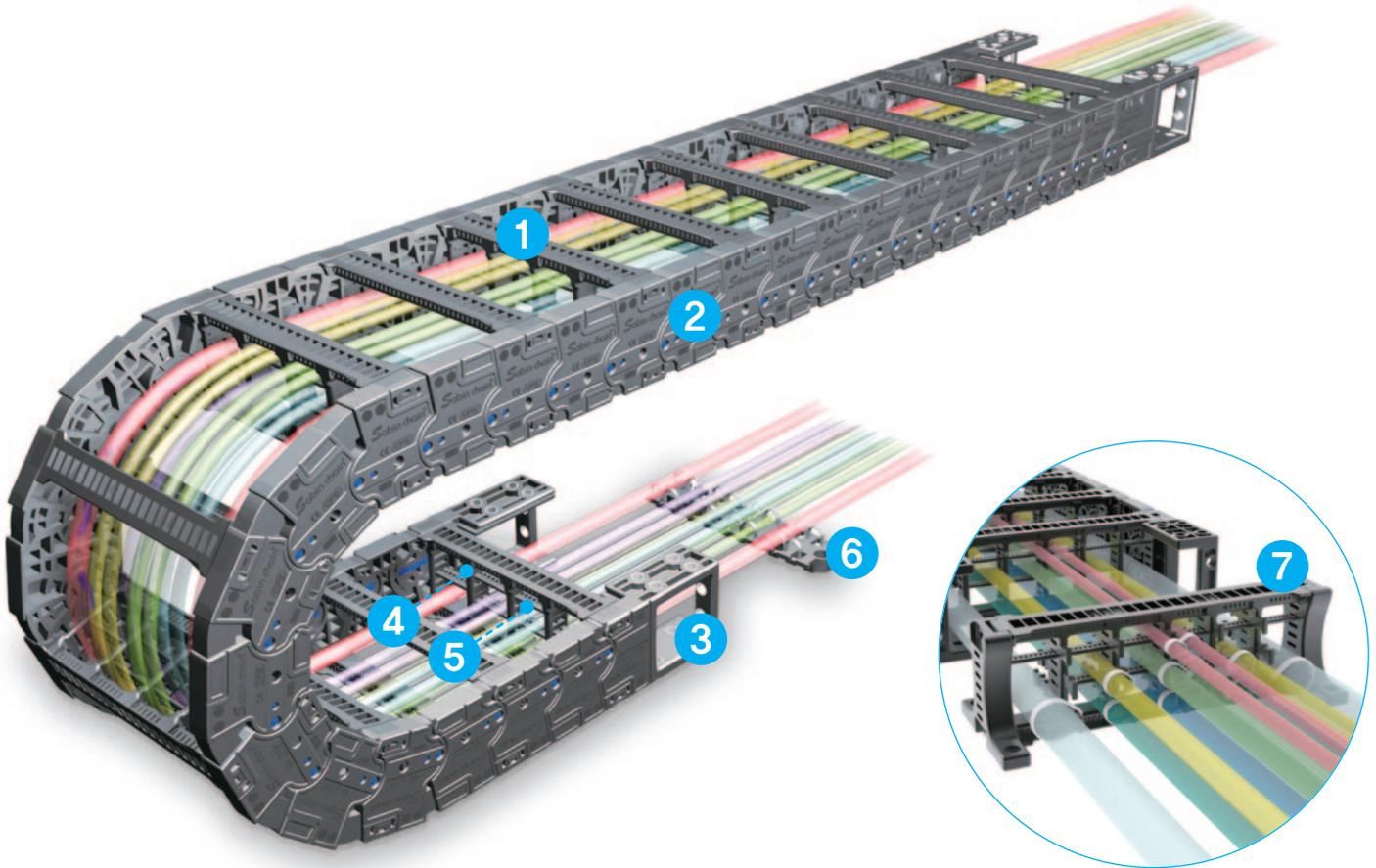
Remark

ESD,

Orange Color Applied

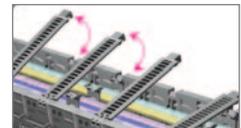


Part of Shift Chain-Normal Type



❶ Frame (FR) (Hinge Type)

A part that connects with LH, RH Side Band. There are every 5mm bumps that prevent dividers to be securely positioned at a place. One side of frame has a hinge structure that helps easy assembly and disassembly.



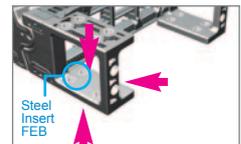
Hinge Type Frame

❷ Side Band (SB)

A part that connects upper and lower frame. There are LH and RH type.

❸ Free End Bracket (FEB)

A part that connects to each end of Cable Chain. There are holes are formed where steel washers are inserted to fix FEB to fixing plate securely.



Steel Insert FEB

❹ Divider (DV-S, M, R, T)

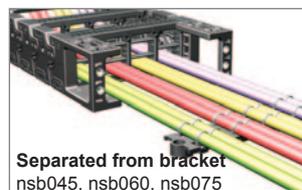
A part that prevents entanglement risk of cables and hoses by being installed vertically.

❺ Separator (SP)

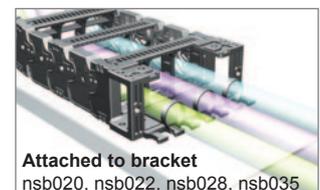
A part that prevent entanglement risk of cable and hoses by being installed horizontally.

❻ Tie Wrap (TW)

A part that prevents damage of the cable and hose by twisting & pulling movements. It can be used as assembling with bracket or separating from the bracket at end position of chain.



Separated from bracket
nsb045, nsb060, nsb075



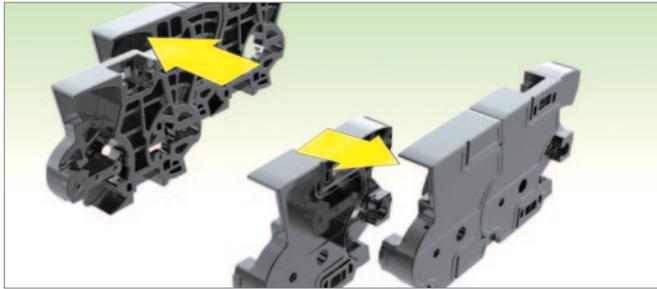
Attached to bracket
nsb020, nsb022, nsb028, nsb035

❼ System Tie Wrap (STW)

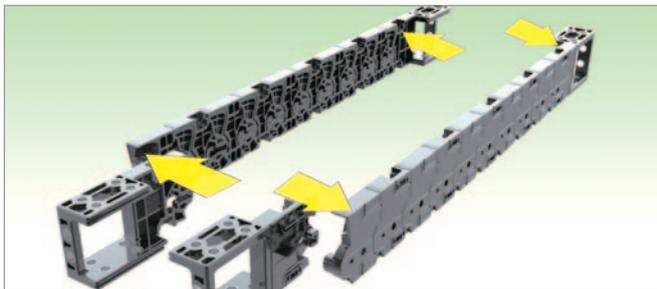
A part that connects to first or end of Cable Chain. Cables and hoses are arranged at System Tie Wrap by several layers and being tightened using Cable Tie. There are 2 types. One is separated from FEB and the other one is assembled to FEB.

Assembly procedure of nsb Chain Normal Type

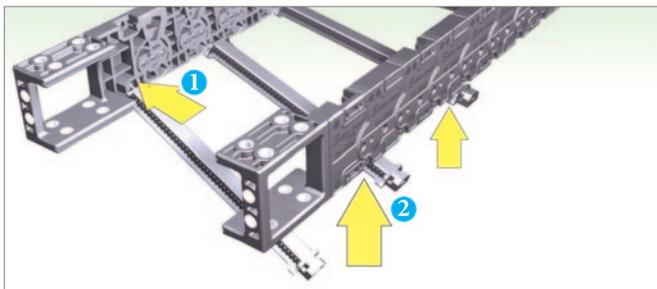
The assembling process of N-Type of New Sabin Chain is like below and user must use rubber hammer with careful combination of Divider and Separator.



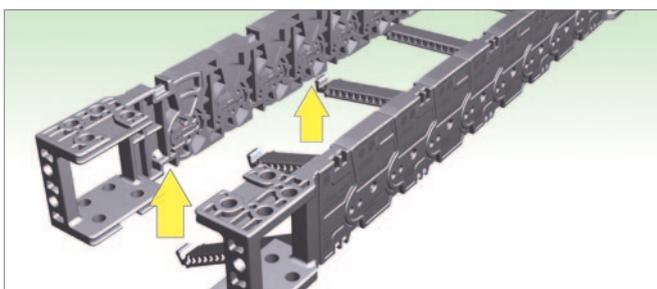
1 Connect each side band as many as you need.



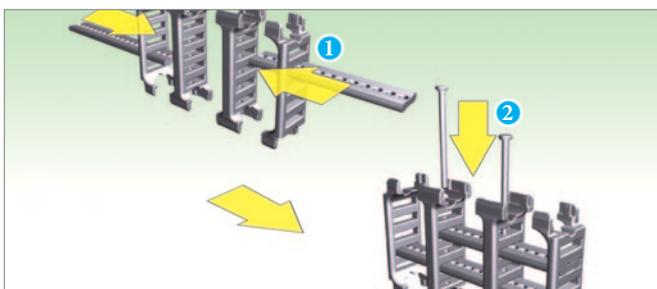
2 Assemble the end brackets on both ends.



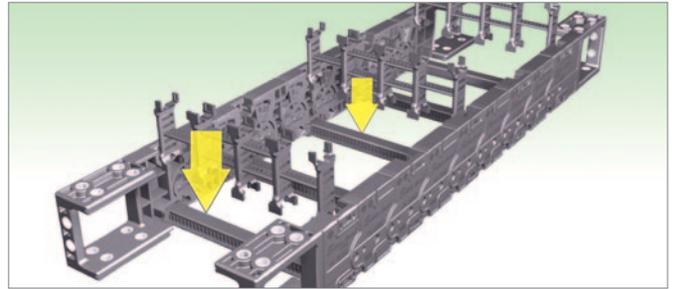
3 Attach frames to one side groove on the frames, then the other side.



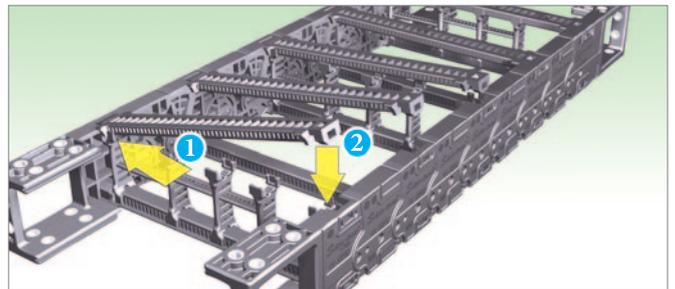
3-1 028N, 035N Type are Hinge Frame Type.



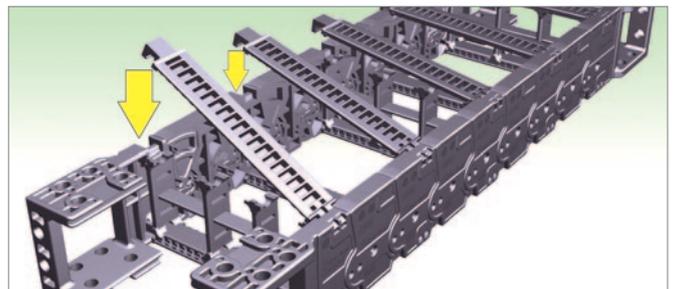
4 For nsb 045, 060, and 075, connect the pin of separator in hole of divider after inserting separator in hole of divider. For nsb028 and nsb035, separator fixing pins are not used.



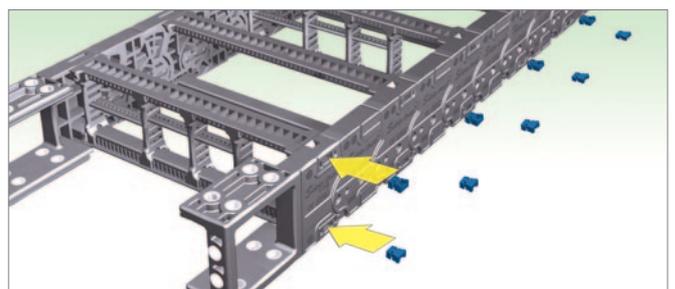
5 Fix the separator and divider patterns to the bottom-side frames as needed.



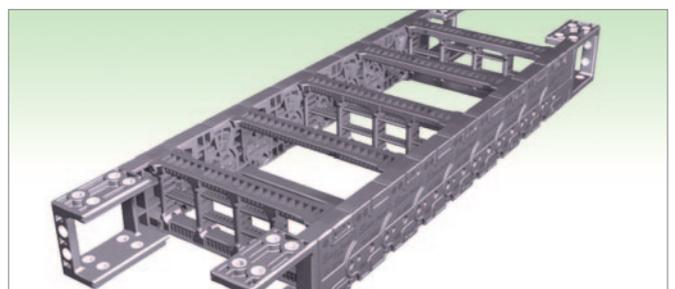
6 Attach frames to one side groove on the frames, then the other side.



6-1 028N, 035N Type are Hinge Frame Type.



7 Insert frame pins to secure the frames and complete carrier. (nsb045, 060, 075 are applied with frame pin, and nsb028, 035 are Hinge Type or Hook Type without frame pin.)



8 Complete to assemble New Sabin N-Type, Sabin Chain.

Part list of nsb Chain-Normal Type



Composition of nsb Chain Normal

= Side Band(RH/LH) + Frame(Upper/Lower) + Free End Bracket

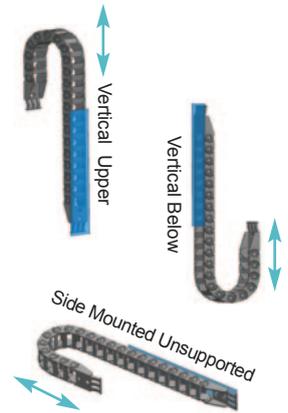
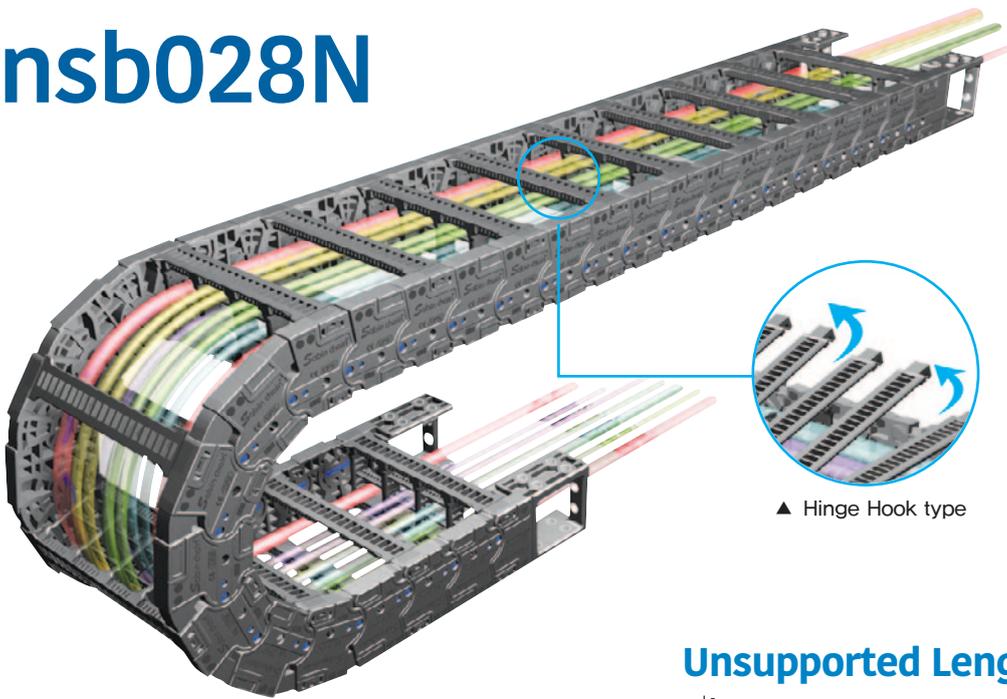
M divider(normal divider) should be applied every second frames to make a section composition.

※ Please refer to below part list and description to understand composition of cable chain.

Model	Classification	Part number	Description
nsb028N	SIDE BAND	nsb-SB028N.R*(RH) nsb-SB028N.R*(LH)	Left side band of nsb028N Right side band of nsb028N
	FRAME	sb-FR/M.35	Frame, 35mm
		sb-FR/M.50	Frame, 50mm
		sb-FR/M.55	Frame, 55mm
		sb-FR/M.75	Frame, 75mm
		sb-FR/M.100	Frame, 100mm
		sb-FR/M.125	Frame, 125mm
		sb-FR/M.150	Frame, 150mm
		sb-FR/M.175	Frame, 175mm
		sb-FR/M.200	Frame, 200mm
FREE END BRACKET	nsb-FEB028N	Free End bracket of nsb028N	
DIVIDER	sb-DV028/M	Normal divider To fix separstors at the both side section	
	sb-DV028/T		
	sb-DV028/S		
SEPARATOR	S-SP/M.35	Separator, 35mm	
	S-SP/M.50	Separator, 50mm	
	S-SP/M.75	Separator, 75mm	
	S-SP/M.100	Separator, 100mm	
	S-SP/M.125	Separator, 125mm	
	S-SP/M.150	Separator, 150mm	
	S-SP/M.175	Separator, 175mm	
	S-SP/M.200	Separator, 200mm	
TIE WRAP	S-TW036/025CR.35	Tie wrap for end bracket to fix cables, 35mm	
	S-TW036/025CR.50	Tie wrap for end bracket to fix cables, 50mm	
	S-TW036/025CR.55	Tie wrap for end bracket to fix cables, 55mm	
	S-TW036/025CR.75	Tie wrap for end bracket to fix cables, 75mm	
	S-TW036/025CR.100	Tie wrap for end bracket to fix cables, 100mm	
	S-TW036/025CR.125	Tie wrap for end bracket to fix cables, 125mm	
	S-TW036/025CR.150	Tie wrap for end bracket to fix cables, 150mm	
SYSTEM TIE WRAP	sb-DV028/W	Divider for fixing cables at end bracket	
	S-TW.EB028	System tie wrap to arrange for cables right after moving bracket or fixing bracket	
nsb035N	SIDE BAND	nsb-SB035N.R*(RH) nsb-SB035N.R*(LH)	Left side band of nsb035N Right side band of nsb035N
	FRAME	sb-FR/M.35	Frame, 35mm
		sb-FR/M.50	Frame, 50mm
		sb-FR/M.55	Frame, 55mm
		sb-FR/M.75	Frame, 75mm
		sb-FR/M.100	Frame, 100mm
		sb-FR/M.125	Frame, 125mm
		sb-FR/M.150	Frame, 150mm
		sb-FR/M.175	Frame, 175mm
		sb-FR/M.200	Frame, 200mm
FREE END BRACKET	nsb-FEB035N	Free End bracket of nsb035N	
DIVIDER	sb-DV028/M	Normal divider To fix separstors at the both side section	
	sb-DV028/T		
	sb-DV028/S		
SEPARATOR	S-SP/M.35	Separator, 35mm	
	S-SP/M.50	Separator, 50mm	
	S-SP/M.75	Separator, 75mm	
	S-SP/M.100	Separator, 100mm	
	S-SP/M.125	Separator, 125mm	
	S-SP/M.150	Separator, 150mm	
	S-SP/M.175	Separator, 175mm	
	S-SP/M.200	Separator, 200mm	
TIE WRAP	S-TW050/035N.50	Tie wrap for end bracket to fix cables, 50mm	
	S-TW050/035N.75	Tie wrap for end bracket to fix cables, 75mm	
	S-TW050/035N.100	Tie wrap for end bracket to fix cables, 100mm	
	S-TW050/035N.125	Tie wrap for end bracket to fix cables, 125mm	
	S-TW050/035N.150	Tie wrap for end bracket to fix cables, 150mm	
	S-TW050/035N.175	Tie wrap for end bracket to fix cables, 175mm	
S-TW050/035N.200	Tie wrap for end bracket to fix cables, 200mm		
SYSTEM TIE WRAP	sb-DV035/W	Divider for fixing cables at end bracket	
	S-TW.EB035	System tie wrap to arrange for cables right after moving bracket or fixing bracket	
nsb045N	SIDE BAND	nsb-SB045N.R*(LH) nsb-SB045N.R*(RH)	Left side band of nsb045N Right side band of nsb045N
	FRAME PIN	S-FP/S1	Frame pin
	FRAME	sb-FR/M.50	Frame, 50mm
		sb-FR/M.75	Frame, 75mm
		sb-FR/M.100	Frame, 100mm
		sb-FR/M.125	Frame, 125mm
		sb-FR/M.140	Frame, 140mm
		sb-FR/M.150	Frame, 150mm
		sb-FR/M.165	Frame, 165mm
		sb-FR/M.175	Frame, 175mm
		sb-FR/M.190	Frame, 190mm
		sb-FR/M.200	Frame, 200mm
		sb-FR/M.240	Frame, 240mm
sb-FR/M.250	Frame, 250mm		
sb-FR/M.300	Frame, 300mm		
FREE END BRACKET	nsb-FEB045N sb-FEB/WH045	Free End bracket of nsb045N Steel washer for end bracket	
DIVIDER	sb-DV045/M	Normal divider To fix separstors at the both side section	
	sb-DV045/S		
SEPARATOR	sb-DV045/T	T divider	
	sb-SP/400.Frame SP-PIN045	Separator, 400mm Separator pin to fix	

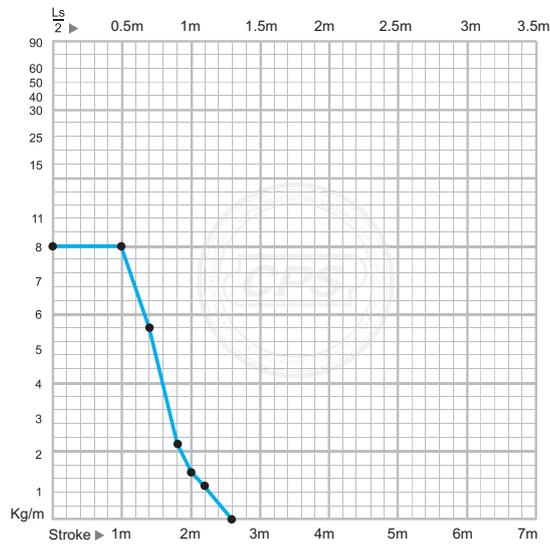
Model	Classification	Part number	Description
nsb045N	TIE WRAP	S-TW50 S-TW75 S-TW100 S-TW125 S-TW150	Tie wrap for end bracket to fix cables, 50mm Tie wrap for end bracket to fix cables, 75mm Tie wrap for end bracket to fix cables, 100mm Tie wrap for end bracket to fix cables, 125mm Tie wrap for end bracket to fix cables, 150mm
	SYSTEM TIE WRAP	sb-DV045/W S-TW.EB045	Divider for fixing cables at end bracket System tie wrap to arrange for cables right after moving bracket or fixing bracket
nsb060N	SIDE BAND	nsb-SB060N.R*(LH) nsb-SB060N.R*(RH)	Left side band of nsb060N Right side band of nsb060N
	FRAME PIN	S-FP/S1	Frame pin
	FRAME	sb-FR060.75	Frame, 75mm
		sb-FR060.100	Frame, 100mm
		sb-FR060.125	Frame, 125mm
		sb-FR060.150	Frame, 150mm
		sb-FR060.175	Frame, 175mm
		sb-FR060.190	Frame, 190mm
		sb-FR060.200	Frame, 200mm
		sb-FR060.230	Frame, 230mm
		sb-FR060.240	Frame, 240mm
sb-FR060.250		Frame, 250mm	
sb-FR060.300	Frame, 300mm		
sb-FR060.350	Frame, 350mm		
sb-FR060.400	Frame, 400mm		
FREE END BRACKET	nsb-FEB060N	Free End bracket of nsb060N	
	sb-FEB/WH060	Steel washer for end bracket	
DIVIDER	sb-DV060/M	Normal divider	
	sb-DV060/S	To fix separstors at the both side section	
	sb-DV060/R	Roller divider to reduce friction with cables, Clean room type	
	sb-DV060/T	T divider	
SEPARATOR	sb-SP/400.Frame	Separator, 400mm	
	SP-PIN060	Separator pin to fix	
TIE WRAP	S-TW50	Tie wrap for end bracket to fix cables, 50mm	
	S-TW75	Tie wrap for end bracket to fix cables, 75mm	
SYSTEM TIE WRAP	sb-DV060/W	Divider for fixing cables at end bracket	
	S-TW.EB060	System tie wrap to arrange for cables right after moving bracket or fixing bracket	
nsb075N	SIDE BAND	nsb-SB075N.R*(LH) nsb-SB075N.R*(RH)	Left side band of nsb075N Right side band of nsb075N
	FRAME PIN	S-FP/S2	Frame pin
	FRAME	sb-FR075/100.75	Frame, 75mm
		sb-FR075/100.100	Frame, 100mm
		sb-FR075/100.115	Frame, 115mm
		sb-FR075/100.125	Frame, 125mm
		sb-FR075/100.150	Frame, 150mm
		sb-FR075/100.175	Frame, 175mm
		sb-FR075/100.200	Frame, 200mm
		sb-FR075/100.240	Frame, 240mm
		sb-FR075/100.250	Frame, 250mm
sb-FR075/100.290		Frame, 290mm	
sb-FR075/100.300	Frame, 300mm		
sb-FR075/100.350	Frame, 350mm		
sb-FR075/100.400	Frame, 400mm		
sb-FR075/100.450	Frame, 450mm		
sb-FR075/100.500	Frame, 500mm		
sb-FR075/100.550	Frame, 550mm		
sb-FR075/100.600	Frame, 600mm		
FREE END BRACKET	nsb-FEB075N	Free End bracket of nsb075N	
	sb-FEB/WH075	Steel washer for end bracket	
DIVIDER	sb-DV075/M	Normal divider	
	sb-DV075/S	To fix separstors at the both side section	
	sb-DV075/R	Roller divider to reduce friction with cables, Clean room type	
	sb-DV075/T	T divider	
SEPARATOR	sb-SP/400.Frame	Separator, 400mm	
	SP-PIN075	Separator pin to fix	
TIE WRAP	S-TW50	Tie wrap for end bracket to fix cables, 50mm	
	S-TW75	Tie wrap for end bracket to fix cables, 75mm	
SYSTEM TIE WRAP	sb-DV075/W	Divider for fixing cables at end bracket	
	S-TW.EB075	System tie wrap to arrange for cables right after moving bracket or fixing bracket	

nsb028N



▲ Hinge Hook type

Unsupported Length



Other Length Restrictions

- Vertical Upper(Max) = 2.0m
- Vertical Below(Max) = 40.0m
- Side Mounted Unsupported(Max) = 1.0m

Calculation of the Chain Length

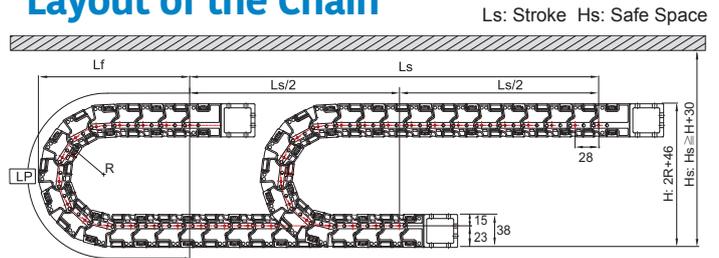
$$L = \frac{L_s}{2} + L_p$$

Ordering

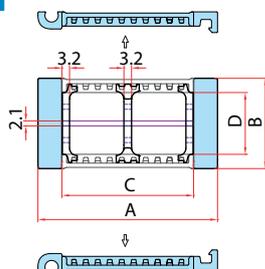
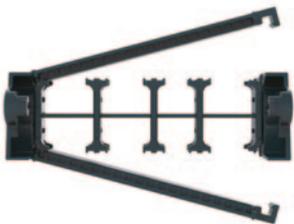
nsb 028N. 100. R46/F-840L:(DV:2)

Normal Type (N)	Bending Radius	Length (mm)	Quantity of Divider (Link)
Sabin Chain	Inside Width	Bracket Type	

Layout of the Chain



Chain Cross Section

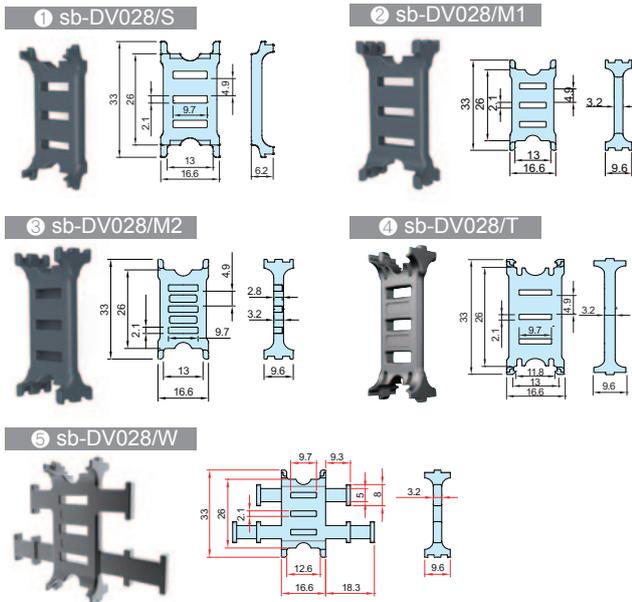
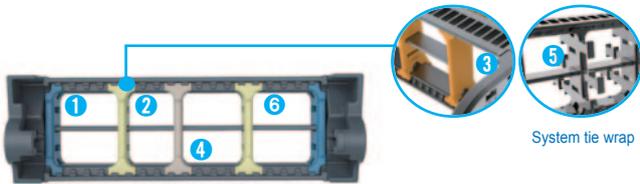


Bending Radius(R)	Lp(Loop Length)	LF(Loof Projection)	H(Moving Height)
46	257	125	138
66	320	145	178
86	383	165	218
116	477	195	278
146	571	225	338

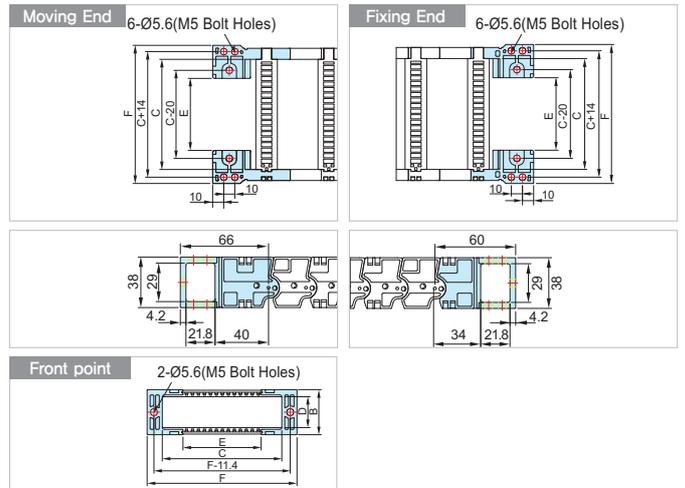
Chain Type	A Width (Outer)	B Height(Outer)	C Frame/Width(Inner)	D Height (Inner)	Weight kg/m
nsb028N	55	38	35	26	0.79
	70		50		0.82
	75		55		0.85
	95		75		0.90
	120		100		0.98
	145		125		1.08
	170		150		1.18
	195		175		1.45
	220		200		1.59

Dividers (DV)

Assembled to every 4th link
 DV/T Applied to Frame 125~200
 DV/M There are two types: M1 and M2
 DV/W
 Applicable to System Tie Wrap or FEB

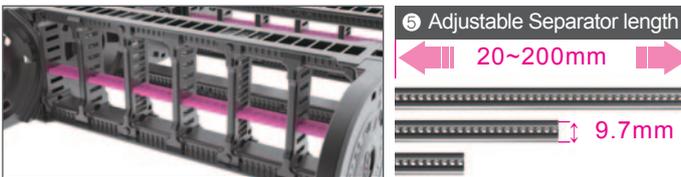


Free End Bracket (FEB)



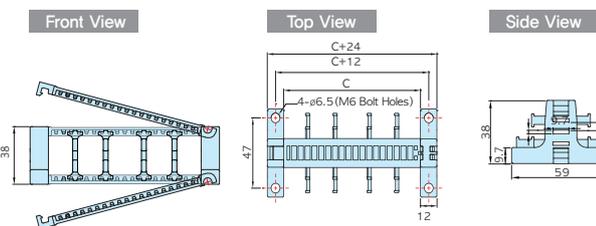
Chain Type	A Width (Outer)	B Height (Outer)	C Frame Width	D Height (Inner)	E	Hole Type
ST028N	60.4	38	35	26	0.4	M5 Bolt Holes
	75.4		50		15.4	
	80.4		55		20.4	
	100.4		75		40.4	
	125.4		100		65.4	
	150.4		125		90.4	
	175.4		150		115.4	
200.4	175	140.4				
225.4	200	165.4				

Separators (SP)



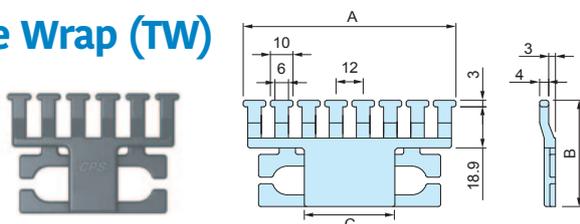
Chain Type	Ordering No.	Frame
nsb028N	S-SP/M.35	35
	S-SP/M.50	50
	S-SP/M.55	55
	S-SP/M.75	75
	S-SP/M.100	100
	S-SP/M.125	125
	S-SP/M.150	150
	S-SP/M.175	175
	S-SP/M.200	200

System Tie Wrap (STW)



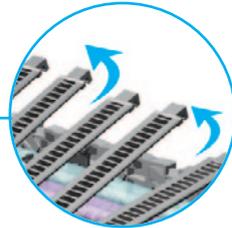
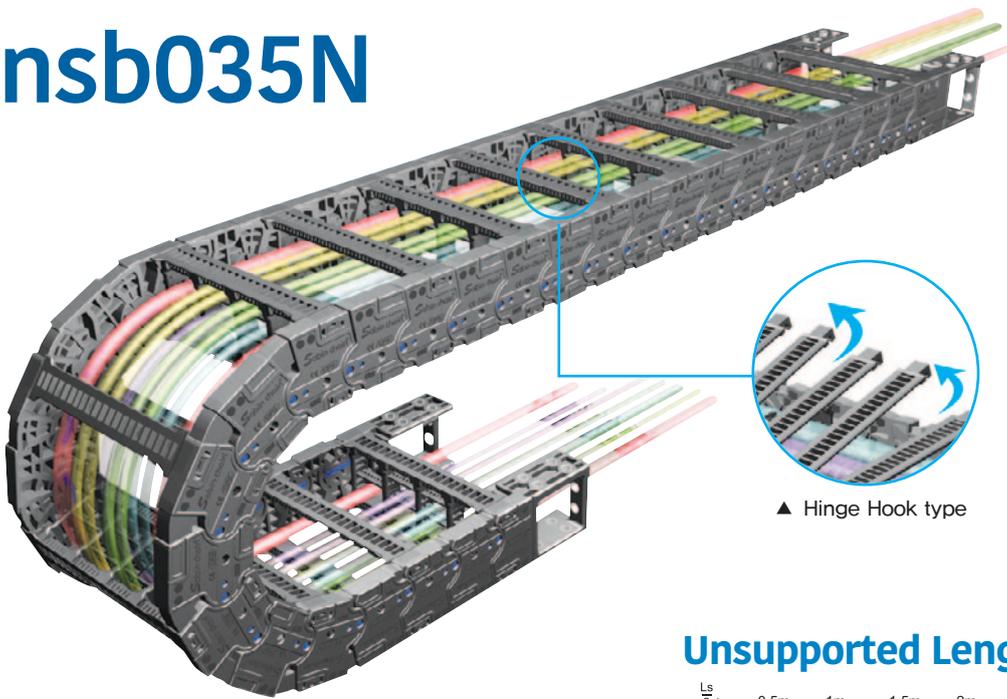
Chain Type	Ordering No.	C Frame	Hole Type
nsb028N	S-TW.EB028.35	35	M6 Bolt Holes
	S-TW.EB028.50	50	
	S-TW.EB028.55	55	
	S-TW.EB028.75	75	
	S-TW.EB028.100	100	
	S-TW.EB028.125	125	
	S-TW.EB028.150	150	
	S-TW.EB028.175	175	
	S-TW.EB028.200	200	

Tie Wrap (TW)

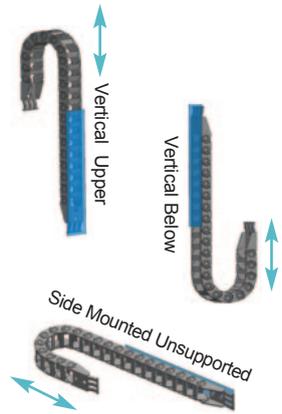


Chain Type	Ordering No.	A	B	C
nsb028N	S-TW036/025CR.35	46	35.4	-
	S-TW036/025CR.50	69	48.9	15
	S-TW036/025CR.55	70	48.9	20
	S-TW036/025CR.75	94	48.9	40
	S-TW036/025CR.100	118	48.9	65
	S-TW036/025CR.125	142	48.9	90
	S-TW036/025CR.150	166	49	115

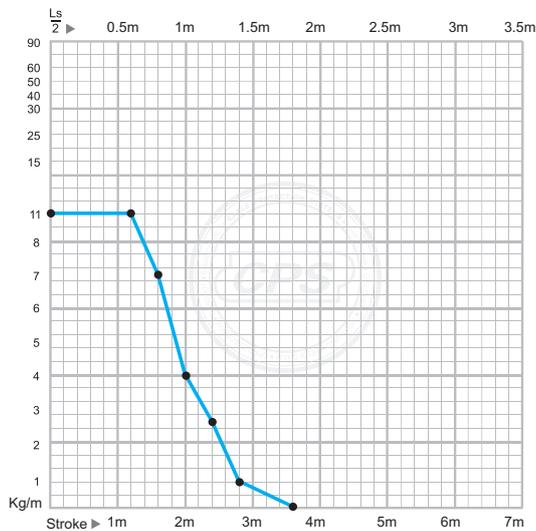
nsb035N



▲ Hinge Hook type



Unsupported Length



Other Length Restrictions

- Vertical Standing(Max) = 2.0m
- Vertical Hanging(Max) = 40.0m
- Side Mounted Unsupported(Max) = 1.0m

Calculation of the Chain Length

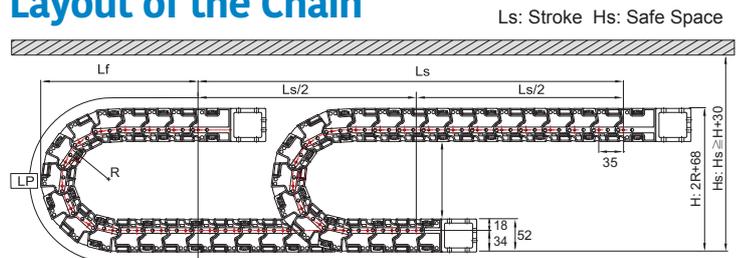
$$L = \frac{L_s}{2} + L_p$$

Ordering

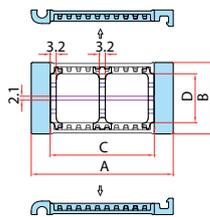
nsb 035N. 100. R115/F-1050L:(DV:2)

Nominal Type (N)	Bending Radius	Length (mm)	Quantity of Divider (Link)
Sabin Chain	Inside Width	Bracket Type	

Layout of the Chain



Chain Cross Section

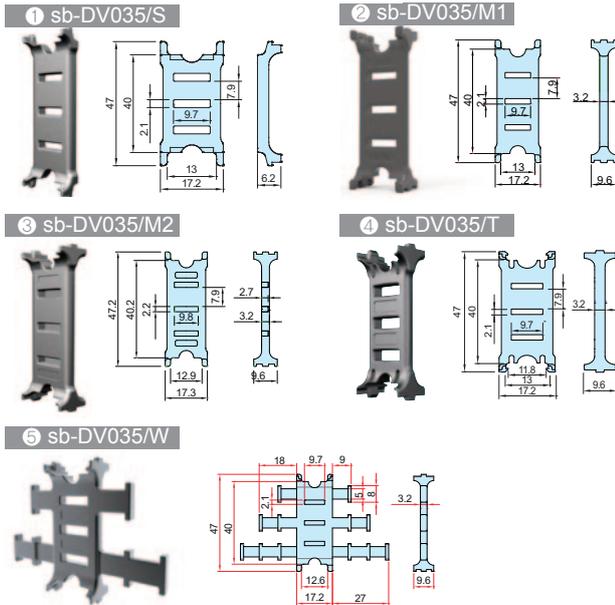
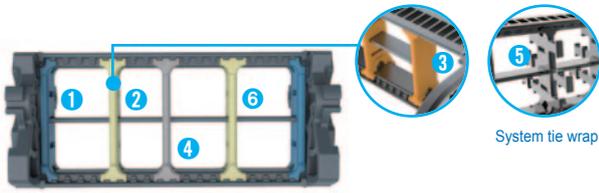


Bending Radius(R)	Lp(Loop Length)	LF(Loof Projection)	H(Moving Height)
55	313	159	178
65	345	169	198
90	423	194	248
115	502	219	298
140	580	244	348
190	737	294	448

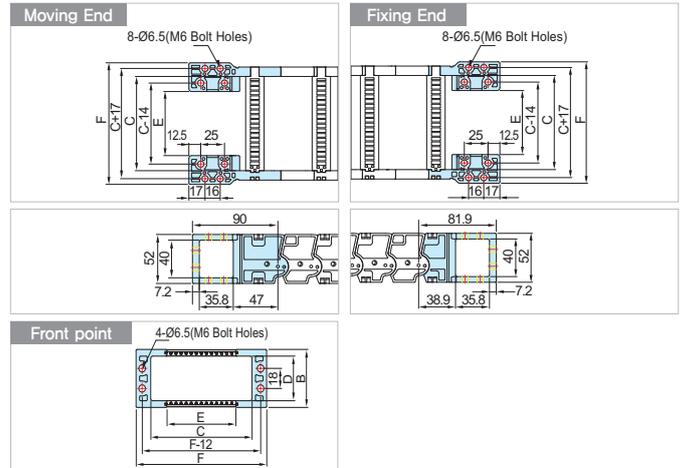
Chain Type	A Width (Outer)	B Height(Outer)	C Frame/Width(Inner)	D Height (Inner)	Weight kg/m
nsb035N	55	52	35	40	1.10
	70		1.13		
	75		1.15		
	95		1.18		
	120		1.25		
	145		1.32		
	170		1.41		
	195		1.62		
	220		1.72		

Dividers (DV)

Assembled to every 4th link
 DV/T Applied to Frame 125~200
 DV/M There are two types: M1 and M2
 DV/W
 Tie wrap divider for free end bracket(FEB)

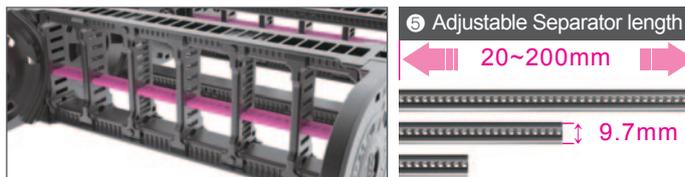


Free End Bracket (FEB)



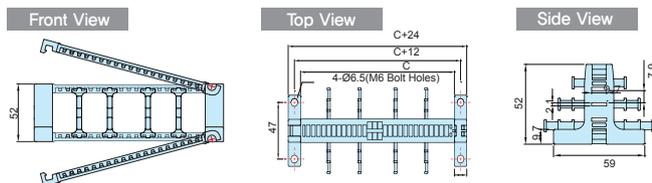
Chain Type	A Width (Outer)	B Height (Outer)	C Frame Width	D Height (Inner)	E EB Inner	Hole Type
nsb035N	64	52	35	40	3	M6 Bolt Holes
	79		50		18	
	84		55		23	
	104		75		43	
	129		100		68	
	154		125		93	
	179		150		118	
	229		200		168	

Separators (SP)



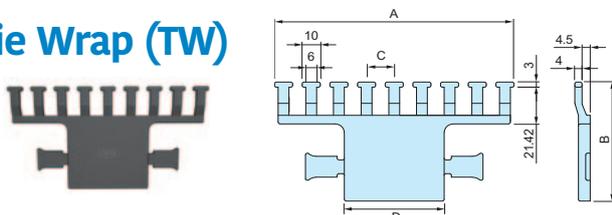
Chain Type	Ordering No.	Frame
nsb035N	S-SP/M.35	35
	S-SP/M.50	50
	S-SP/M.55	55
	S-SP/M.75	75
	S-SP/M.100	100
	S-SP/M.125	125
	S-SP/M.150	150
	S-SP/M.175	175
S-SP/M.200	200	

System Tie Wrap (STW)



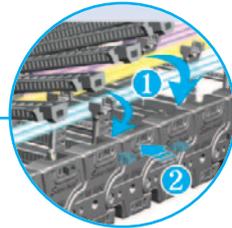
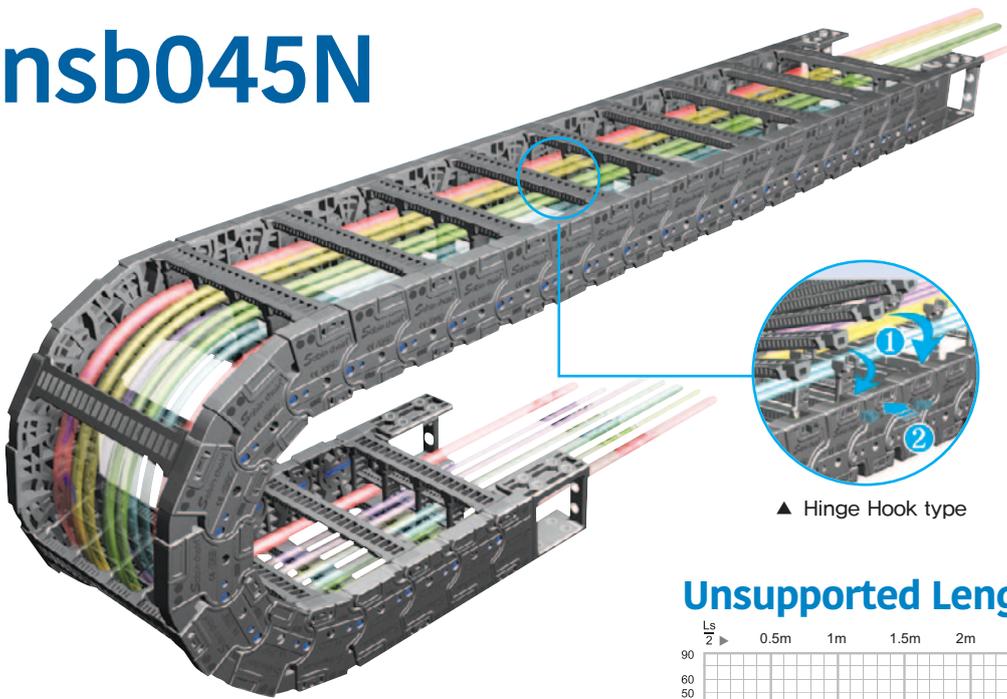
Chain Type	Ordering No.	C Frame	Hole Type
nsb035N	S-TW.EB035.35	35	M6 Bolt Holes
	S-TW.EB035.50	50	
	S-TW.EB035.55	55	
	S-TW.EB035.75	75	
	S-TW.EB035.100	100	
	S-TW.EB035.125	125	
	S-TW.EB035.150	150	
	S-TW.EB035.175	175	
S-TW.EB035.200	200		

Tie Wrap (TW)

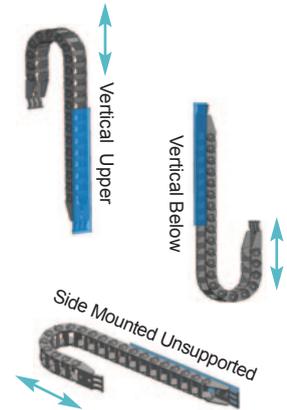


Chain Type	Ordering No.	A	B	C	D
nsb035N	S-TW050/035N.50	82	64.5	12.00	5
	S-TW050/035N.55	82		12.00	10
	S-TW050/035N.75	107		12.13	30
	S-TW050/035N.100	132		15.25	55
	S-TW050/035N.125	157		14.70	80
	S-TW050/035N.150	182		14.35	105
	S-TW050/035N.175	203		12.31	130
	S-TW050/035N.200	232		13.88	155

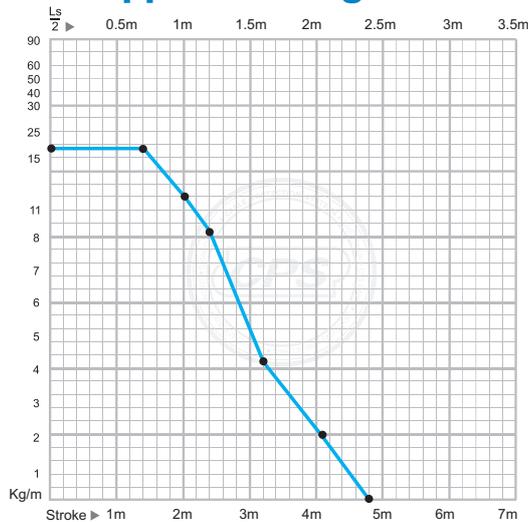
nsb045N



▲ Hinge Hook type



Unsupported Length



Other Length Restrictions

- Vertical Standing(Max) = 6.0m
- Vertical Hanging(Max) = 100.0m
- Side Mounted Unsupported(Max) = 2.5m

Calculation of the Chain Length

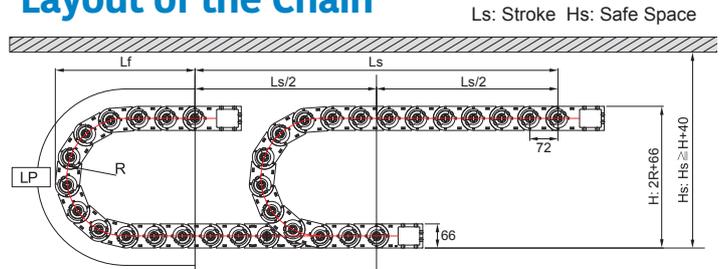
$$L = \frac{L_s}{2} + L_p$$

Ordering

nsb045N. 100.R135/F-1050L:(DV:2)

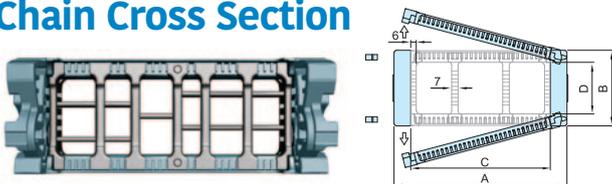
Normal Type (N)	Bending Radius	Length (mm)	Quantity of Divider (Link)
Sabin Chain	Inside Width	Bracket Type	

Layout of the Chain



Bending Radius(R)	Lp(Loop Length)	LF(Loof Projection)	H(Moving Height)
90	553	272	266
110	616	292	306
135	694	317	356
165	789	347	416
185	851	367	456
235	1008	417	556
285	1165	467	656

Chain Cross Section



Chain Type	A Width (Outer)	B Height(Outer)	C Frame/Width(Inner)	D Height (Inner)	Weight kg/m
nsb045N	80	66	50	45	2.06
	105		75		2.14
	130		100		2.22
	155		125		2.32
	170		140		2.38
	180		150		2.42
	195		165		2.47
	205		175		2.51
	220		190		2.72
	230		200		2.86
	270		240		3.09
	280		250		3.15
	330		300		3.43

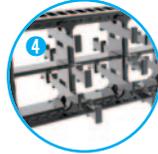
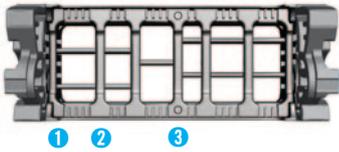
Dividers (DV)

Assembled to every 4th link

DV/T

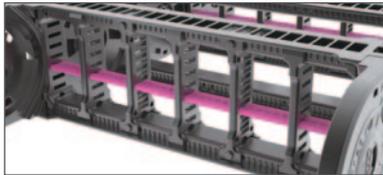
Applied to Frame 200 ~ 300(Connects Upper and Lower Frame)

DV/W Applicable to System Tie Wrap or FEB



System tie wrap

Separators (SP)



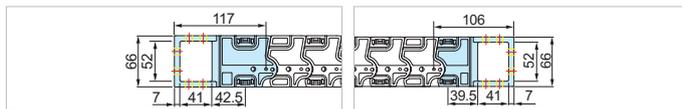
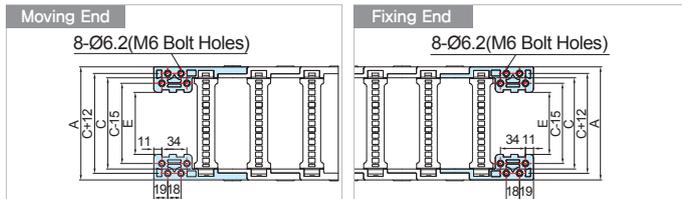
Adjustable Separator length

20~300mm

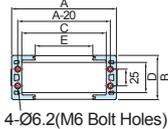
15mm

Chain Type	Ordering No.
nsb045N	sb-SP/400.Frame

Free End Bracket (FEB)

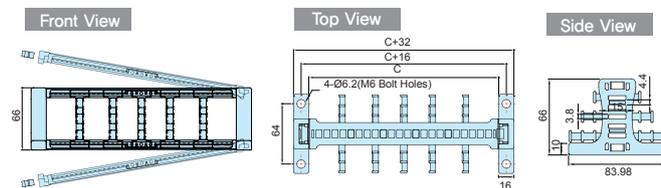


Front point

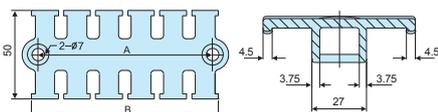
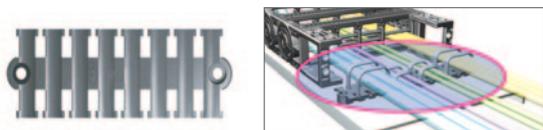


Chain Type	A Width (Outer)	B Height (Outer)	C Frame Width	D Height (Inner)	E EB width	Hole Type
nsb045N	86	66	50	45	10	M6 Bolt Holes
	111		75		35	
	136		100		60	
	161		125		85	
	176		140		100	
	186		150		110	
	201		165		125	
	211		175		135	
	226		190		150	
	236		200		160	
	276		240		200	
	286		250		210	
336	300	260				

System Tie Wrap (STW)



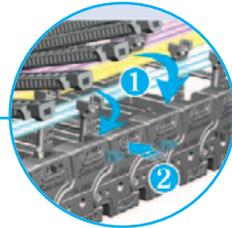
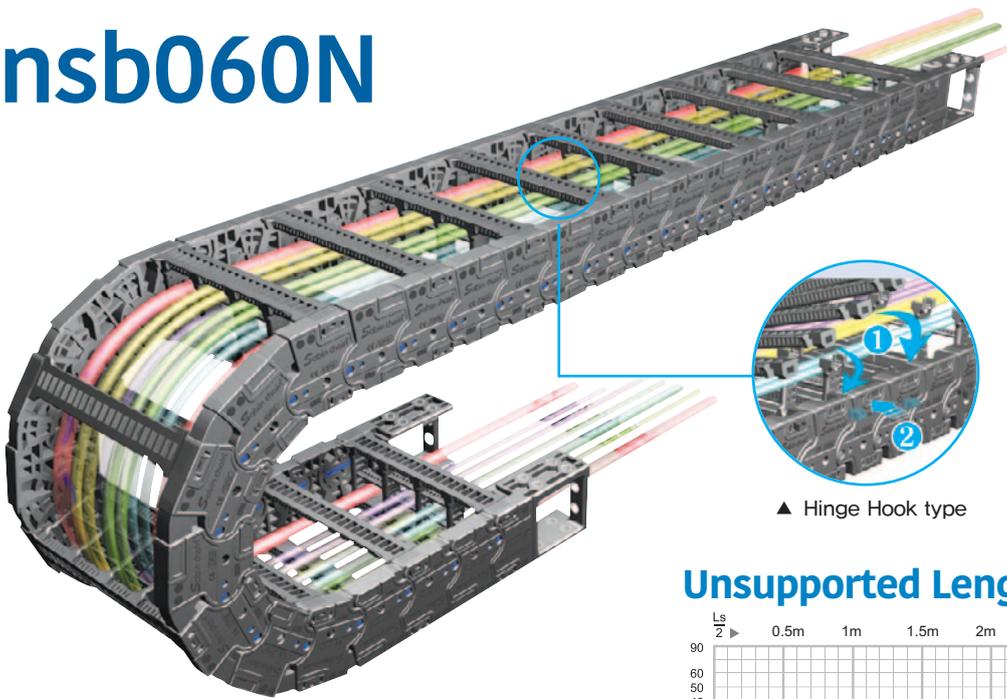
Tie Wrap (TW)



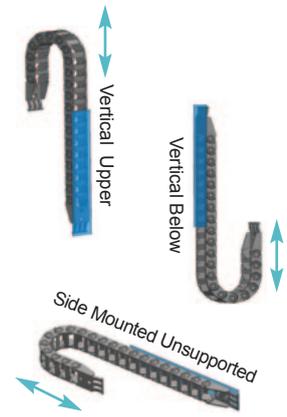
Chain Type	Ordering No.	C Frame	Hole Type
nsb045N	S-TW.EB045.50	50	M6 Bolt Holes
	S-TW.EB045.75	75	
	S-TW.EB045.100	100	
	S-TW.EB045.125	125	
	S-TW.EB045.140	140	
	S-TW.EB045.150	150	
	S-TW.EB045.165	165	
	S-TW.EB045.175	175	
	S-TW.EB045.190	190	
	S-TW.EB045.200	200	
	S-TW.EB045.240	240	
	S-TW.EB045.250	250	
	S-TW.EB045.300	300	

Chain Type	Ordering No.	A	B
nsb045N	S-TW50	58	65
	S-TW75	75	82
	S-TW100	98	105
	S-TW125	122	129
	S-TW150	141	148

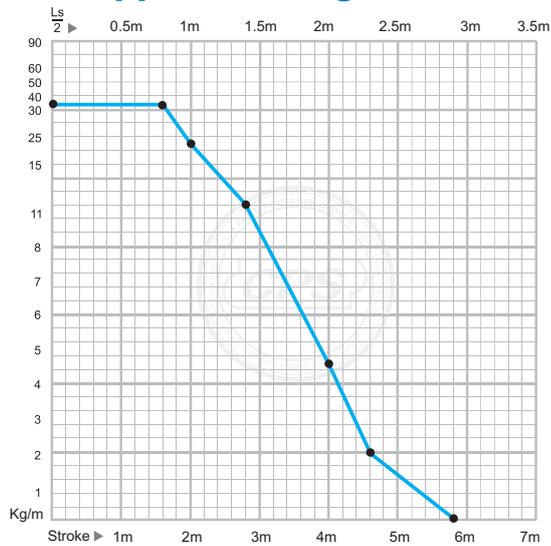
nsb060N



▲ Hinge Hook type



Unsupported Length



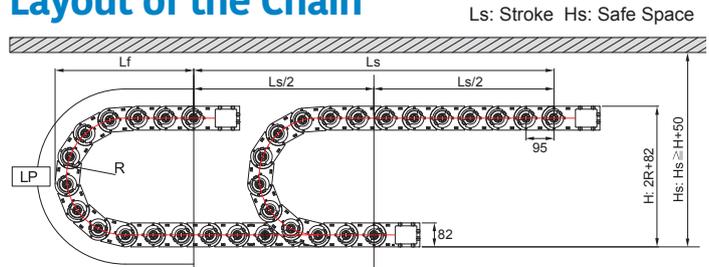
Other Length Restrictions

- Vertical Standing(Max) = 6.0m
- Vertical Hanging(Max) = 100.0m
- Side Mounted Unsupported(Max) = 3.0m

Calculation of the Chain Length

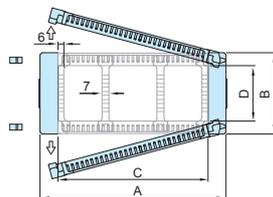
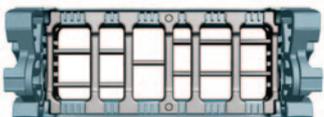
$$[L = \frac{L_s}{2} + L_p]$$

Layout of the Chain



Bending Radius(R)	Lp(Loop Length)	LF(Loof Projection)	H(Moving Height)
125	753	359	357
135	784	369	377
150	831	384	407
180	926	414	467
230	1083	464	567
270	1208	504	647
340	1428	574	787

Chain Cross Section



Chain Type	A Width (Outer)	B Height(Outer)	C Frame/Width(Inner)	D Height (Inner)	Weight kg/m
ST060N	115	82	75	55	3.30
	140		100		3.35
	165		125		3.51
	190		150		3.60
	215		175		3.69
	230		190		3.78
	240		200		3.84
	270		230		3.97
	280		240		4.01
	290		250		4.05
	340		300		4.26
	390		350		4.57
	440		400		4.86

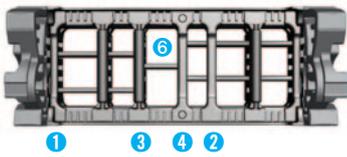
Dividers (DV)

Assembled to every 4th link

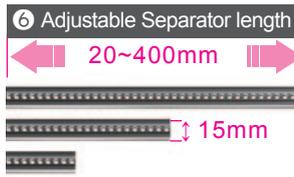
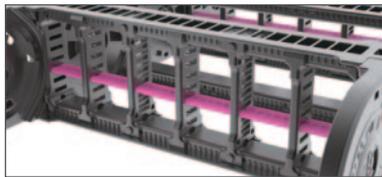
DV/T

Applied to Frame 250 ~ 400(Connects Upper and Lower Frame)

DV/W Applicable to System Tie Wrap or FEB

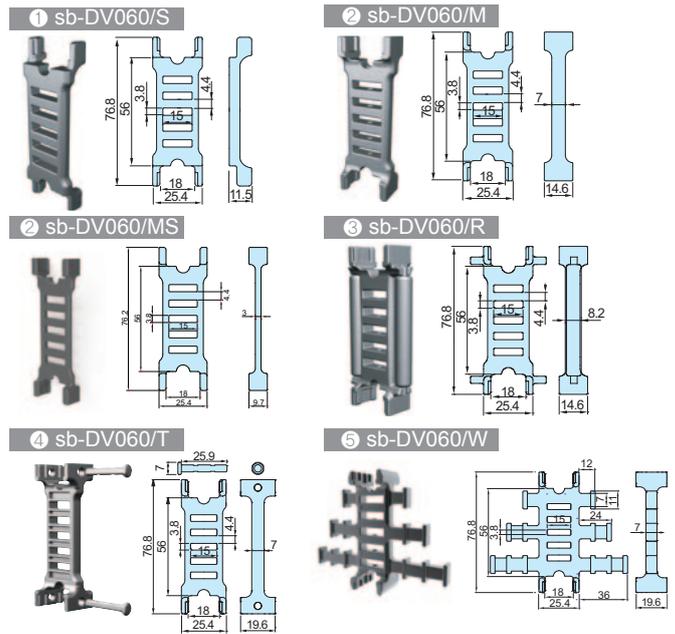
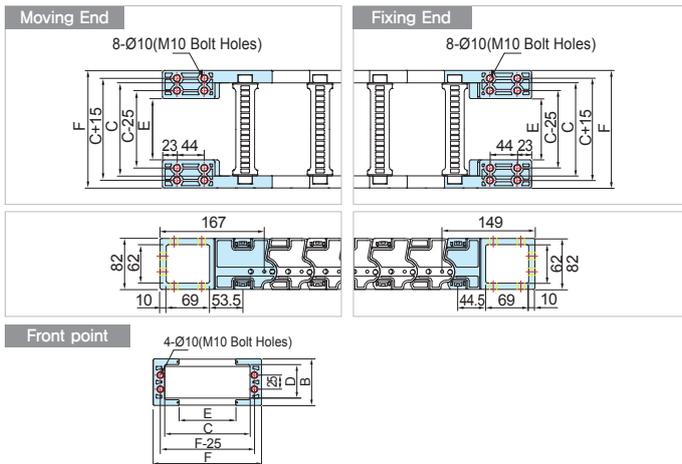


Separators (SP)



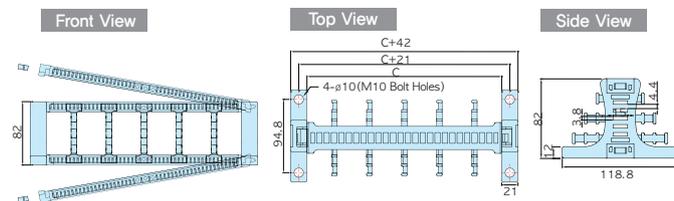
Chain Type	Ordering No.
nsb060N	sb-SP/400.Frame

Free End Bracket (FEB)



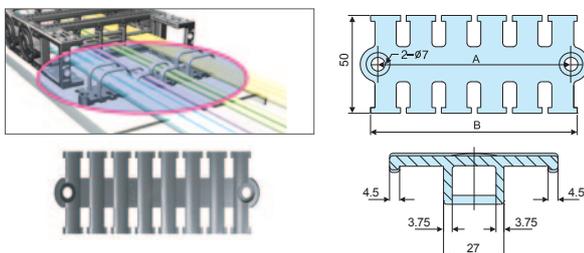
Chain Type	A Width (Outer)	B Height (Outer)	C Frame Width	D Height (Inner)	E EB width	Hole Type
nsb060N	115	82	75	55	24	M10 Bolt Holes
	140		100			
	165		125			
	190		150			
	215		175			
	230		190			
	240		200			
	270		230			
	280		240			
	290		250			
	340		300			
	390		350			
440	400					

System Tie Wrap (STW)



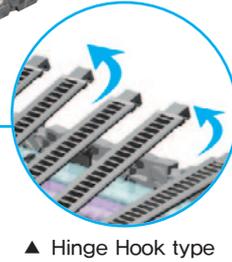
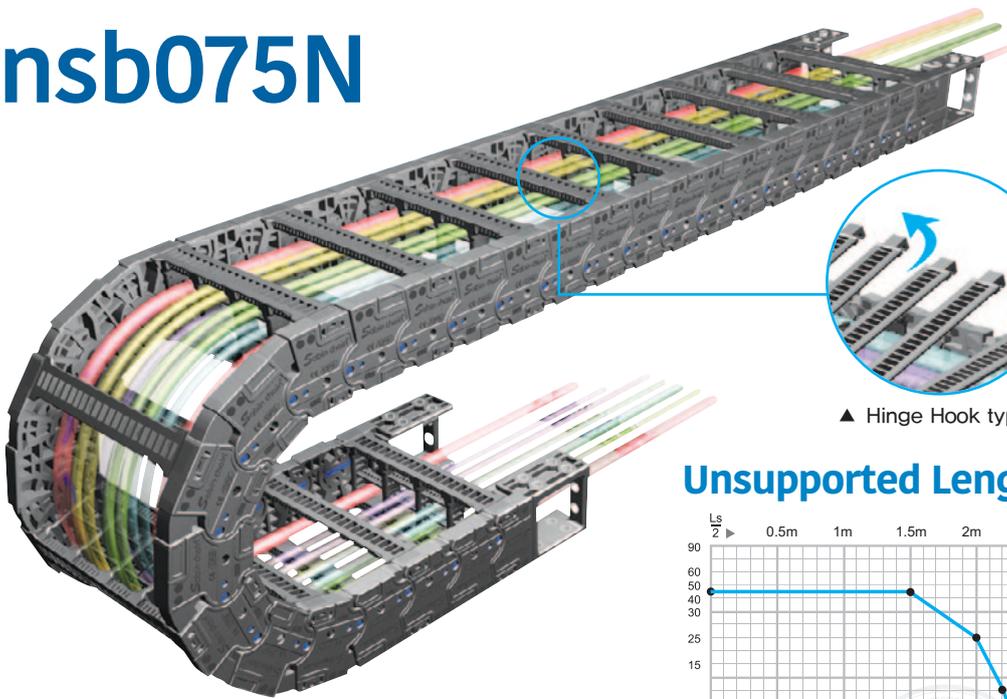
Chain Type	Ordering No.	C Frame	Hole Type
nsb060N	S-TW.EB060.75	75	M10 Bolt Holes
	S-TW.EB060.100	100	
	S-TW.EB060.125	125	
	S-TW.EB060.150	150	
	S-TW.EB060.175	175	
	S-TW.EB060.190	190	
	S-TW.EB060.200	200	
	S-TW.EB060.230	230	
	S-TW.EB060.240	240	
	S-TW.EB060.250	250	
	S-TW.EB060.300	300	
	S-TW.EB060.350	350	
S-TW.EB060.400	400		

Tie Wrap (TW)

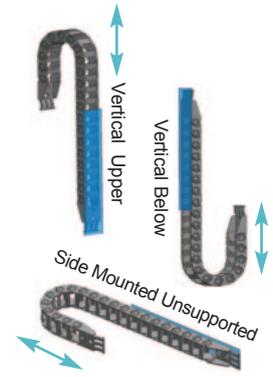


Chain Type	Ordering No.	A	B
nsb060N	S-TW50	58	65
	S-TW75	75	82
	S-TW100	98	105
	S-TW125	122	129
	S-TW150	141	148

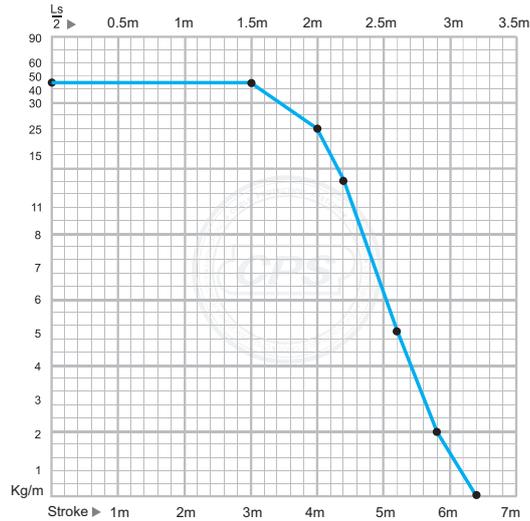
nsb075N



▲ Hinge Hook type



Unsupported Length



Other Length Restrictions

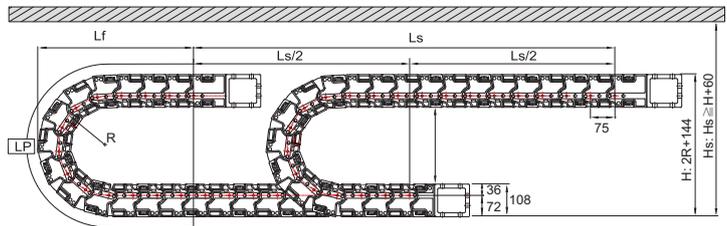
- Vertical Standing(Max) = 6.0m
- Vertical Hanging(Max) = 100.0m
- Side Mounted Unsupported(Max) = 3.0m

Calculation of the Chain Length

$$\left[L = \frac{L_s}{2} + L_p \right]$$

Layout of the Chain

Ls: Stroke Hs: Safe Space



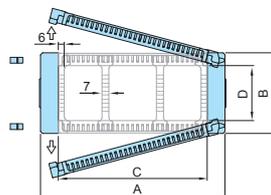
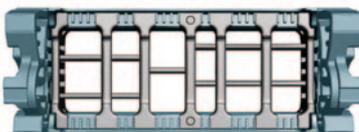
Bending Radius(R)	Lp(Loop Length)	Lf(Loof Projection)	H(Moving Height)
160	953	457	464
180	1016	477	504
230	1173	527	604
280	1330	577	704
330	1487	627	804
380	1644	677	904
480	1958	777	1,104

Ordering

nsb075N. 100.R160/F-1875L:(DV:2)

Nomal Type (N)	Bending Radius	Length (mm)	Quantity of Divider (Link)
Sabin Chain	Inside Width	Bracket Type	

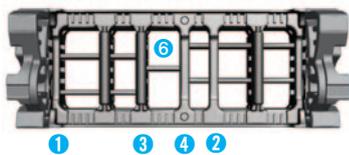
Chain Cross Section



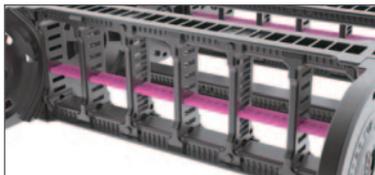
Chain Type	A Width (Outer)	B Height(Outer)	C Frame/Width(Inner)	D Height (Inner)	Weight kg/m
nsb075N	115	108	75	78	4.80
	140		100		4.90
	155		115		4.97
	165		125		5.02
	190		150		5.12
	215		175		5.25
	240		200		5.46
	280		240		5.67
	290		250		5.72
	330		290		6.02
	340		300		6.09
	390		350		6.45
	440		400		6.83
	490		450		7.12
	540		500		7.32
	590		550		8.06
640	600	8.20			

Dividers (DV)

Assemble divider every second frame
 DV/T Applied to Frame 300~600
 DV/M Normal Divider

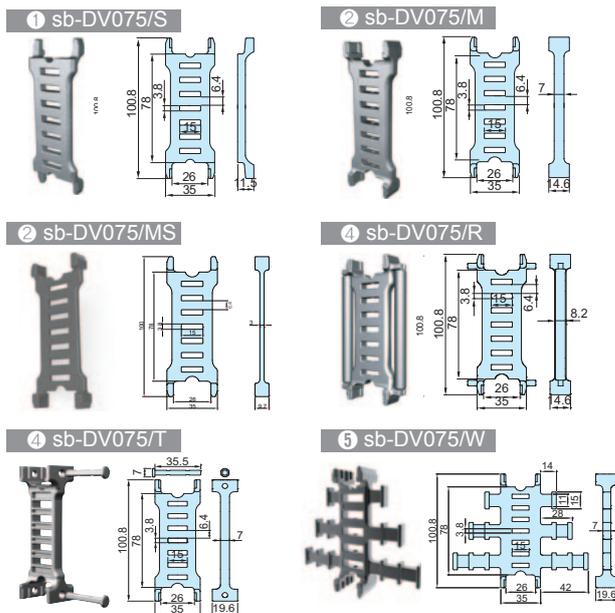
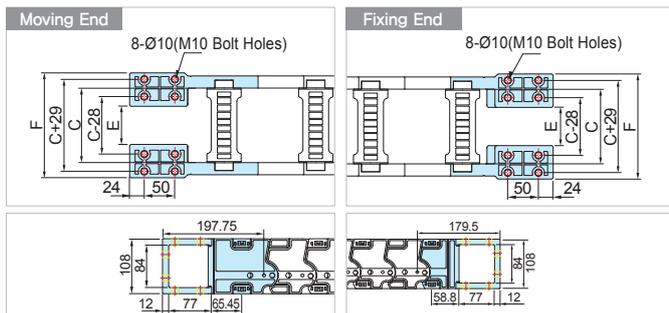


Separators (SP)



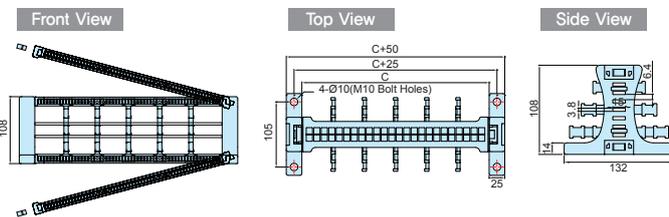
Chain Type	Ordering No.
nsb075N	sb-SP/400.Frame

Free End Bracket (FEB)

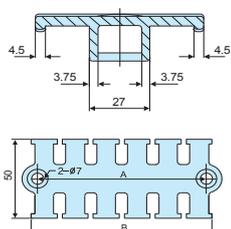
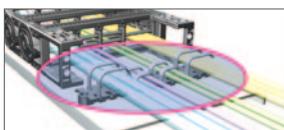


Chain Type	A Width (Outer)	B Height(Outer)	C Frame Width	D Height(Inner)	E EB width	Hole Type
nsb 075N	115	108	75	78	15	M10 Bolt Holes
	140		100			
	155		115			
	165		125			
	190		150			
	215		175			
	240		200			
	280		240			
	290		250			
	330		290			
	340		300			
	390		350			
	440		400			
	490		450			
540	500					
590	550					
640	600					

System Tie Wrap (STW)



Tie Wrap (TW)



Chain Type	Ordering No.	C Frame	Hole Type
nsb075N	S-TW.EB075.75	75	M10 Bolt Holes
	S-TW.EB075.100	100	
	S-TW.EB075.115	115	
	S-TW.EB075.125	125	
	S-TW.EB075.150	150	
	S-TW.EB075.175	175	
	S-TW.EB075.200	200	
	S-TW.EB075.240	240	
	S-TW.EB075.250	250	
	S-TW.EB075.290	290	
	S-TW.EB075.300	300	
	S-TW.EB075.350	350	
	S-TW.EB075.400	400	
	S-TW.EB075.450	450	
S-TW.EB075.550	550		
S-TW.EB075.600	600		

Chain Type	Ordering No.	A	B
nsb075N	S-TW50	58	65
	S-TW75	75	82
	S-TW100	98	105
	S-TW125	122	129
	S-TW150	141	148

nsb Chain-Enclosed Type

General Information

- Material** : CPS-Amide (PA6+G.F)
- Speed** : 10%
- Acceleration** : 20%
- Temperature** : -30℃ ~ +130℃
- Special production** : ESD, UV, Customized color
- Certificate** : CE, ATEX(Ex), RoHs2

Value of Speed/Acceleration is subject to change according to cable's amount and travel length.

Calculation Table

Length of Cable Chain

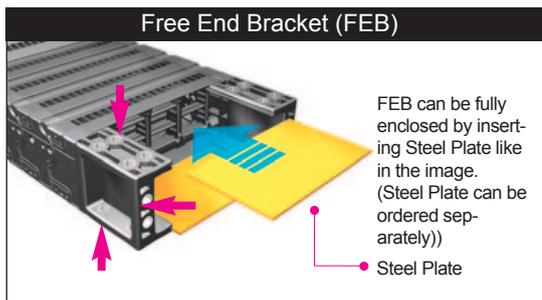
$$: L = \frac{1}{2} \times L_s + L_p$$

Bending Radius

: Multiply 8~10 of the biggest cable

: Multiply 15~20 of the biggest hose

Bracket Type



Dimension Table

nsb Chain-Enclosed Type	Pitch	Bending Radius (R)	Weight kg/m	Speed m/s	Temperature °C	Size				Frame Type	Section-Composition
						A	B	C	D		
nsb028E	28	66	1.00	10	-30 ~ +130	55	38	35	26		
		86	1.13			75		55			
		116	1.30			95		75			
		146	1.50			120		100			
nsb035E	35	90	1.45	10	-30 ~ +130	70	52	50	40		
		115	1.64			95		75			
		140	1.83			120		100			
		170	2.06			145		125			
		190	2.28			170		150			
nsb045E	45	90	2.78	10	-30 ~ +130	105	66	75	45		
		110	3.07			120		100			
		135	3.35			155		125			
		165	3.58			180		150			
		185									
		235									
285											
nsb060E	60	125	4.32	10	-30 ~ +130	140	82	100	56		
		135	4.86			190		150			
		150	5.41			240		200			
		180									
		230									
		270									
340											
nsb075E	75	160	7.01	10	-30 ~ +130	190	108	150	78		
		180	7.97			240		200			
		230	9.48			340		300			
		280									
		330									
		380									
		430									
		480									

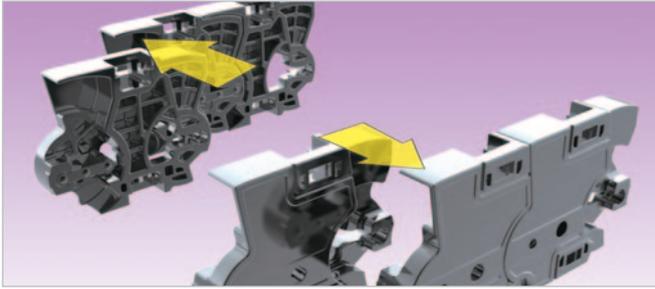
Ordering

nsb 028E. 55. R66 / F 980L : (DV:2)

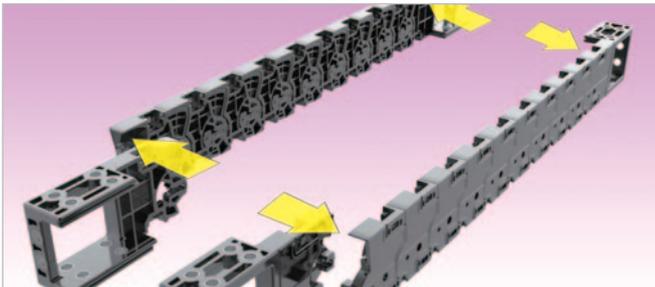
- Quantity of Divider(Link)
- Length(mm)
- Bracket Type : F-Free End Bracket
- Bending radius FT-Tie Wrap
- FST-System Tie Wrap
- Inside width
- nsb Chain-Enclosed Type (E)
- Sabin Chain

Assembly procedure of nsb Chain-Enclosed Type

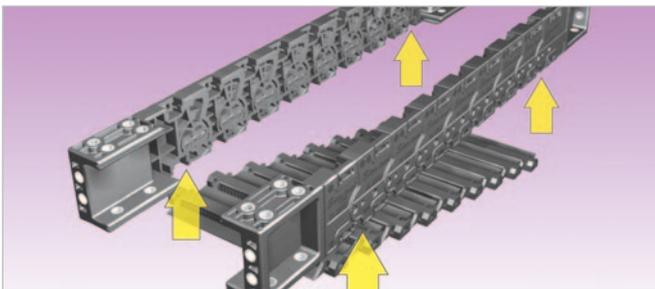
The assembling process of E-Type of New Sabin Chain is like below and user must use rubber hammer with careful combination of Divider and Separator.



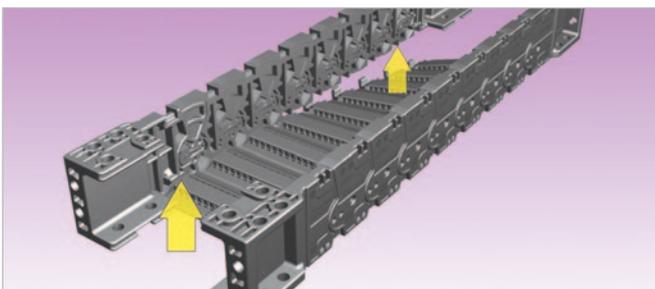
1 Connect each side band as many as you need.



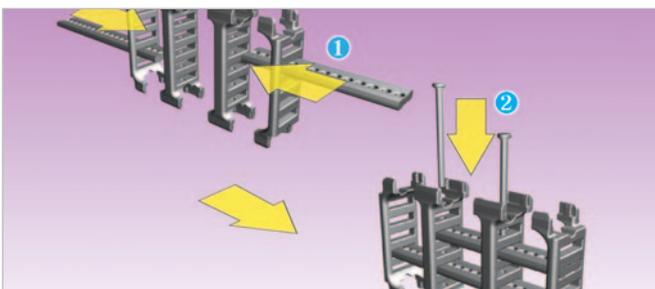
2 Assemble the end brackets on both ends.



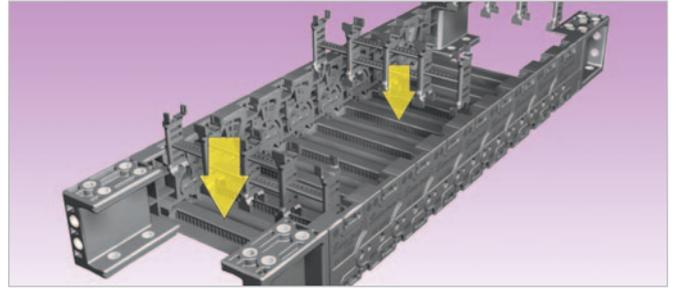
3 Attach frames starting with the bottom side of the carrier.



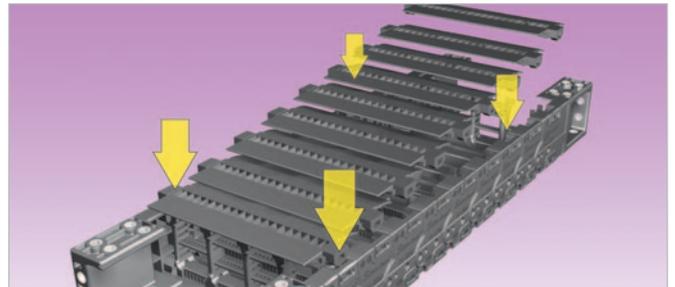
3-1 028E, 035E Type are Hinge Frame Type.



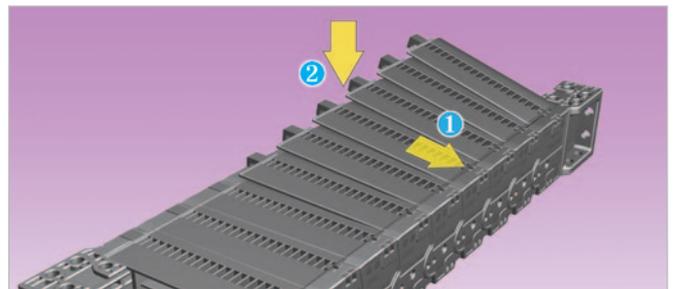
4 For nsb 045, 060, and 075, connect the pin of separator in hole of divider after inserting separator in hole of divider. For nsb028 and nsb035, separator fixing pins are not used.



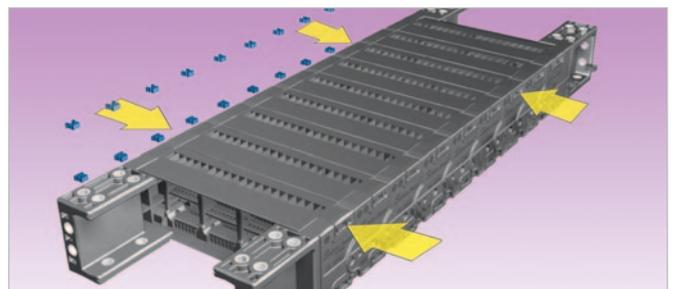
5 Fix the separator and divider patterns to the bottom-side frames as needed.



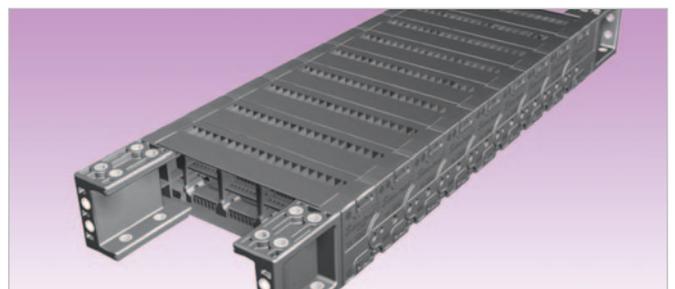
6 Fix the topside frames to the carrier.



6-1 028E, 035E Type are Hinge Frame Type.



7 Insert frame pins to secure the frames and complete carrier. (nsb045, 060, 075 are applied with frame pin, and nsb028, 035 are Hinge Type or Hook Type without frame pin.)



8 Complete to assemble New Sabin E-Type, Sabin Chain.

Part list of nsb Chain-Enclosed Type



Composition of nsb Chain Enclosed Type

= Side band (RH/LH) + Frame (Upper/Lower) + Free End Bracket

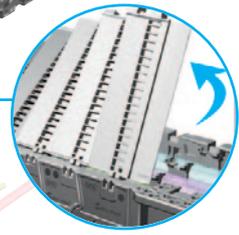
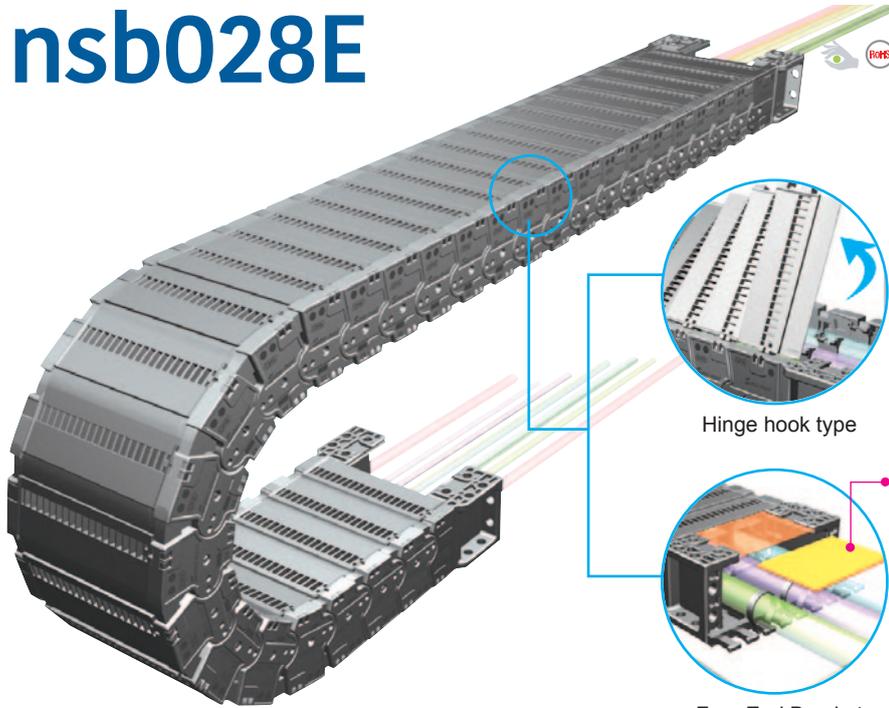
M divider(normal divider) should be applied every second frames to make a section composition.

※ Please refer to below part list and description to understand composition of cable chain.

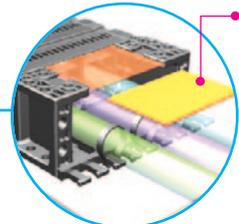
Model	Classification	Part number	Description
nsb028E	SIDE BAND	nsb-SB028E.R*(LH) nsb-SB028E.R*(RH)	Left side band of nsb028E Right side band of nsb028E
	FRAME	sb-FRD028.35	Frame, 35mm
		sb-FRU028.35	Frame, 35mm
		sb-FRD028.55	Frame, 55mm
		sb-FRU028.55	Frame, 55mm
		sb-FRD028.75	Frame, 75mm
		sb-FRU028.75	Frame, 75mm
		sb-FRD028.100	Frame, 100mm
		sb-FRU028.100	Frame, 100mm
	FREE END BRACKET	nsb-FEB028E	Free End bracket of nsb028E
DIVIDER	sb-DV028/M	Normal divider	
	sb-DV028/S	To fix separstors at the both side section	
SEPARATOR	S-SP/M.35	Separator, 35mm	
	S-SP/M.55	Separator, 50mm	
	S-SP/M.75	Separator, 75mm	
	S-SP/M.100	Separator, 100mm	
TIE WRAP	S-TW036/025CR.35	Tie wrap for end bracket to fix cables, 35mm	
	S-TW036/025CR.55	Tie wrap for end bracket to fix cables, 55mm	
	S-TW036/025CR.75	Tie wrap for end bracket to fix cables, 75mm	
	S-TW036/025CR.100	Tie wrap for end bracket to fix cables, 100mm	
SYSTEM TIE WRAP	sb-DV028/W	Divider for fixing cables at end bracket	
	S-TW.EB028	System tie wrap to arrange for cables right after moving bracket or fixing bracket	
nsb035E	SIDE BAND	nsb-SB035E.R*(LH) nsb-SB035E.R*(RH)	Left side band of nsb035E Right side band of nsb035E
	FRAME	sb-FRD035.50	Frame, 50mm
		sb-FRU035.50	Frame, 50mm
		sb-FRD035.75	Frame, 75mm
		sb-FRU035.75	Frame, 75mm
		sb-FRD035.100	Frame, 100mm
		sb-FRU035.100	Frame, 100mm
		sb-FRD035.125	Frame, 125mm
		sb-FRU035.125	Frame, 125mm
		sb-FRD035.150	Frame, 150mm
sb-FRU035.150		Frame, 150mm	
FREE END BRACKET	nsb-FEB035E	Free End bracket of nsb035E	
DIVIDER	sb-DV035/M	Normal divider	
	sb-DV035/S	To fix separstors at the both side section	
SEPARATOR	S-SP/M.35	Separator, 35mm	
	S-SP/M.50	Separator, 50mm	
	S-SP/M.75	Separator, 75mm	
	S-SP/M.100	Separator, 100mm	
	S-SP/M.125	Separator, 125mm	
	S-SP/M.150	Separator, 150mm	
TIE WRAP	S-TW050/035N.50	Tie wrap for end bracket to fix cables, 50mm	
	S-TW050/035N.75	Tie wrap for end bracket to fix cables, 75mm	
	S-TW050/035N.100	Tie wrap for end bracket to fix cables, 100mm	
	S-TW050/035N.125	Tie wrap for end bracket to fix cables, 125mm	
	S-TW050/035N.150	Tie wrap for end bracket to fix cables, 150mm	
SYSTEM TIE WRAP	sb-DV035/W	Divider for fixing cables at end bracket	
	S-TW.EB035	System tie wrap to arrange for cables right after moving bracket or fixing bracket	
nsb045E	SIDE BAND	nsb-SB045E.R*(LH) nsb-SB045E.R*(RH)	Left side band of nsb045E Right side band of nsb045E
	FRAME PIN	S-FP/S1	Frame pin
	FRAME	sb-FRD045.75	Frame, 75mm
		sb-FRU045.75	Frame, 75mm
		sb-FRD045.100	Frame, 100mm
		sb-FRU045.100	Frame, 100mm
		sb-FRD045.125	Frame, 125mm
		sb-FRU045.125	Frame, 125mm
		sb-FRD045.150	Frame, 150mm
	sb-FRU045.150	Frame, 150mm	
	FREE END BRACKET	nsb-FEB045E sb-FEB/WH045	Free End bracket of nsb045N Steel washer for end bracket
	DIVIDER	sb-DV045/M	Normal divider
		sb-DV045/S sb-DV045/T	To fix separstors at the both side section T divider
SEPARATOR	sb-SP/400.Frame	Separator, 400mm	
	SP-PIN045	Separator pin to fix	
TIE WRAP	S-TW50	Tie wrap for end bracket to fix cables, 50mm	
	S-TW75	Tie wrap for end bracket to fix cables, 75mm	
	S-TW100	Tie wrap for end bracket to fix cables, 100mm	
	S-TW125	Tie wrap for end bracket to fix cables, 125mm	
SYSTEM TIE WRAP	S-TW150	Tie wrap for end bracket to fix cables, 150mm	
	sb-DV045/W	Divider for fixing cables at end bracket	
	S-TW.EB045	System tie wrap to arrange for cables right after moving bracket or fixing bracket	

Model	Classification	Part number	Description
nsb060E	SIDE BAND	nsb-SB060E.R*(LH) nsb-SB060E.R*(RH)	Left side band of nsb060E Right side band of nsb060E
	FRAME PIN	S-FP/S1	Frame pin
	FRAME	sb-FRD060.100	Frame, 100mm
		sb-FRU060.100	Frame, 100mm
		sb-FRD060.150	Frame, 150mm
		sb-FRU060.150	Frame, 150mm
		sb-FRD060.200	Frame, 200mm
	FREE END BRACKET	nsb-FEB060E	Free End bracket of nsb060E
		sb-FEB/WH060	Steel washer for end bracket
	DIVIDER	sb-DV060/M	Normal divider
		sb-DV060/S	To fix separstors at the both side section
		sb-DV060/R	Roller divider to reduce friction with cables, Clean room type
sb-DV060/T		T divider	
SEPARATOR	sb-DV060/TP	T divider pin	
	sb-SP/400.Frame SP-PIN060	Separator, 400mm Separator pin to fix	
TIE WRAP	S-TW50	Tie wrap for end bracket to fix cables, 50mm	
	S-TW75	Tie wrap for end bracket to fix cables, 75mm	
	S-TW100	Tie wrap for end bracket to fix cables, 100mm	
	S-TW125	Tie wrap for end bracket to fix cables, 125mm	
SYSTEM TIE WRAP	S-TW150	Tie wrap for end bracket to fix cables, 150mm	
	sb-DV060/W S-TW.EB060	Divider for fixing cables at end bracket System tie wrap to arrange for cables right after moving bracket or fixing bracket	
nsb075E	SIDE BAND	nsb-SB075E.R*(LH) nsb-SB075E.R*(RH)	Left side band of nsb075E Right side band of nsb075E
	FRAME PIN	S-FP/S2	Frame pin
	FRAME	sb-FRD075.150	Frame, 150mm
		sb-FRU075.150	Frame, 150mm
		sb-FRD075.200	Frame, 200mm
		sb-FRU075.200	Frame, 200mm
		sb-FRD075.300	Frame, 300mm
	FREE END BRACKET	sb-FRU075.300	Frame, 300mm
		nsb-FEB075E sb-FEB/WH075	Free End bracket of nsb075E Steel washer for end bracket
	DIVIDER	sb-DV075/M	Normal divider
		sb-DV075/S	To fix separstors at the both side section
		sb-DV075/R	Roller divider to reduce friction with cables, Clean room type
sb-DV075/T		T divider	
SEPARATOR	sb-DV075/TP	T divider pin	
	sb-SP/400.Frame SP-PIN075	Separator, 400mm Separator pin to fix	
TIE WRAP	S-TW50	Tie wrap for end bracket to fix cables, 50mm	
	S-TW75	Tie wrap for end bracket to fix cables, 75mm	
	S-TW100	Tie wrap for end bracket to fix cables, 100mm	
	S-TW125	Tie wrap for end bracket to fix cables, 125mm	
SYSTEM TIE WRAP	S-TW150	Tie wrap for end bracket to fix cables, 150mm	
	sb-DV075/W S-TW.EB075	Divider for fixing cables at end bracket System tie wrap to arrange for cables right after moving bracket or fixing bracket	

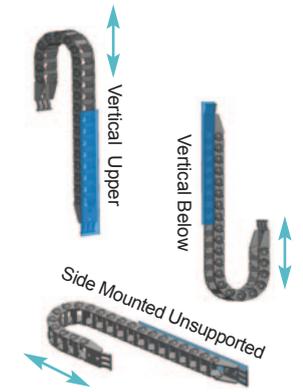
nsb028E



Hinge hook type



Free End Bracket



Steel Plate
 FEB can be fully enclosed by inserting Steel Plate like in the image.
 (Steel Plate can be ordered separately, ST044/055/072/095/120E also applicable)

Other Length Restrictions

- Vertical Upper(Max) = 2.0m
- Vertical Below(Max) = 40.0m
- Side Mounted Unsupported(Max) = 1.0m

Calculation of the Chain Length

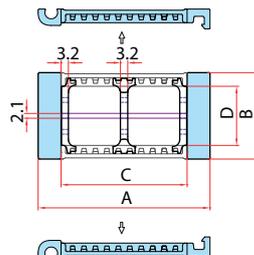
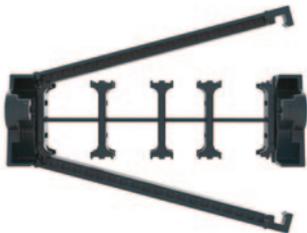
$$L = \frac{L_s}{2} + L_p$$

Ordering

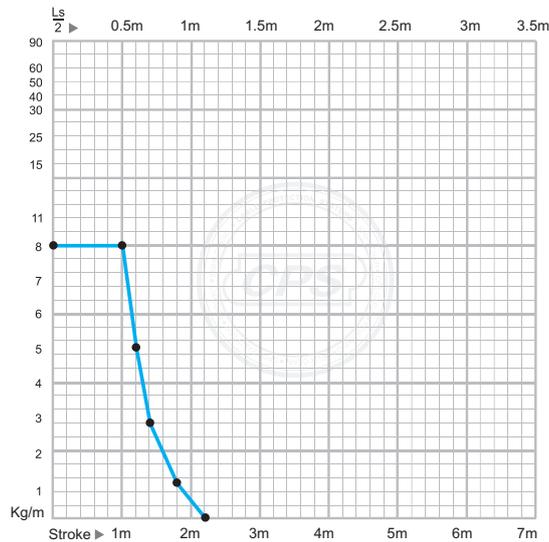
nsb 028E, 55.R66/F-980L : (DV:2)

Enclosed Type (E)	Bending Radius	Length (mm)	Quantity of Divider (Link)
Sabin Chain	Inside Width	Bracket Type	

Chain Cross Section

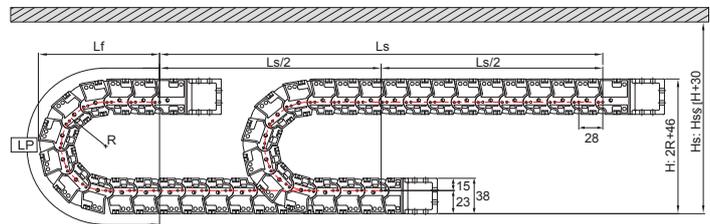


Unsupported Length



Layout of the Chain

Ls: Stroke Hs: Safe Space



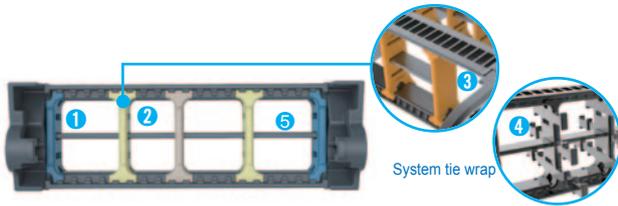
Bending Radius(R)	Lp(Loop Length)	Lf(Loof Projection)	H(Moving Height)
66	320	145	178
86	383	165	218
116	477	195	278
146	571	225	338

Chain Type	A Width (Outer)	B Height(Outer)	C Frame/Width(Inner)	D Height (Inner)	Weight kg/m
nsb028E	55	38	35	26	1.00
	75		1.13		
	95		1.30		
	120		1.50		

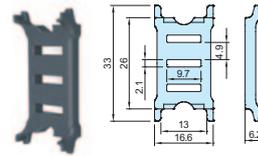
nsb Chain-Enclosed Type

Sabin Chain®

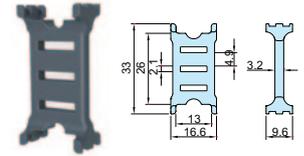
Dividers (DV) Assembled to every 4th link
 DV/T Applied to Frame 125~200
 DV/M There are two types: M1 and M2
 DV/W Applicable to System Tie Wrap or FEB



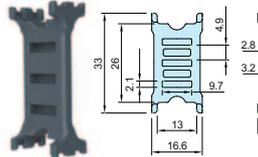
1 sb-DV028/S



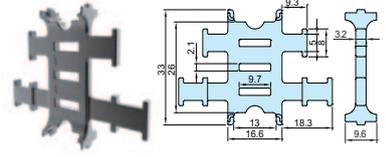
2 sb-DV028/M1



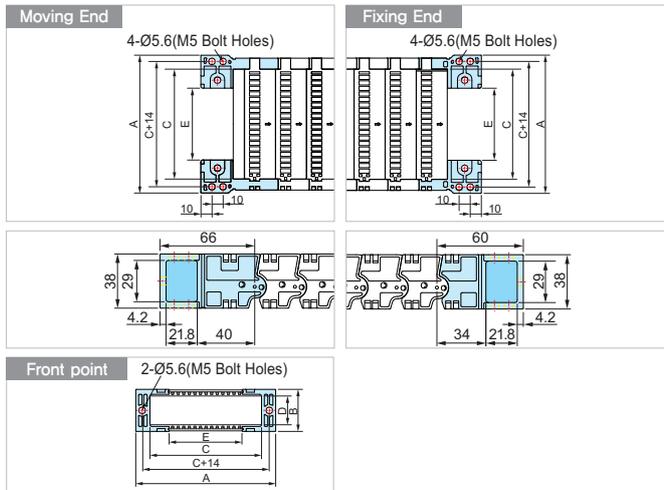
3 sb-DV028/M2



4 sb-DV028/W

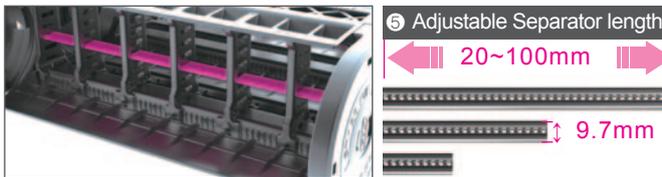


Free End Bracket (FEB)



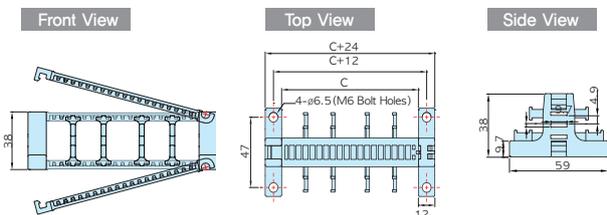
Chain Type	A Width (Outer)	B Height (Outer)	C Frame Width	D Height (Inner)	E	Hole Type
nsb028E	60.4	38	35	26	0.4	M5 Bolt Holes
	80.4		55		20.4	
	100.4		75		40.4	
	125.4		100		65.4	

Separators (SP)



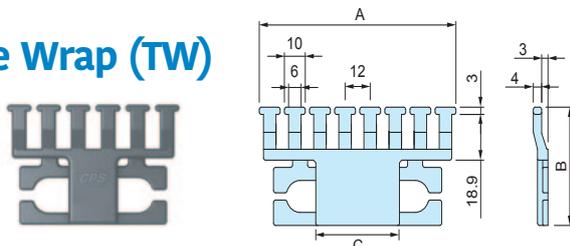
Chain Type	Ordering No.	Frame
nsb028E	S-SP/M.35	35
	S-SP/M.55	55
	S-SP/M.75	75
	S-SP/M.100	100

System Tie Wrap (STW)



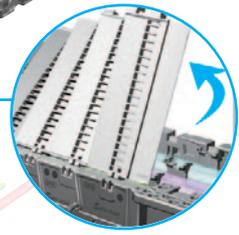
Chain Type	Ordering No.	C Frame	Hole Type
nsb028E	S-TW.EB028.35	35	M6 Bolt Holes
	S-TW.EB028.55	55	
	S-TW.EB028.75	75	
	S-TW.EB028.100	100	

Tie Wrap (TW)

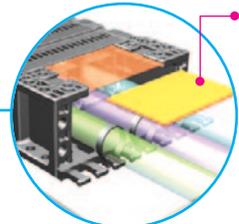


Chain Type	Ordering No.	A	B	C
nsb028E	S-TW036/025CR.35	46	35.4	-
	S-TW036/025CR.55	70	48.9	20
	S-TW036/025CR.75	94	48.9	40
	S-TW036/025CR.100	118	48.9	65

nsb035E

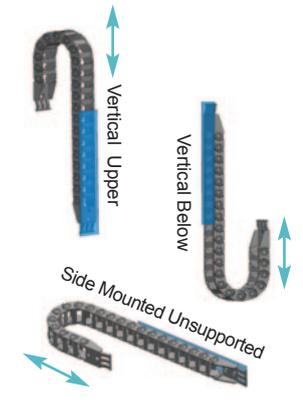


Hinge hook type



Free End Bracket

Steel Plate
 FEB can be fully enclosed by inserting Steel Plate like in the image.
 (Steel Plate can be ordered separately, ST044/055/072/095/120E also applicable)



Other Length Restrictions

- Vertical Standing(Max) = 3.0m
- Vertical Hanging(Max) = 50.0m
- Side Mounted Unsupported(Max) = 1.0m

Calculation of the Chain Length

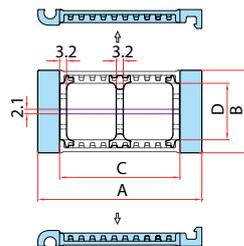
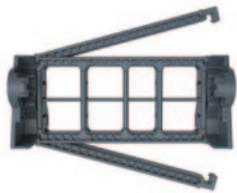
$$L = \frac{Ls}{2} + Lp$$

Ordering

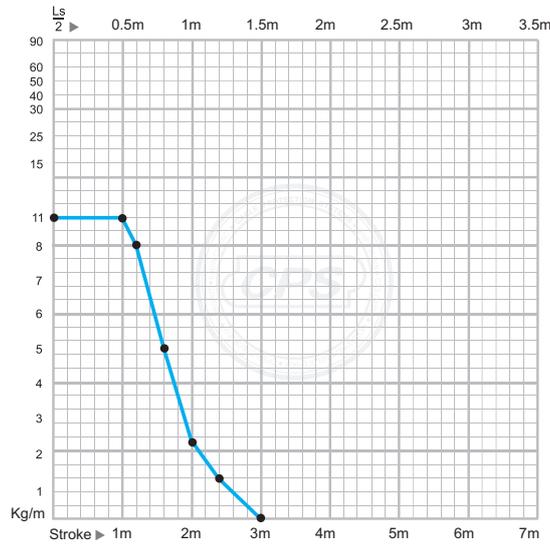
nsb 035E. 100.R115/F-1120L: (DV:2)

Enclosed Type (E)	Bending Radius	Length (mm)	Quantity of Divider (Link)
Sabin Chain	Inside Width	Bracket Type	

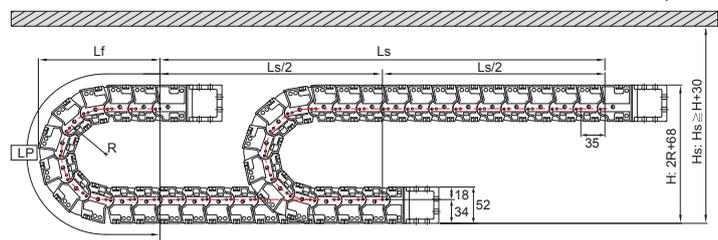
Chain Cross Section



Unsupported Length



Layout of the Chain

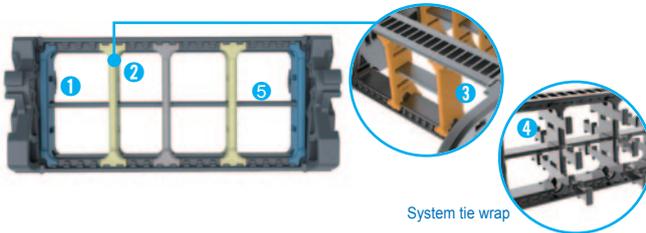


Bending Radius(R)	Lp(Loop Length)	LF(Loof Projection)	H(Moving Height)
90	423	194	248
115	502	219	298
140	580	244	348
190	737	294	448

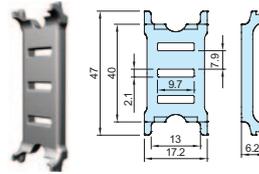
Chain Type	A Width (Outer)	B Height(Outer)	C Frame/Width(Inner)	D Height (Inner)	Weight kg/m
nsb035E	70	52	50	40	1.45
	95		75		1.64
	120		100		1.83
	145		125		2.06
	170		150		2.28

Dividers (DV)

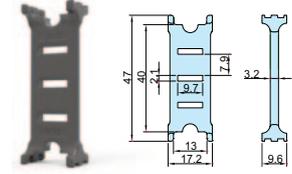
Assembled to every 4th link
 DV/T Applied to Frame 125~200
 DV/M There are two types: M1 and M2
 DV/W Tie wrap divider for free end bracket(FEB)



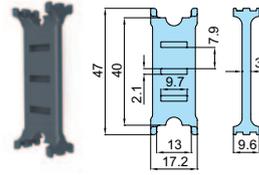
① sb-DV035/S



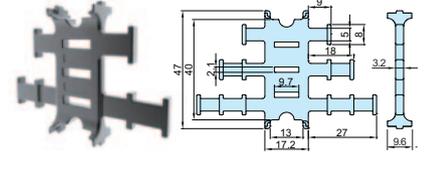
② sb-DV035/M1



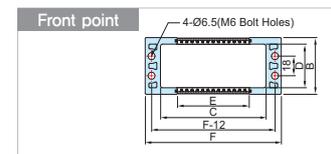
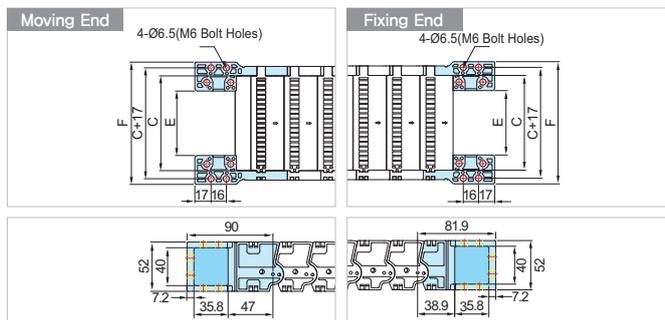
③ sb-DV035/M2



④ sb-DV035/W

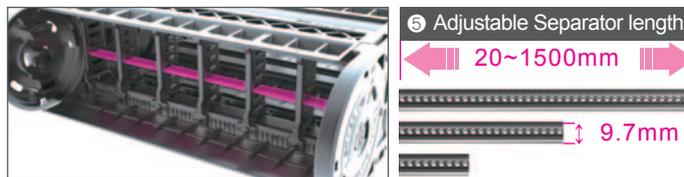


Free End Bracket (FEB)



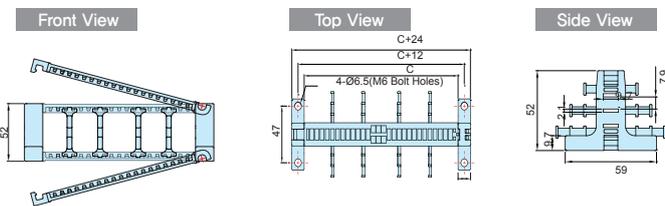
Chain Type	F Width (Outer)	B Height (Outer)	C Frame Width	D Height (Inner)	E EB internal width	Hole Type
nsb035E	79	52	50	40	18	M6 Bolt Holes
	104		75		43	
	129		100		68	
	154		125		93	
	179		150		118	

Separators (SP)



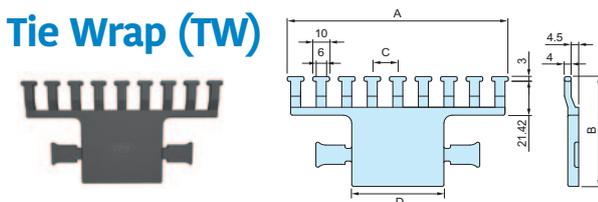
Chain Type	Ordering No.	Frame
nsb035E	S-SP/M.50	50
	S-SP/M.75	75
	S-SP/M.100	100
	S-SP/M.125	125
	S-SP/M.150	150

System Tie Wrap (STW)



Chain Type	Ordering No.	C Frame	Hole Type
nsb035E	S-TW.EB035.50	50	M6 Bolt Holes
	S-TW.EB035.75	75	
	S-TW.EB035.100	100	
	S-TW.EB035.125	125	
	S-TW.EB035.150	150	

Tie Wrap (TW)

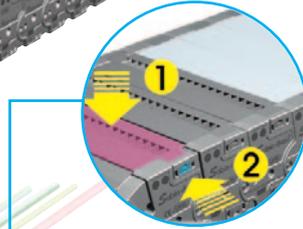
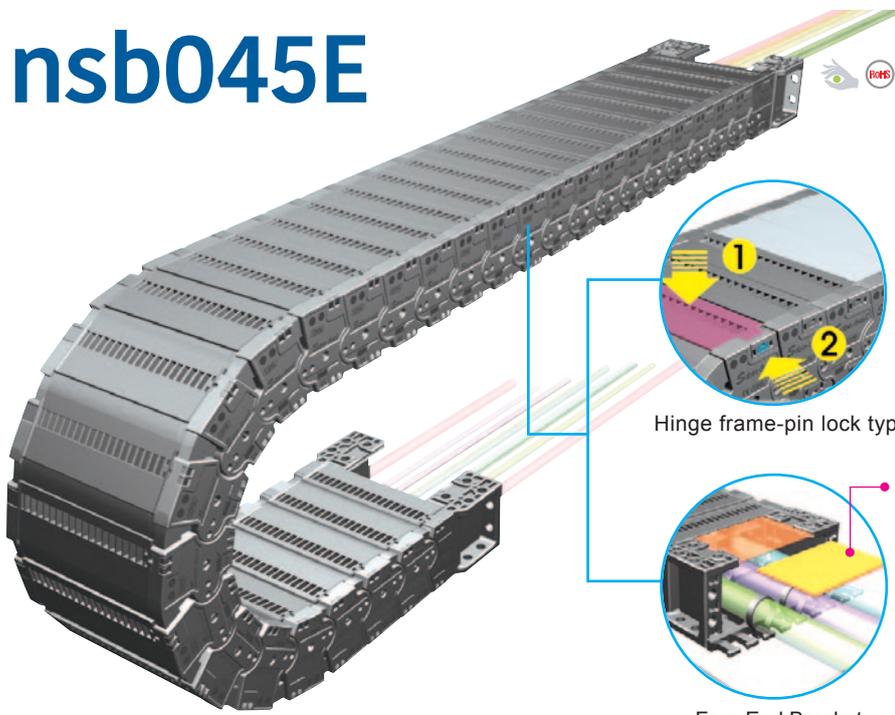


Chain Type	Ordering No.	A	B	C	D
nsb035E	S-TW050/035N.50	82	64.5	12.00	5
	S-TW050/035N.75	107		12.13	30
	S-TW050/035N.100	132		15.25	55
	S-TW050/035N.125	157		14.70	80
	S-TW050/035N.150	182		14.35	105

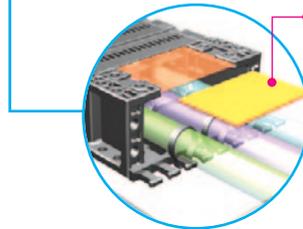
nsb045E



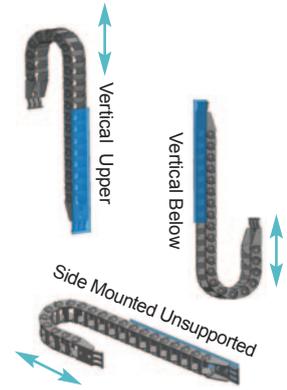
Sabin Chain®



Hinge frame-pin lock type



Free End Bracket



Steel Plate
 FEB can be fully enclosed by inserting Steel Plate like in the image.
 (Steel Plate can be ordered separately.
 ST044/055/072/095/120E also applicable)

Other Length Restrictions

- Vertical Standing(Max) = 6.0m
- Vertical Hanging(Max) = 100.0m
- Side Mounted Unsupported(Max) = 2.5m

Calculation of the Chain Length

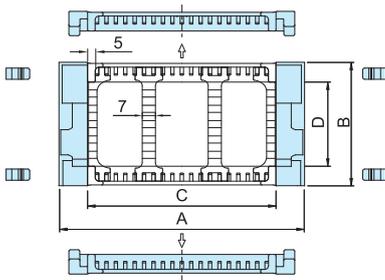
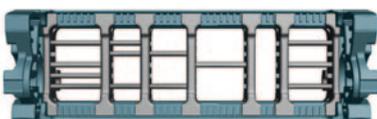
$$L = \frac{L_s}{2} + L_p$$

Ordering

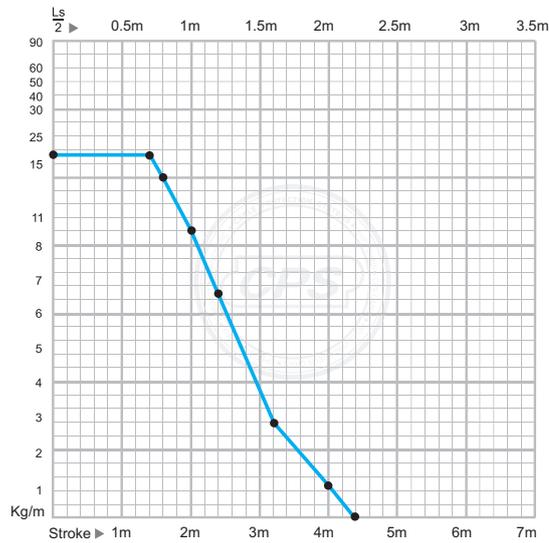
nsb045E. 100.R110/F-1125L:(DV:2)

Enclosed Type (E)	Bending Radius	Length (mm)	Quantity of Divider (Link)
Sabin Chain	Inside Width	Bracket Type	

Chain Cross Section

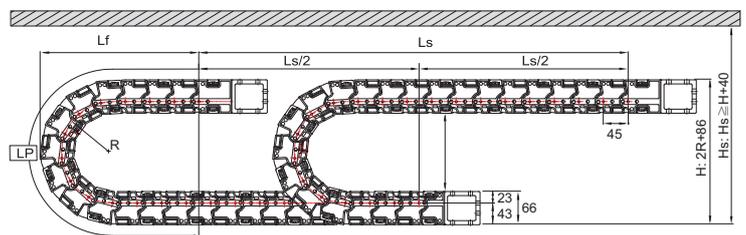


Unsupported Length



Layout of the Chain

Ls: Stroke Hs: Safe Space

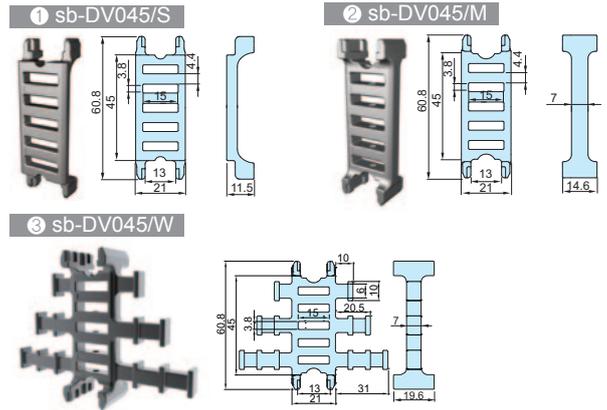
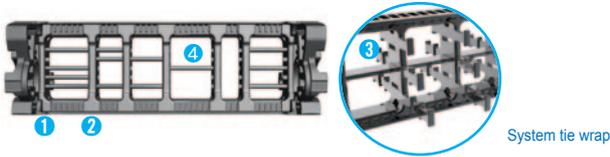


Bending Radius(R)	Lp(Loop Length)	LF(Loop Projection)	H(Moving Height)
90	553	272	266
110	616	292	306
135	694	317	356
165	789	347	416
185	851	367	456
235	1008	417	556
285	1165	467	656

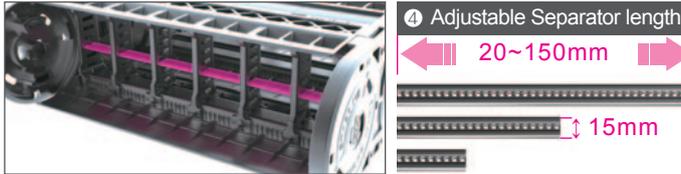
Chain Type	A Width (Outer)	B Height(Outer)	C Frame/Width(Inner)	D Height (Inner)	Weight kg/m
nsb045E	105	66	75	45	2.78
	130		100		3.07
	155		125		3.35
	180		150		3.58

Dividers (DV)

Assembled to every 4th link
DV/W Applicable to System Tie Wrap or FEB

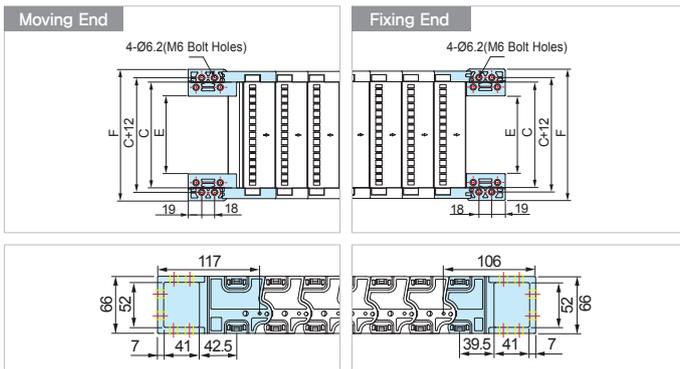


Separators (SP)

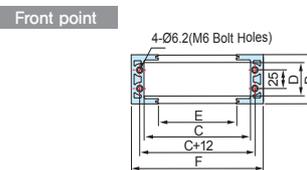


Chain Type	Ordering No.
nsb045E	sb-SP/400.Frame

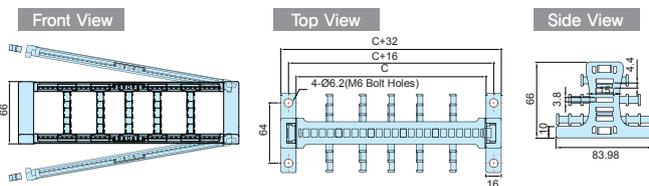
Free End Bracket (FEB)



Chain Type	F Width (Outer)	B Height (Outer)	C Frame Width	D Height (Inner)	E EB internal width	Hole Type
nsb045E	111	66	75	45	35	M6 Bolt Holes
	136		100		60	
	161		125		85	
	186		150		110	

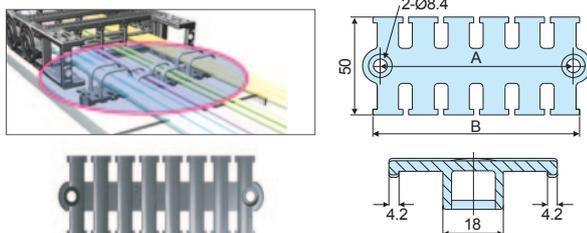


System Tie Wrap (STW)



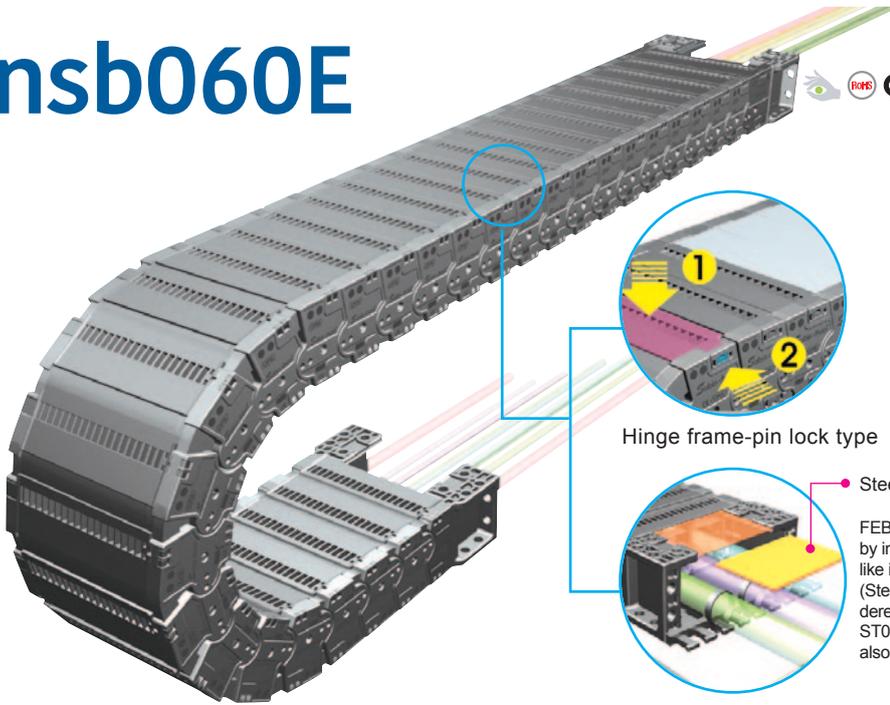
Chain Type	Ordering No.	C Frame	Hole Type
nsb045E	S-TW.EB045.75	75	M6 Bolt Holes
	S-TW.EB045.100	100	
	S-TW.EB045.125	125	
	S-TW.EB045.150	150	

Tie Wrap (TW)

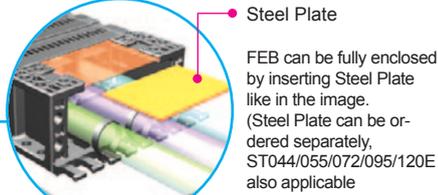


Chain Type	Ordering No.	A	B
nsb045E	S-TW50	58	65
	S-TW75	75	82
	S-TW100	98	105
	S-TW125	122	129
	S-TW150	141	148

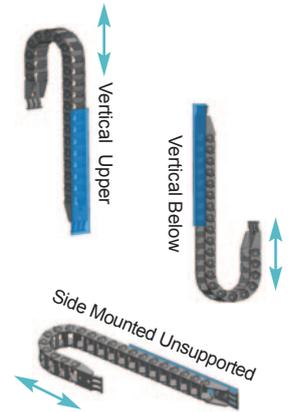
nsb060E



Hinge frame-pin lock type



Free End Bracket



Other Length Restrictions

- Vertical Standing(Max) = 6.0m
- Vertical Hanging(Max) = 100.0m
- Side Mounted Unsupported(Max) = 3.0m

Calculation of the Chain Length

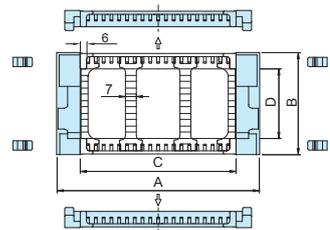
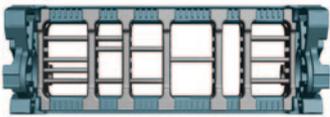
$$L = \frac{L_s}{2} + L_p$$

Ordering

nsb 060E. 100. R125/F-1200L : (DV:2)

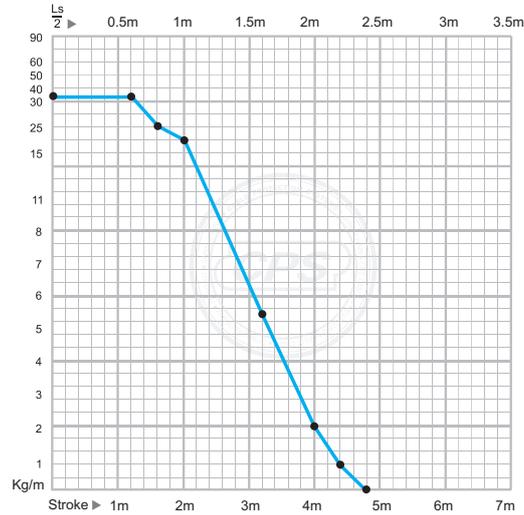
Enclosed Type (E)	Bending Radius	Length (mm)	Quantity of Divider (Link)
Sabin Chain	Inside Width	Bracket Type	

Chain Cross Section

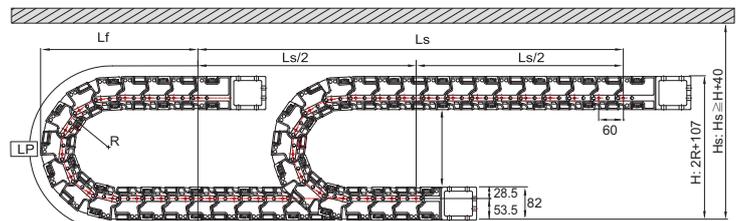


Chain Type	A Width (Outer)	B Height(Outer)	C Frame/Width(Inner)	D Height (Inner)	Weight kg/m
nsb060E	140	82	100	56	4.32
	190		150		4.86
	240		200		5.41

Unsupported Length



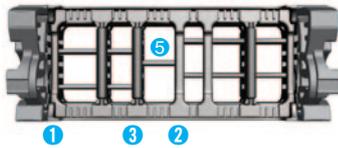
Layout of the Chain



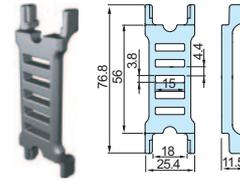
Bending Radius(R)	Lp(Loop Length)	LF(Loof Projection)	H(Moving Height)
125	753	359	357
135	784	369	377
150	831	384	407
180	926	414	467
230	1083	464	567
270	1208	504	647
340	1427	574	787

Dividers (DV)

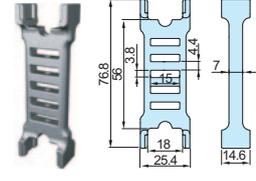
Assembled to every 4th link
DV/W Applicable to System Tie Wrap or FEB



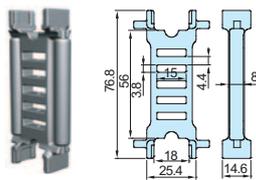
1 sb-DV060/S



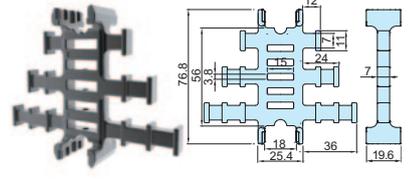
2 sb-DV060/M



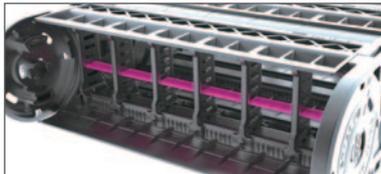
3 sb-DV060/R



4 sb-DV060/W

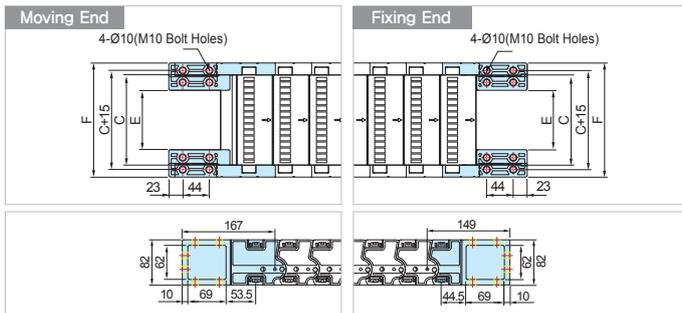


Separators (SP)

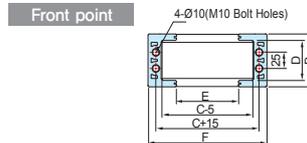


Chain Type	Ordering No.
nsb060E	sb-SP/400.Frame

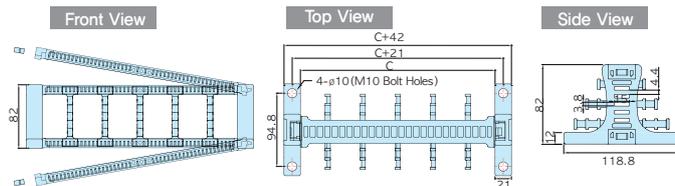
Free End Bracket (FEB)



Chain Type	F Width (Outer)	B Height (Outer)	C Frame Width	D Height (Inner)	E EB internal width	Hole Type
nsb060E	140	82	100	55	49	M10 Bolt Holes
	190		150		99	
	240		200		149	

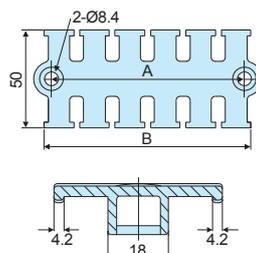
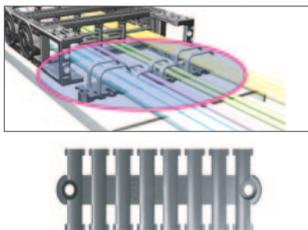


System Tie Wrap (STW)



Chain Type	Ordering No.	C Frame	Hole Type
nsb060E	S-TW.EB060.100	100	M10 Bolt Holes
	S-TW.EB060.150	150	
	S-TW.EB060.200	200	

Tie Wrap (TW)

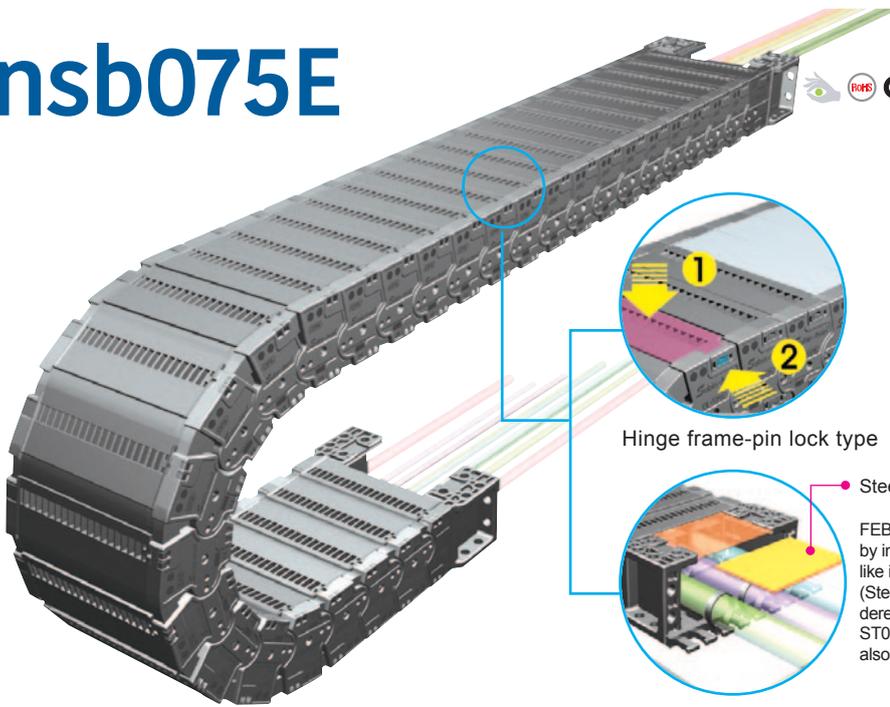


Chain Type	Ordering No.	A	B
nsb060E	S-TW50	58	65
	S-TW75	75	82
	S-TW100	98	105
	S-TW125	122	129
	S-TW150	141	148

nsb075E



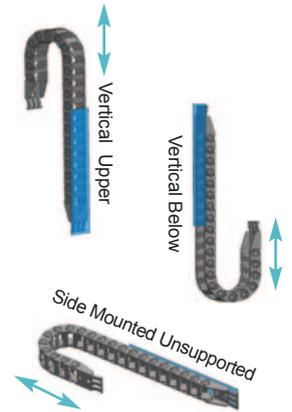
Sabin Chain®



Hinge frame-pin lock type



Free End Bracket



Other Length Restrictions

- Vertical Standing(Max) = 6.0m
- Vertical Hanging(Max) = 120.0m
- Side Mounted Unsupported(Max) = 3.0m

Calculation of the Chain Length

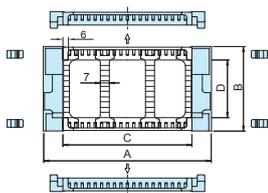
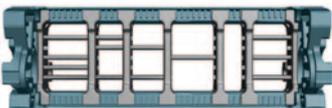
$$L = \frac{L_s}{2} + L_p$$

Ordering

nsb075E. 150.R160/F-1200L:(DV:2)

Enclosed Type (E)	Bending Radius	Length (mm)	Quantity of Divider (Link)
Sabin Chain	Inside Width	Bracket Type	

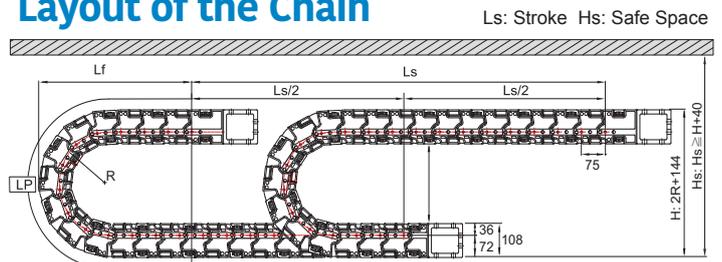
Chain Cross Section



Unsupported Length



Layout of the Chain



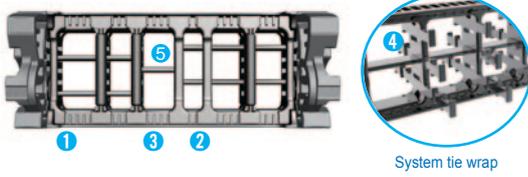
Bending Radius(R)	Lp(Loop Length)	LF(Loof Projection)	H(Moving Height)
160	953	457	464
180	1016	477	504
230	1172	527	604
280	1329	577	704
330	1487	627	804
380	1644	677	904
480	1958	777	1,104

Chain Type	A Width (Outer)	B Height(Outer)	C Frame/Width(Inner)	D Height (Inner)	Weight kg/m
nsb075E	190	108	150	78	7.01
	240		200		7.97
	340		300		9.48

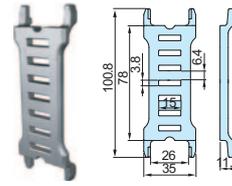
nsb Chain-Enclosed Type

Dividers (DV)

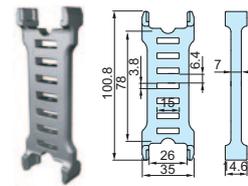
Assembled to every 4th link
DV/W Applicable to System Tie Wrap or FEB



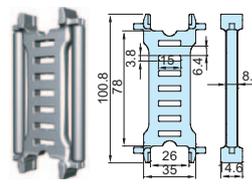
1 sb-DV075/S



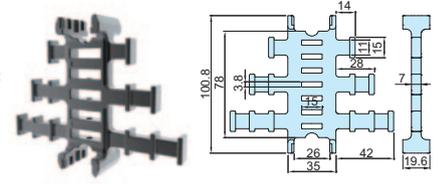
2 sb-DV075/M



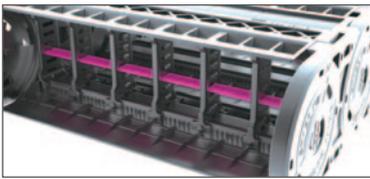
3 sb-DV075/R



4 sb-DV075/W



Separators (SP)



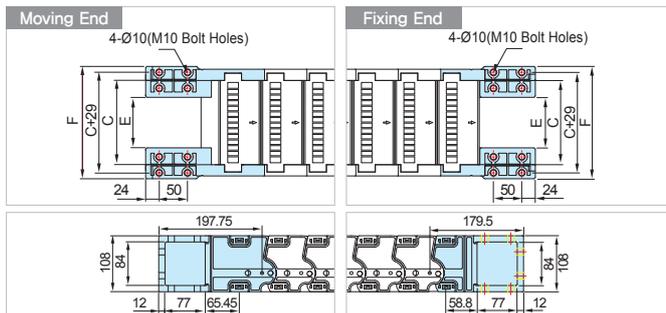
6 Adjustable Separator length

20~300mm

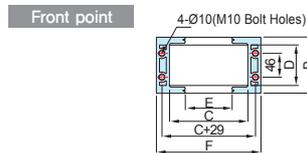
15mm

Chain Type	Ordering No.
nsb075E	sb-SP/400.Frame

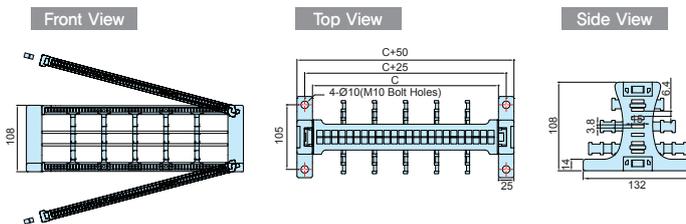
Free End Bracket(FEB)



Chain Type	F Width (Outer)	B Height(Outer)	C Frame Width	D Height(Inner)	E EB internal width	Hole Type
nsb 075E	200	108	150	78	90	M10 Bolt Holes
	250		200		140	
	350		300		240	

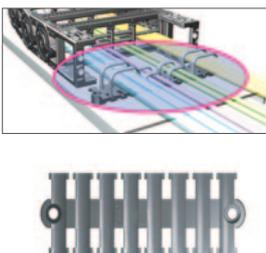


System Tie Wrap (STW)



Chain Type	Ordering No.	C Frame	Hole Type
nsb075E	S-TW.EB075.150	150	M10 Bolt Holes
	S-TW.EB075.200	200	
	S-TW.EB075.300	300	

Tie Wrap (TW)



Chain Type	Ordering No.	A	B
nsb075E	S-TW50	58	65
	S-TW75	75	82
	S-TW100	98	105
	S-TW125	122	129
	S-TW150	141	148

nsb Chain-Sliding Type



nsb050S

232

nsb065S

234

nsb080S

236

nsb050SG

238

nsb065SG

239

nsb080SG

240

General Information

Material	: CPS-Amide (PA6+G.F)
Speed	: 6m/s
Acceleration	: 15m/s ²
Temperature	: -30°C ~ +130°C
Certificate	: CE, ATEX(Ex), RoHs2

Value of Speed/Acceleration is subject to change according to cable's amount and travel length.

Calculation Table

Length of Cable Chain

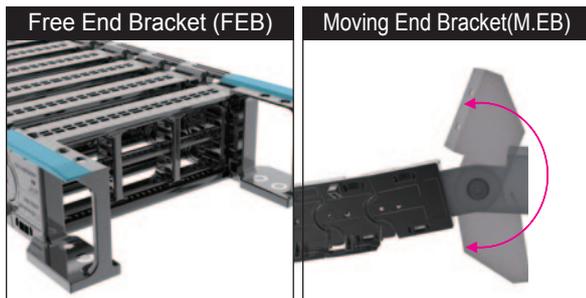
$$: L = \frac{1}{2} \times L_s + L_p$$

Bending Radius

: Multiply 8~10 of the biggest cable

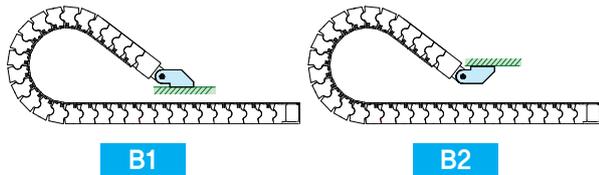
: Multiply 15~20 of the biggest hose

Bracket Type



Free End Bracket (FEB)

Moving End Bracket(M.EB)



B1

B2

Dimension Table

nsb Chain-Sliding Type	Pitch	Bending Radius (R)	Weight kg/m	Speed m/s	Temperature °C	Size				Frame Type	Section-Composition
						A	B	C	D		
nsb050S	50	110, 135, 165, 185, 235, 285	2.38	6	-30 ~ +130	104	71.5	50	45		
			2.44			129		75			
			2.51			154		100			
			2.61			179		125			
			2.67			194		140			
			2.71			204		150			
			2.76			219		165			
			2.80			229		175			
			2.97			244		190			
			3.09			254		200			
			3.32			294		240			
			3.38			304		250			
			3.63			354		300			
nsb065S	65	140, 190, 220, 270, 390	3.29	6	-30 ~ +130	137	89	75	56		
			3.34			162		100			
			3.49			187		125			
			3.58			212		150			
			3.68			237		175			
			3.76			252		190			
			3.82			262		200			
			3.99			302		240			
			4.03			312		250			
			4.24			362		300			
			4.53			412		350			
			4.85			462		400			
			nsb080S			80		180, 200, 250, 300, 350, 400, 500			
4.36	168	100									
4.43	183	115									
4.47	193	125									
4.57	218	150									
4.67	243	175									
4.85	268	200									
5.03	308	240									
5.07	318	250									
5.33	358	290									
5.40	368	300									
5.71	418	350									
6.09	468	400									
6.28	518	450									
6.45	568	500									
7.08	618	550									
7.20	668	600									

The moving bracket is designed to move up and down according to movement of cable chain, or application requires.

Fixing holes are formed widely for its convenience to be applied to other brand of cable chain. There are 2 type of bracket; B1, B2.

Ordering

nsb	050S.	175.	R185	/ B1	10000L	:(DV:2)	
							Quantity of Divider(Link)
							Length(mm)
							Bracket Type : B1, B2 BT -Tie Wrap
							BST -System Tie Wrap
							Bending radius
							Inside width
							nsb Chain-Sliding type (S)
							Sabin Chain

Minimized noise level

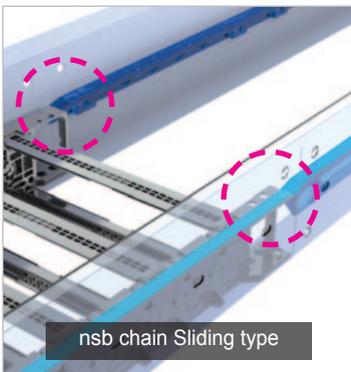


nsb sliding chain is also Holding band structure

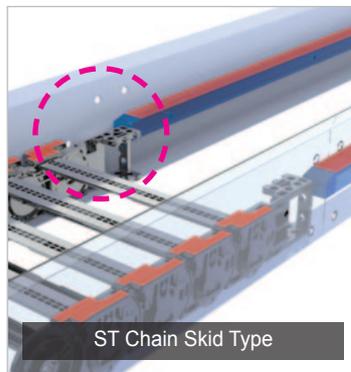
Feature-1



Feature-2



nsb chain Sliding type



ST Chain Skid Type

There are 3 factors for minimizing noise level of nsb sliding chain.

Firstly, it can minimize noise level than other sliding types including other brand due to Holding band inserted structure.

You can refer "feature-1"

Secondly, by reducing interval between skid to skid of side band. If you refer "feature-2", you can find out that it's minimum gap between each side band which makes low noise when sliding part is moving on fixing part. If creates some interval, it makes noise.

In third, by making it equal height between height of FEB and height of Nylon bar installed for chain movement.

Easy to assemble and disassemble



Minimize unnecessary friction on skids
(In particular, add skid surface grooves)
to minimize dust



Skid and Side Band Integral Type which helps to reduce Assembly & Disassembly time. Specialized for High Speed Operation!

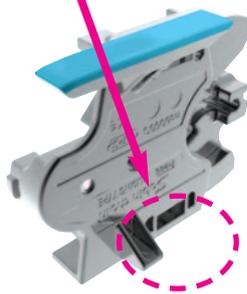
Stable operation and Suitable for high speed



nsb chain Sliding type

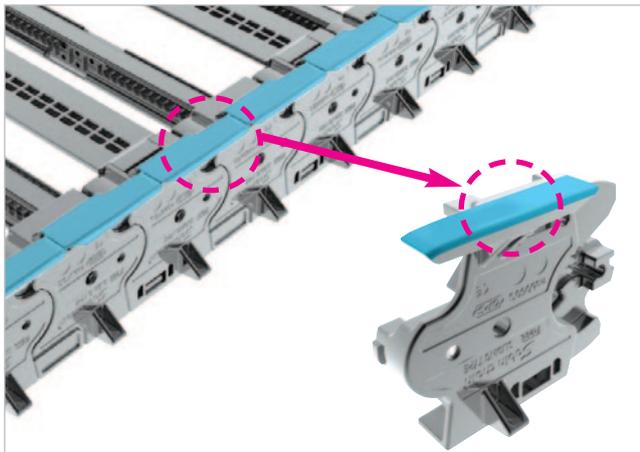


ST Chain Skid Type

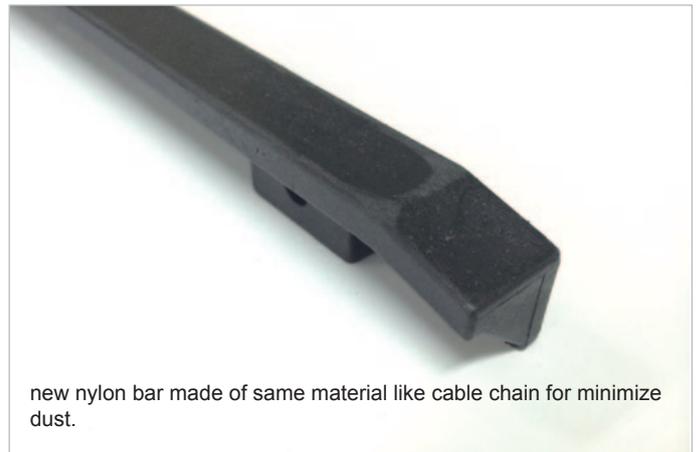


- Supporting Unit is applied to make a stable balance in cable chain's operation
- Specialized Cable chain for High Speed Operation(ex. Generally applied at Gantry Loader)

Minimized Dust



Feature-1



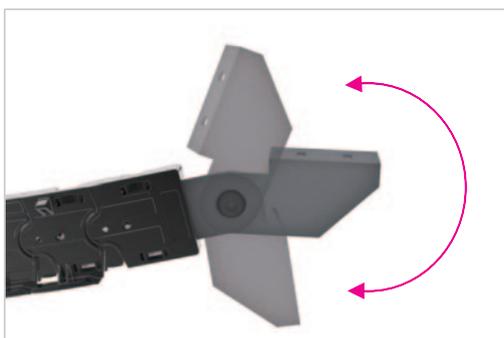
new nylon bar made of same material like cable chain for minimize dust.

Feature-2

Minimize Dust!

Adopt same material of Cable chain to Nylon bar to minimize coefficient of friction

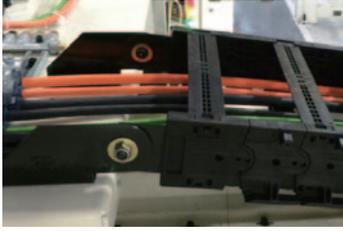
Can be substituted for other Brand of Cable Chain



Can be substituted for other Brand

The moving bracket is designed to move up and down according to movement of cable chain. Or application requires. Fixing holes are form widely for its convenience to be applied to other brand of cable chain. There are 2 type of bracket; B1, B2.

Application of nsb Chain Sliding type



nsb050S
Application : Gantry Loader
Location : Korea, China,
USA and India



nsb065S
Application : Crane(54m/Stroke)
Location : Korea
Remark:
Section composition with dividers and sperators
System tie-wrap dividers(DV/W) at fixing end brackets

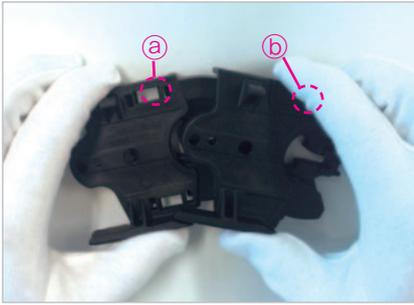


nsb080S
Application : Robot carriage
Location : Korea, China,
Mexico, Brazil



Assembly procedure of nsb Chain Sliding type

The assembling process of S-Type of New Sabin Chain is like below and user must use rubber hammer with careful combination of Divider and Separator.



1
Classify LH and RH first, then assemble the Side band.
(Assemble from ① to ② according to priority)



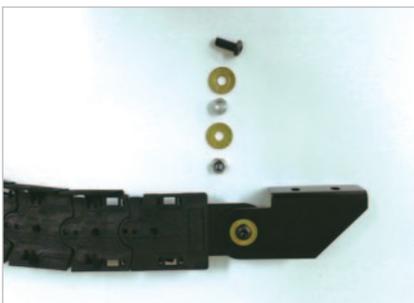
2
Connect the Side Band according to required length.



3
Install F.EB to the right and left direction.



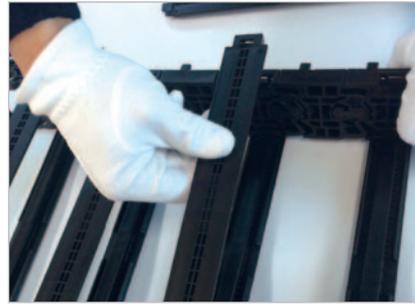
4
Install M.EB to the right and left direction.



5
Assemble the Steel Bracket on the M.EB by tightening bolt and nut.
(Bolt → flat washer → insert steel → flat washer → Nut)



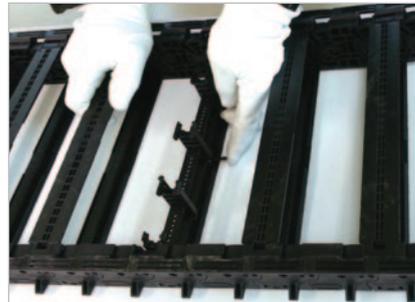
6
Assemble the left and right Side Band with specified frame.



7
Frame of the opposite side also assemble in the same manner.



8
Assemble dividers and separators considering inserted number of cables.



9
Fix the dividers on lower frame.
(Assemble divider every Four links)



10
Combine the upper frame exactly on the groove of sideband and divider.



11
Fix the frame with side band by using the frame pin.



12
Complete by inserting the reinforce washer to fit in fixing hole of F.EB.

Composition of nsb Chain Sliding Type

= Side Band (RH/LH) + Frame (Upper/Lower) + Holding Pin + Free End Bracket

M divider(normal divider) should be applied every second frames to make a section composition.

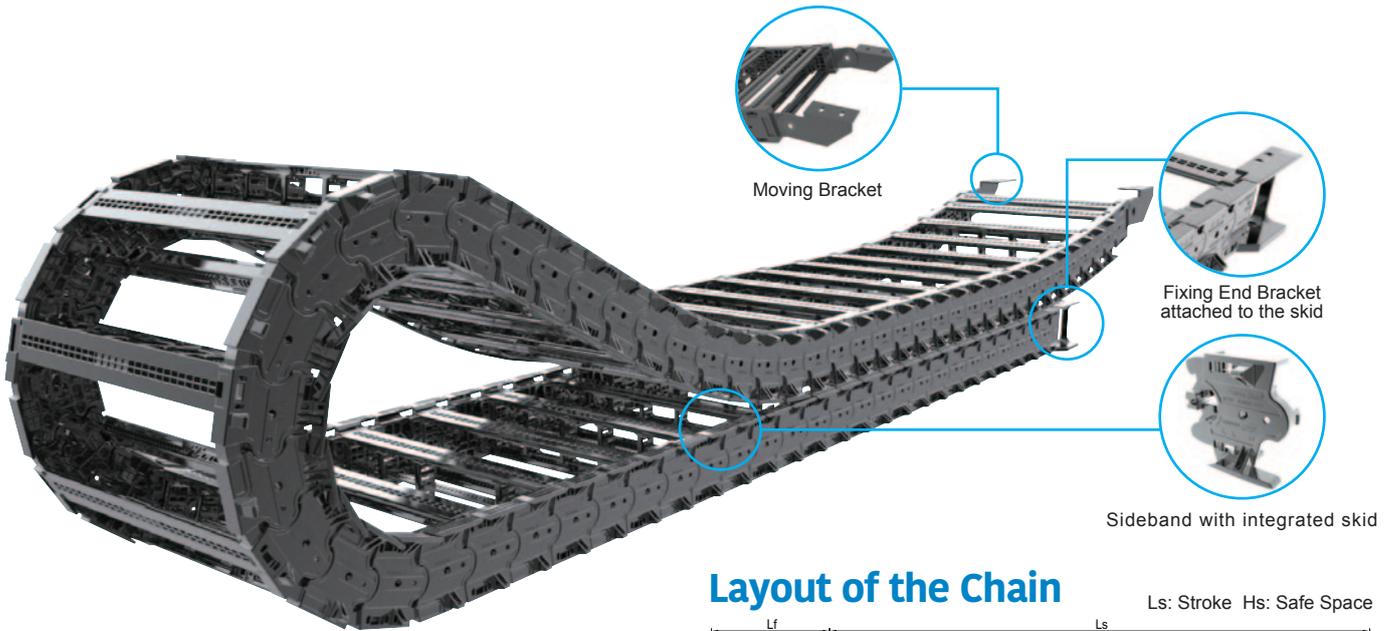
※ Please refer to below part list and description to understand composition of cable chain.

Model	Classification	Part number	Description
nsb050S	SIDE BAND	nsb-SB050S.R*(LH) nsb-SB050S.R*(RH)	Left side band of nsb050S Right side band of nsb050S
	FRAME PIN	S-FP/S1	Frame pin
	FRAME	sb-FR045.50	Frame, 50mm
		sb-FR045.75	Frame, 75mm
		sb-FR045.100	Frame, 100mm
		sb-FR045.125	Frame, 125mm
		sb-FR045.140	Frame, 140mm
		sb-FR045.150	Frame, 150mm
		sb-FR045.165	Frame, 165mm
		sb-FR045.175	Frame, 175mm
		sb-FR045.190	Frame, 190mm
		sb-FR045.200	Frame, 200mm
sb-FR045.240	Frame, 240mm		
sb-FR045.250	Frame, 250mm		
sb-FR045.300	Frame, 300mm		
FREE END BRACKET	NSB-FEB050S/F	Free End bracket of nsb050S	
	NSB-FEB050S/M(SEB) nsb-FEB/WH050	Normal divider To fix separstors at the both side section	
DIVIDER	sb-DV045/M	Normal divider	
	sb-DV045/S	To fix separstors at the both side section	
	sb-DV045/T sb-DV045/TP	T divider T divider pin	
SEPARATOR	sb-SP/400.Frame SP-PIN045	Separator, 400mm Separator pin to fix	
TIE WRAP	S-TW50	Tie wrap for end bracket to fix cables, 50mm	
	S-TW75	Tie wrap for end bracket to fix cables, 75mm	
	S-TW100	Tie wrap for end bracket to fix cables, 100mm	
	S-TW125	Tie wrap for end bracket to fix cables, 125mm	
SYSTEM TIE WRAP	S-TW150	Tie wrap for end bracket to fix cables, 150mm	
	sb-DV045/W S-TW.EB045	Divider for fixing cables at end bracket System tie wrap to arrange for cables right after moving bracket or fixing bracket	
nsb065S	SIDE BAND	nsb-SB065S.R*(LH) nsb-SB065S.R*(RH)	Left side band of nsb065S Right side band of nsb065S
	FRAME PIN	S-FP/S1	Frame pin
	FRAME	sb-FR060.75	Frame, 75mm
		sb-FR060.100	Frame, 100mm
		sb-FR060.125	Frame, 125mm
		sb-FR060.150	Frame, 150mm
		sb-FR060.175	Frame, 175mm
		sb-FR060.190	Frame, 190mm
		sb-FR060.200	Frame, 200mm
		sb-FR060.230	Frame, 230mm
		sb-FR060.250	Frame, 250mm
		sb-FR060.300	Frame, 300mm
sb-FR060.350	Frame, 350mm		
sb-FR060.400	Frame, 400mm		
END BRACKET	nsb-FEB065S/F	Free End bracket of nsb065S	
	nsb-FEB065S/M(SEB) nsb-FEB/WH065	Normal divider To fix separstors at the both side section	
DIVIDER	sb-DV060/M	Normal divider	
	sb-DV060/S	To fix separstors at the both side section	
	sb-DV060/R	Roller divider to reduce friction with cables	
	sb-DV060/T sb-DV060/TP	T divider T divider pin	
SEPARATOR	sb-SP/400.Frame SP-PIN060	Separator, 400mm Separator pin to fix	
TIE WRAP	S-TW50	Tie wrap for end bracket to fix cables, 50mm	
	S-TW75	Tie wrap for end bracket to fix cables, 75mm	
	S-TW100	Tie wrap for end bracket to fix cables, 100mm	
	S-TW125	Tie wrap for end bracket to fix cables, 125mm	
SYSTEM TIE WRAP	S-TW150	Tie wrap for end bracket to fix cables, 150mm	
	sb-DV060/W S-TW.EB060	Divider for fixing cables at end bracket System tie wrap to arrange for cables right after moving bracket or fixing bracket	

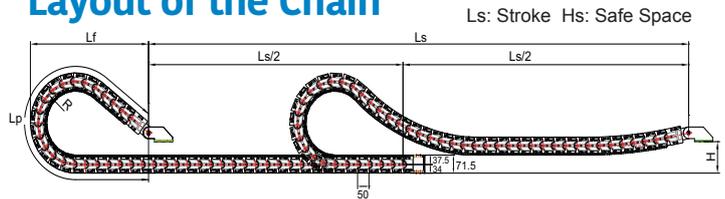
nsb Chain-Sliding Type



Model	Classification	Part number	Description
nsb080S	SIDE BAND	nsb-SB080S.R*(LH) nsb-SB080S.R*(RH)	Left side band of nsb080S Right side band of nsb080S
	FRAME PIN	S-FP/S2	Frame pin
	FRAME	sb-FR075/100.75	Frame, 75mm
		sb-FR075/100.100	Frame, 100mm
		sb-FR075/100.115	Frame, 115mm
		sb-FR075/100.125	Frame, 125mm
		sb-FR075/100.150	Frame, 150mm
		sb-FR075/100.175	Frame, 175mm
		sb-FR075/100.200	Frame, 200mm
		sb-FR075/100.240	Frame, 240mm
		sb-FR075/100.250	Frame, 250mm
		sb-FR075/100.290	Frame, 290mm
		sb-FR075/100.300	Frame, 300mm
		sb-FR075/100.350	Frame, 350mm
sb-FR075/100.400	Frame, 400mm		
sb-FR075/100.450	Frame, 450mm		
sb-FR075/100.500	Frame, 500mm		
sb-FR075/100.550	Frame, 550mm		
sb-FR075/100.600	Frame, 600mm		
FREE END BRACKET	NSB-FEB080S /F NSB-FEB080S /M(SEB) nsb-FEB/WH080	Free end bracket of nsb080S, Fixing Steel end bracket of nsb080S, Moving Steel washer for end bracket	
DIVIDER	sb-DV075/M	Normal divider	
	sb-DV075/S	To fix separstors at the both side section	
	sb-DV075/R	Roller divider to reduce friction with cables	
	sb-DV075/T sb-DV075/TP	T divider T divider pin	
SEPARATOR	sb-SP/400.Frame SP-PIN075	Separator, 400mm Separator pin to fix	
TIE WRAP	S-TW50	Tie wrap for end bracket to fix cables, 50mm	
	S-TW75	Tie wrap for end bracket to fix cables, 75mm	
	S-TW100	Tie wrap for end bracket to fix cables, 100mm	
	S-TW125	Tie wrap for end bracket to fix cables, 125mm	
S-TW150	Tie wrap for end bracket to fix cables, 150mm		
SYSTEM TIE WRAP	sb-DV075/W	Divider for fixing cables at end bracket	
	S-TW.EB075	System tie wrap to arrange for cables right after moving bracket or fixing bracket	



Layout of the Chain



Bending Radius(R)	Lp(Loop Length)	LF(Loof Projection)	H(Moving Height)
110	916	380	180
135	1,068	430	
165	1,255	490	
185	1,382	530	
235	1,703	630	
285	2,029	730	

Calculation of the Chain Length

$$L = \frac{Ls}{2} + Lp$$

Ordering

nsb 050S. 175.R185/B1-1000L:(DV:2)

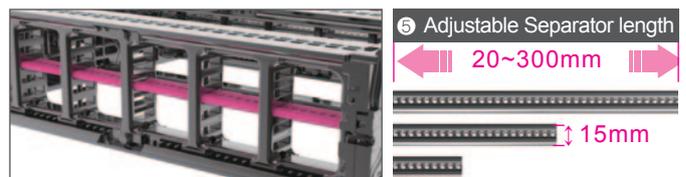
Chain Sliding Type (S)	Bending Radius	Length (mm)	Quantity of Divider (Link)
Sabin Chain	Inside Width	Bracket Type	

Chain Cross Section



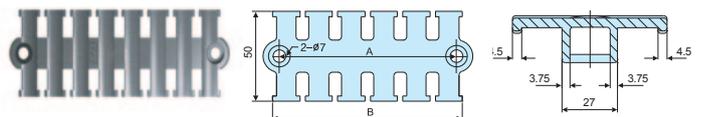
Chain Type	A Width (Outer)	B Height (Outer)	C Frame Width (Inner)	D Height (Inner)	Weight kg/m
nsb050S	104	71.5	50	45	2.38
	129		75		2.44
	154		100		2.51
	179		125		2.61
	194		140		2.67
	204		150		2.71
	219		165		2.76
	229		175		2.80
	244		190		2.97
	254		200		3.09
	294		240		3.32
	304		250		3.38
	354		300		3.63

Separators (SP)



Chain Type	Ordering No.
nsb050S	sb-SP/400.Frame

Tie Wrap (TW)



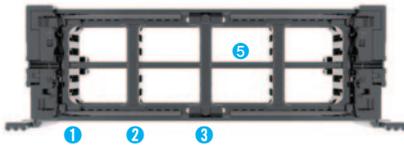
Chain Type	Ordering No.	A	B
nsb050S	S-TW50	58	65
	S-TW75	75	82
	S-TW100	98	105
	S-TW125	122	129
	S-TW150	141	148

nsb Chain-Sliding Type

Dividers (DV)

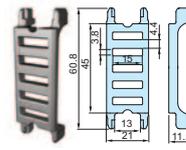
Assembled to every 4th link
 DV/T Applied to Frame 200~300
 DV/M Normal divider
 DV/W

Applicable to System Tie Wrap or FEB

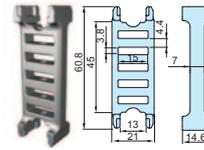


System tie wrap

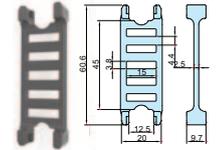
1 sb-DV045/S



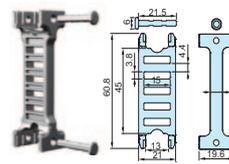
2 sb-DV045/M



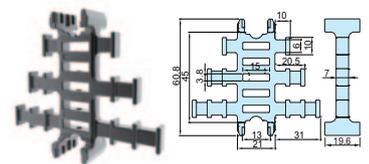
2 sb-DV045/M5



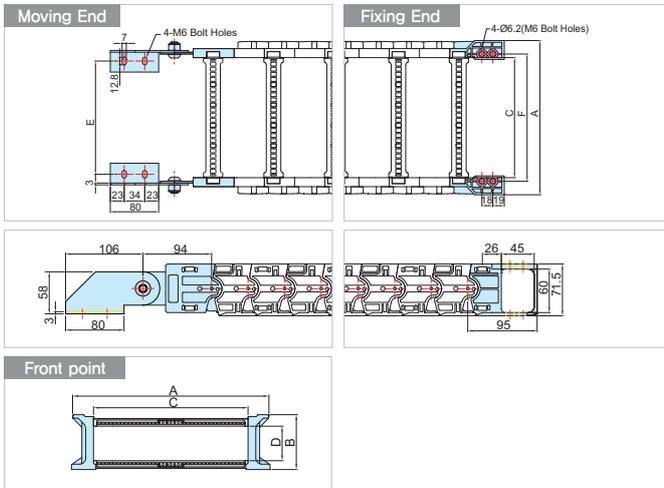
3 sb-DV045/T



4 sb-DV045/W

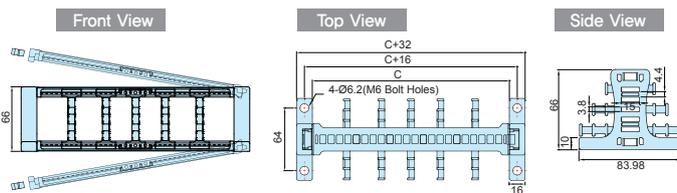


Free End Bracket (FEB)



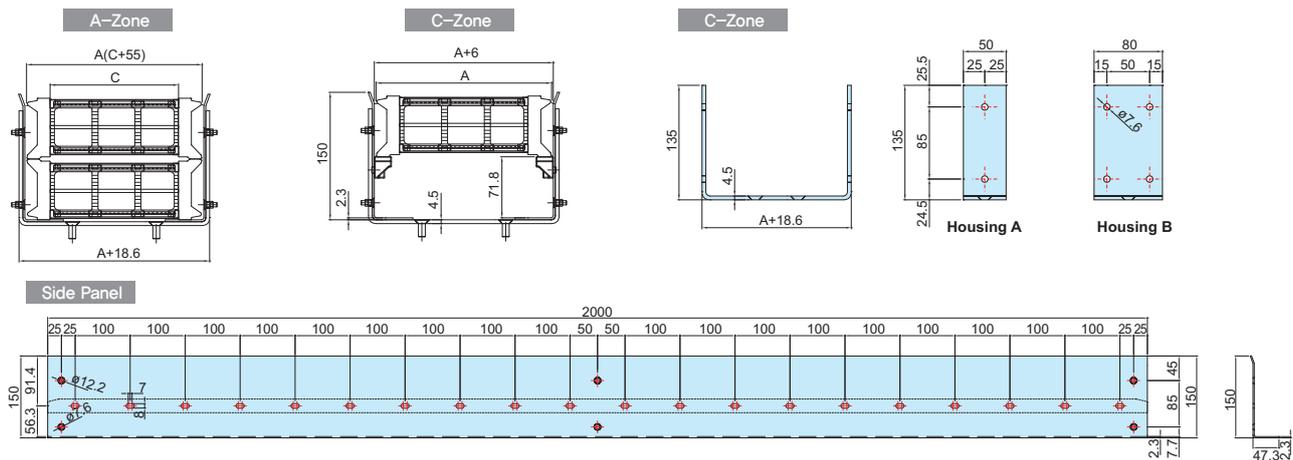
Chain Type	A Width (Outer)	B Height (Outer)	C Frame Width	D Height (Inner)	E EB internal width	F FEB hole width
nsb050S	104	71.5	50	45	38.7	62
	129		75		63.7	87
	154		100		88.7	112
	179		125		113.7	137
	194		140		128.7	152
	204		150		138.7	162
	219		165		153.7	177
	229		175		163.7	187
	244		190		178.7	202
	254		200		188.7	212
	294		240		228.7	252
	304		250		238.7	262
	354		300		288.7	312

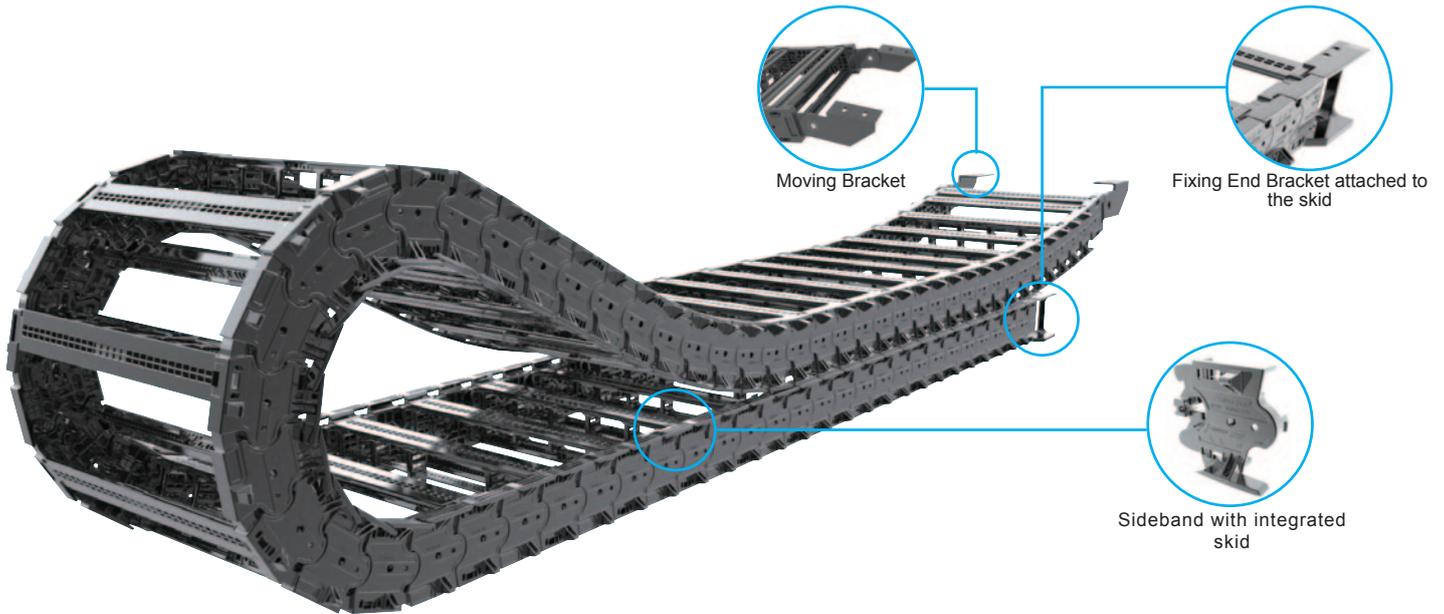
System Tie Wrap (STW)



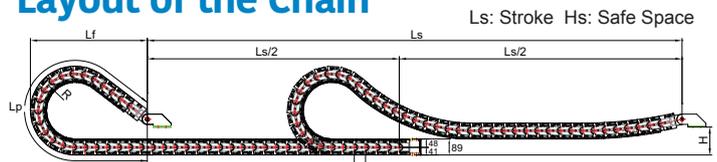
Chain Type	Ordering No.	C Frame	Hole Type
nsb050S	S-TW.EB045.50	50	M6 Bolt Holes
	S-TW.EB045.75	75	
	S-TW.EB045.100	100	
	S-TW.EB045.125	125	
	S-TW.EB045.140	140	
	S-TW.EB045.150	150	
	S-TW.EB045.165	165	
	S-TW.EB045.175	175	
	S-TW.EB045.190	190	
	S-TW.EB045.200	200	
	S-TW.EB045.240	240	
	S-TW.EB045.250	250	
	S-TW.EB045.300	300	

Guide Channel





Layout of the Chain



Bending Radius(R)	Lp(Loop Length)	LF(Loof Projection)	H(Moving Height)
140	1,225	615	210
190	1,543	715	
220	1,734	775	
270	2,052	875	
390	2,814	1,115	

Calculation of the Chain Length

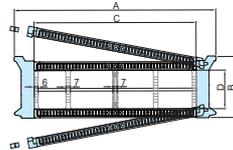
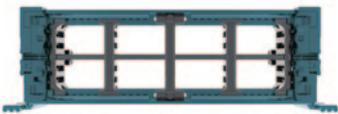
$$L = \frac{Ls}{2} + Lp$$

Ordering

nsb065S. 150.R220/B1-13000L:(DV:2)

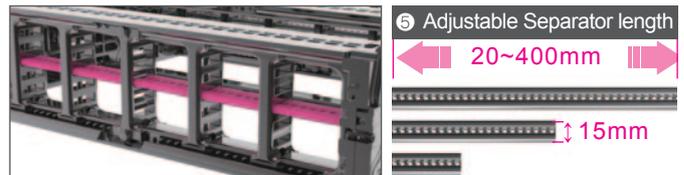
Chain Sliding Type (S)	Bending Radius	Length (mm)	Quantity of Divider (Link)
Sabin Chain	Inside Width	Bracket Type	

Chain Cross Section



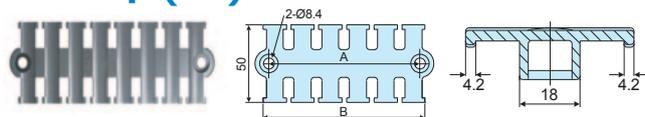
Chain Type	A Width (Outer)	B Height (Outer)	C Frame Width (Inner)	D Height (Inner)	Weight kg/m
nsb065S	137	89	75	56	3.29
	162		100		3.34
	187		125		3.49
	212		150		3.58
	237		175		3.68
	252		190		3.76
	262		200		3.82
	292		230		3.94
	302		240		3.99
	312		250		4.03
	362		300		4.24
	412		350		4.53
	462		400		4.85

Separators (SP)



Chain Type	Ordering No.
nsb065S	sb-SP/400.Frame

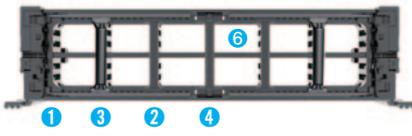
Tie Wrap (TW)



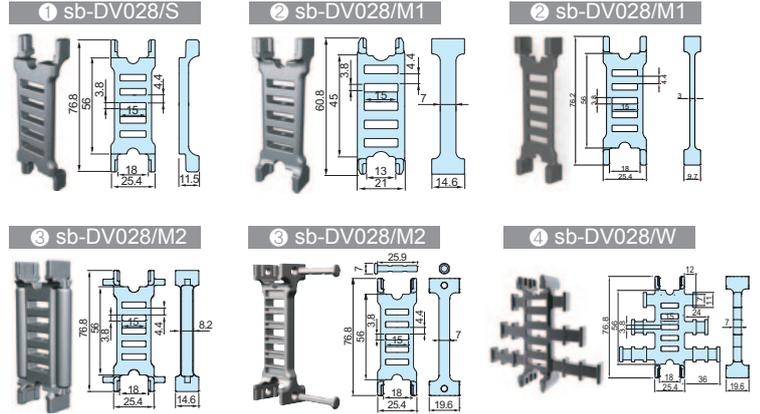
Chain Type	Ordering No.	A	B
nsb065S	S-TW50	58	65
	S-TW75	75	82
	S-TW100	98	105
	S-TW125	122	129
	S-TW150	141	148

Dividers (DV)

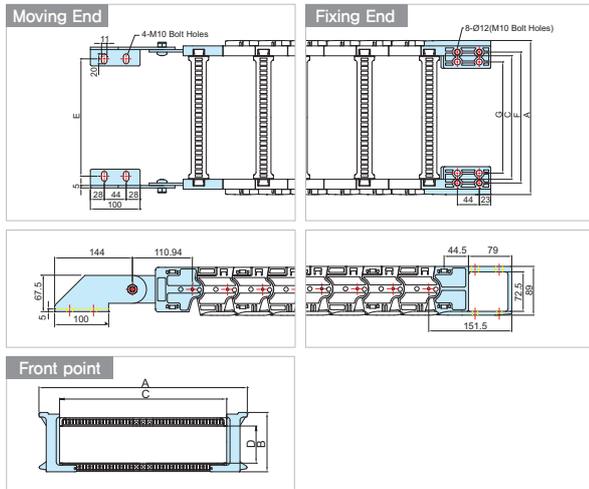
Assembled to every 4th link
 DV/T Applied to Frame 250~400
 DV/M Normal divider
 DV/W
 Applicable to System Tie Wrap or FEB



System tie wrap

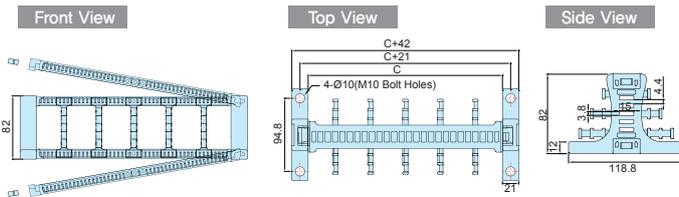


Free End Bracket (FEB)



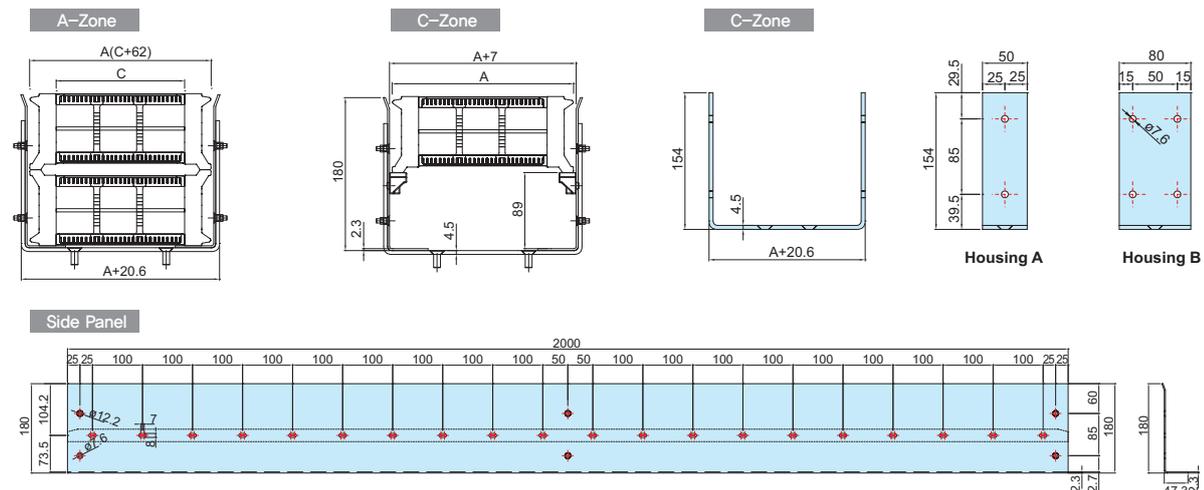
Chain Type	A Width (Outer)	B Height (Outer)	C Frame Width	D Height (Inner)	E EB internal width	F FEB Bolt hole width	G FEB Bolt width
nsb 065S	137	89	75	56	62.6	90	50
	162		100		87.6	115	75
	187		125		112.6	140	100
	212		150		137.6	165	125
	237		175		162.6	190	150
	252		190		177.6	205	165
	262		200		187.6	215	175
	292		230		217.6	245	205
	302		240		227.6	255	215
	312		250		237.6	265	225
	362		300		287.6	315	275
	412		350		337.6	365	325
	462		400		387.6	415	375

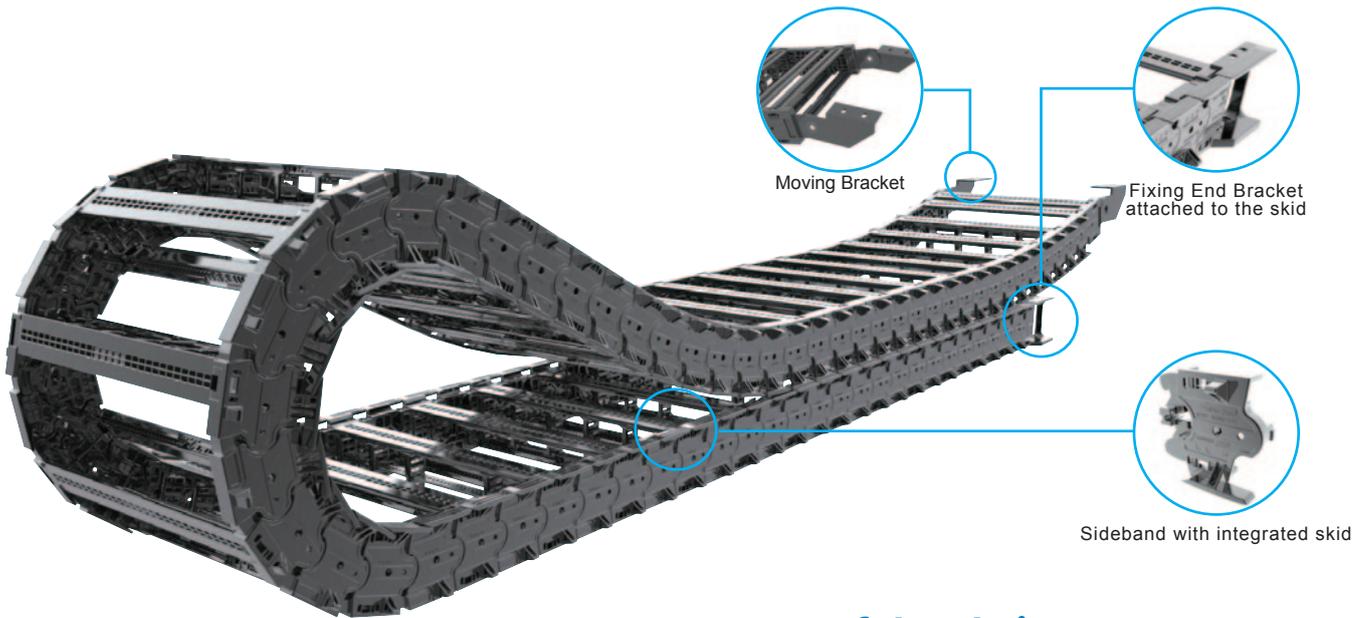
System Tie Wrap (STW)



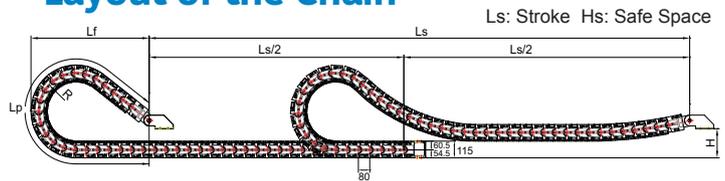
Chain Type	Ordering No.	C Frame	Hole Type
nsb065S	S-TW.EB060.75	75	M10 Bolt Holes
	S-TW.EB060.100	100	
	S-TW.EB060.125	125	
	S-TW.EB060.150	150	
	S-TW.EB060.175	175	
	S-TW.EB060.190	190	
	S-TW.EB060.200	200	
	S-TW.EB060.230	230	
	S-TW.EB060.240	240	
	S-TW.EB060.250	250	
	S-TW.EB060.300	300	
	S-TW.EB060.350	350	
	S-TW.EB060.400	400	

Guide Channel





Layout of the Chain



Bending Radius(R)	Lp(Loop Length)	Lf(Loof Projection)	H(Moving Height)
180	1,490	690	260
200	1,617	730	
250	1,935	830	
300	2,253	930	
350	2,571	1,030	
400	2,889	1,130	
500	3,524	1,330	

Calculation of the Chain Length

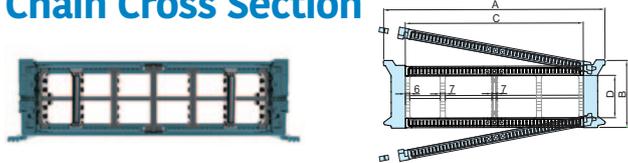
$$L = \frac{Ls}{2} + Lp$$

Ordering

nsb080S. 100. R220/B1-16000L:(DV:2)

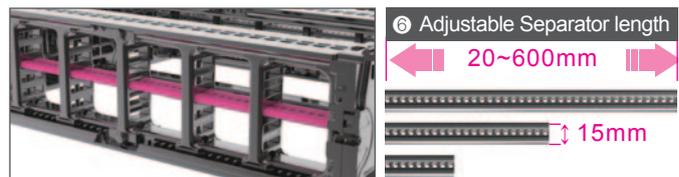
Chain Sliding Type (S)	Bending Radius	Length (mm)	Quantity of Divider (Link)
Sabin Chain	Inside Width	Bracket Type	

Chain Cross Section



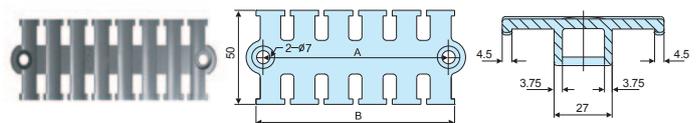
Chain Type	A Width (Outer)	B Height (Outer)	C Frame Width (Inner)	D Height (Inner)	Weight kg/m
nsb080S	143	115	75	78	4.27
	168		100		4.36
	183		115		4.43
	193		125		4.47
	218		150		4.57
	243		175		4.67
	268		200		4.85
	308		240		5.03
	318		250		5.07
	358		290		5.33
	368		300		5.40
	418		350		5.71
	468		400		6.09
	518		450		6.28
	568		500		6.45
	618		550		7.08
668	600	7.20			

Separators (SP)



Chain Type	Ordering No.
nsb080S	sb-SP/400.Frame

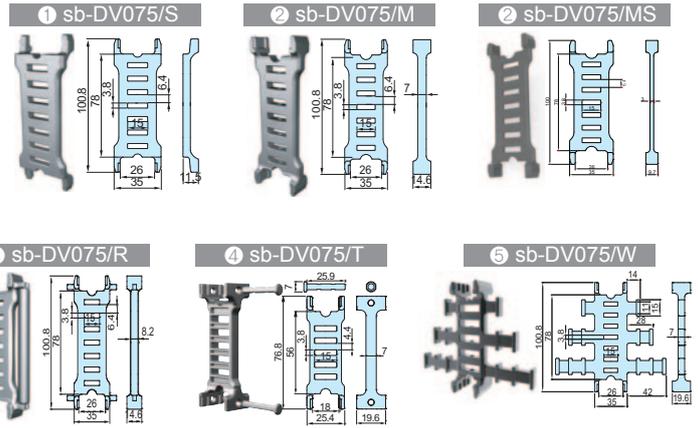
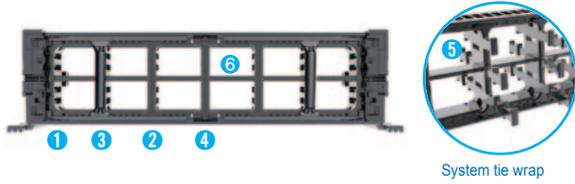
Tie Wrap (TW)



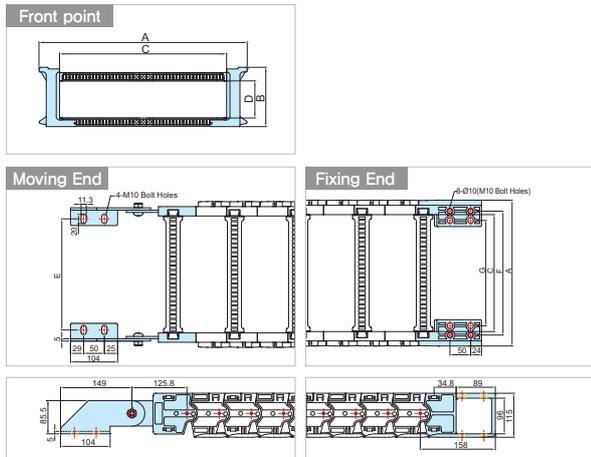
Chain Type	Ordering No.	A	B
nsb080S	S-TW50	58	65
	S-TW75	75	82
	S-TW100	98	105
	S-TW125	122	129
	S-TW150	141	148

nsb Chain-Sliding Type

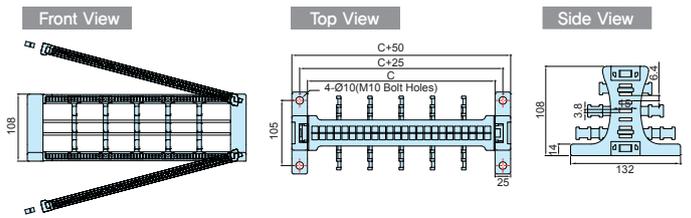
Dividers (DV) Assembled to every 4th link
 DV/T Applied to Frame 300~600
 DV/M Normal divider
 DV/W
 Applicable to System Tie Wrap or FEB



Free End Bracket (FEB)



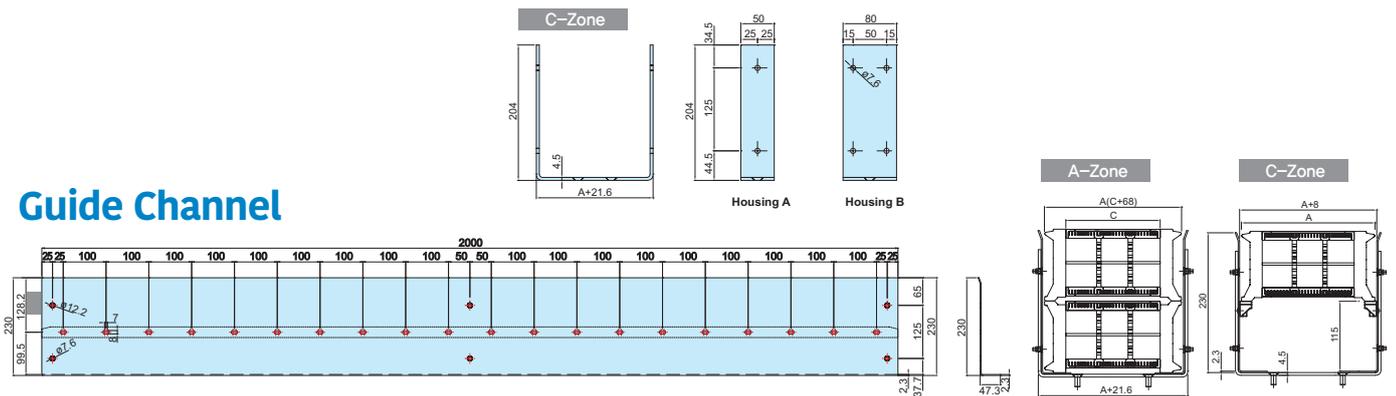
System Tie Wrap (STW)



Chain Type	A Width (Outer)	B Height (Outer)	C Frame Width	D Height (Inner)	E EB internal width	F FEB Bolt hole width	G FEB Bolt width
nsb 080S	143	115	75	78	63	104	47
	168		100		88	129	72
	183		115		103	144	87
	193		125		113	154	97
	218		150		138	179	122
	243		175		163	204	147
	268		200		188	229	172
	308		240		228	269	212
	318		250		238	279	222
	358		290		278	319	262
	368		300		288	329	272
	418		350		338	379	322
	468		400		388	429	372
	518		450		438	479	422
	568		500		488	529	472
	618		550		538	579	522
668	600	588	629	572			

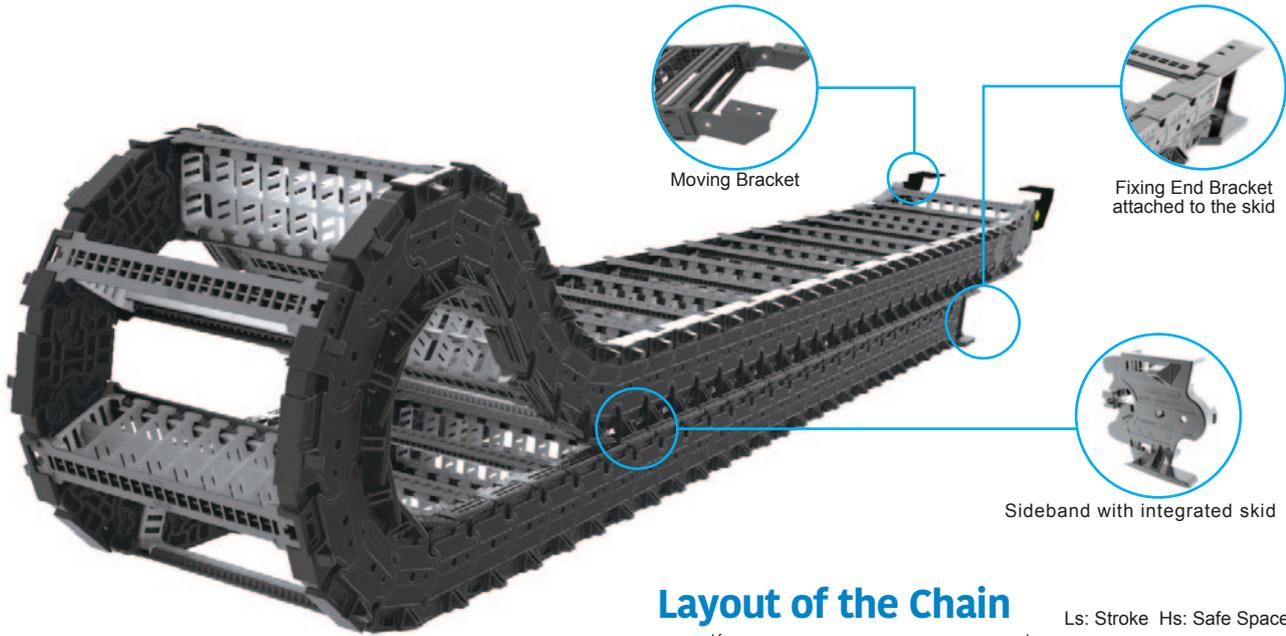
Chain Type	Ordering No.	C Frame	Hole Type
nsb080S	S-TW.EB075.75	75	M10 Bolt Holes
	S-TW.EB075.100	100	
	S-TW.EB075.115	115	
	S-TW.EB075.125	125	
	S-TW.EB075.150	150	
	S-TW.EB075.175	175	
	S-TW.EB075.200	200	
	S-TW.EB075.240	240	
	S-TW.EB075.250	250	
	S-TW.EB075.290	290	
	S-TW.EB075.300	300	
	S-TW.EB075.350	350	
	S-TW.EB075.400	400	
	S-TW.EB075.450	450	
	S-TW.EB075.500	500	
	S-TW.EB075.550	550	
S-TW.EB075.600	600		

Guide Channel

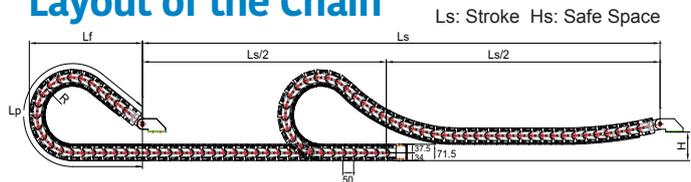


nsb050SG (CRG Type)

Sabin Chain®



Layout of the Chain



Calculation of the Chain Length

$$L = \frac{Ls}{2} + Lp$$

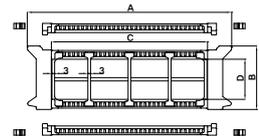
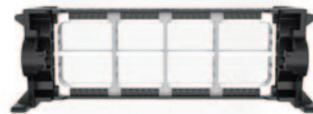
Bending Radius(R)	Lp(Loop Length)	LF(Loof Projection)	H(Moving Height)
110	916	380	180
135	1,068	430	
165	1,255	490	
185	1,382	530	
235	1,703	630	
285	2,029	730	

Ordering

nsb 050SG.175.R185/B1-1000L:(DV:2)

Chain Sliding Type (S)	Bending Radius	Length (mm)	Quantity of Divider (Link)
Sabin Chain	Inside Width	Bracket Type	

Chain Cross Section

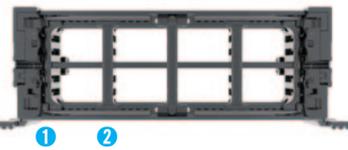


Chain Type	A Width (Outer)	B Height (Outer)	C Frame Width (Inner)	D Height (Inner)	Weight kg/m
nsb050S	129	71.5	75	45	2.65
	154		100		2.78
	179		125		2.91
	204		150		3.04
	229		175		3.17
	254		200		3.30

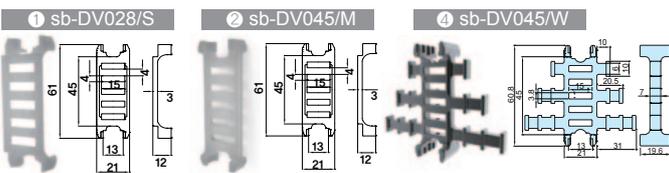
Dividers (DV)

Assembled to every 4th link
 DV/T Applied to Frame 200~300
 DV/M Normal divider
 DV/W

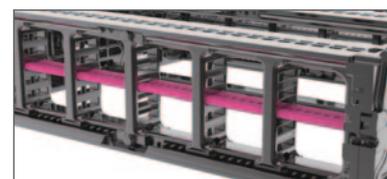
Applicable to System Tie Wrap or FEB



System tie wrap



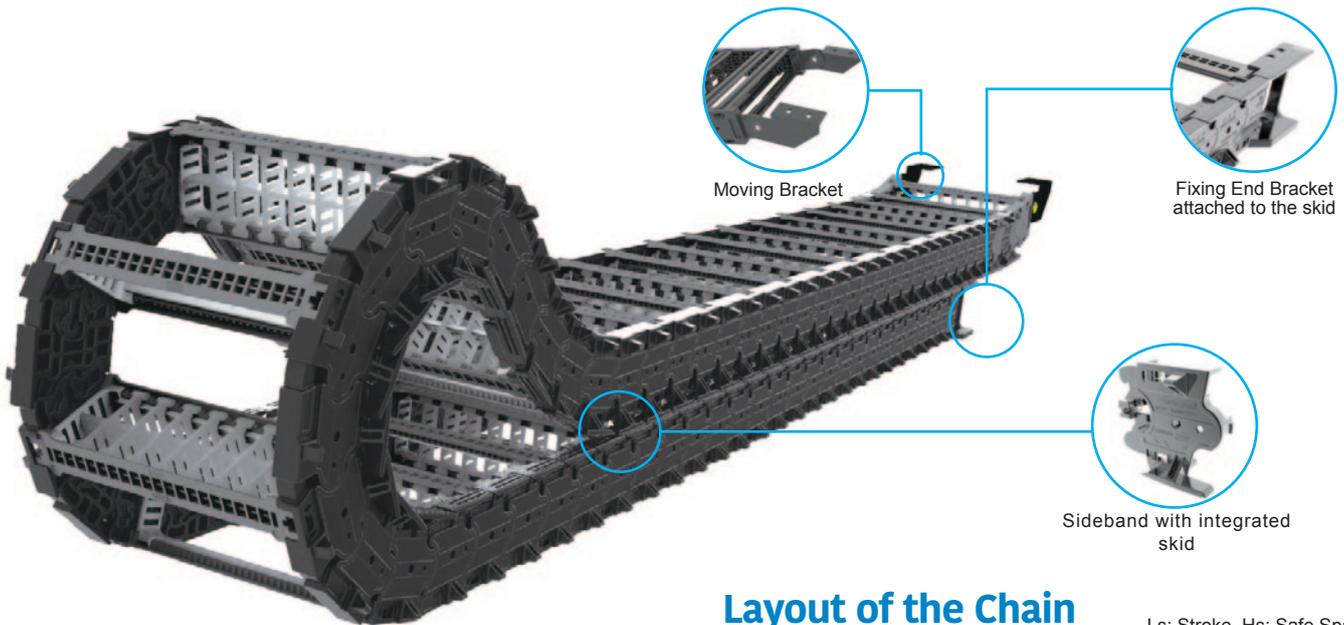
Separators (SP)



Chain Type	Ordering No.
nsb050S	sb-SP/400.Frame

nsb065SG (CRG Type)

Sabin Chain®



Calculation of the Chain Length

$$\left[L = \frac{Ls}{2} + Lp \right]$$

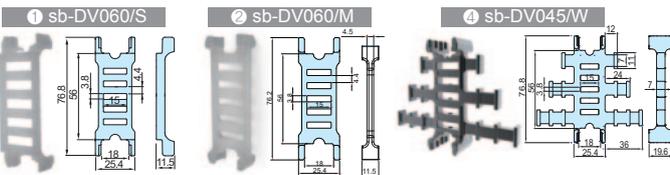
Ordering

nsb 065SG.150.R19/B1-9100L : (DV:2)

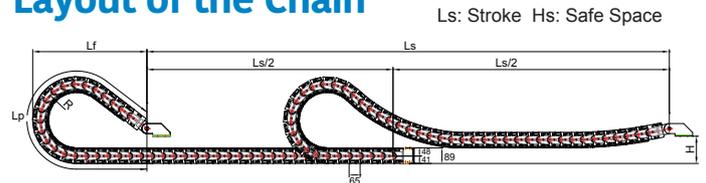
Chain Sliding Type (S)	Bending Radius	Length (mm)	Quantity of Divider (Link)
Sabin Chain	Inside Width	Bracket Type	

Dividers (DV)

Assembled to every 4th link
 DV/T Applied to Frame 250~400
 DV/M Normal divider
 DV/W
 Applicable to System Tie Wrap or FEB



Layout of the Chain



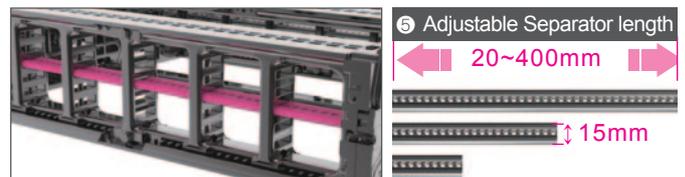
Bending Radius(R)	Lp(Loop Length)	LF(Loof Projection)	H(Moving Height)
140	1,225	615	210
190	1,543	715	
220	1,734	775	
270	2,052	875	
390	2,814	1,115	

Chain Cross Section

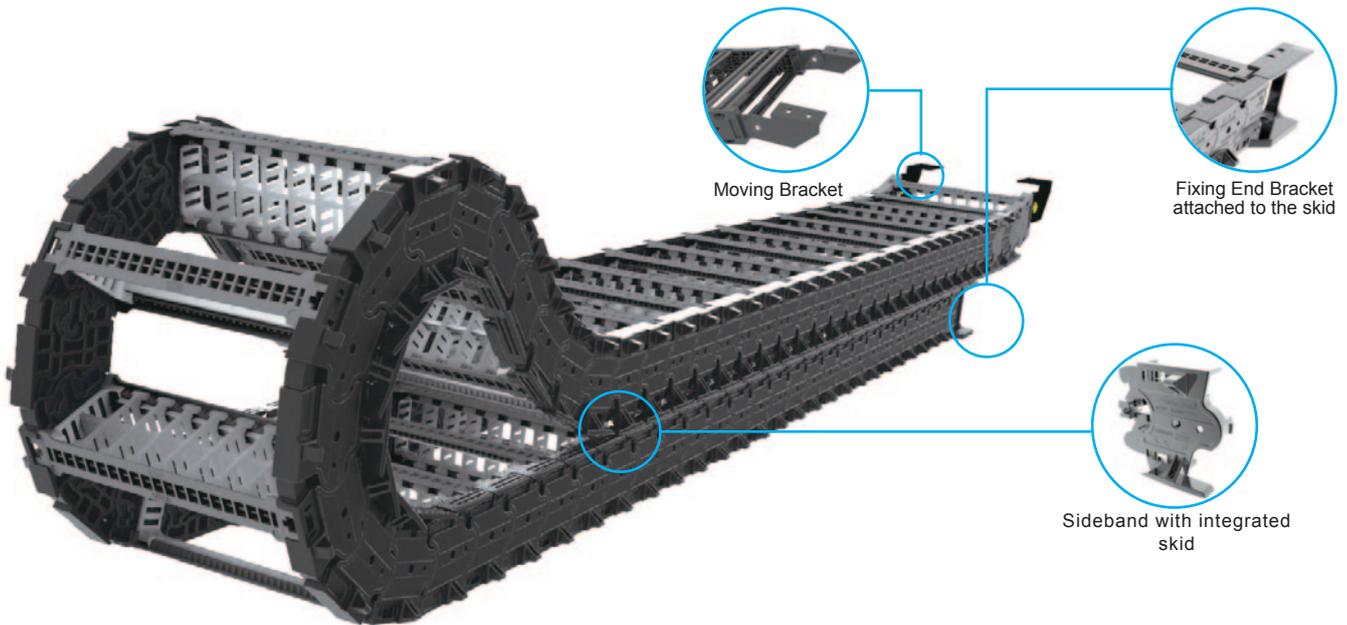


Chain Type	A Width (Outer)	B Height (Outer)	C Frame Width (Inner)	D Height (Inner)	Weight kg/m
nsb065S	162	89	100	56	3.66
	212		150		4.00
	262		200		4.27
	312		250		4.61

Separators (SP)



Chain Type	Ordering No.
nsb065S	sb-SP/400.Frame



Calculation of the Chain Length

$$\left[L = \frac{Ls}{2} + Lp \right]$$

Ordering

nsb 080SG.300.R220/B1-16000L : (DV:2)

Chain Sliding Type (S)	Bending Radius	Length (mm)	Quantity of Divider (Link)
Sabin Chain	Inside Width	Bracket Type	

Dividers (DV)

Assembled to every 4th link

DV/T Applied to Frame 300

DV/T Normal divider

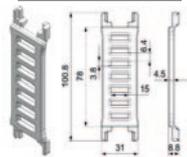
DV/W

Applicable to System Tie Wrap or FEB

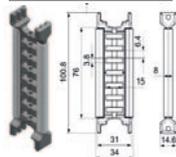


System tie wrap

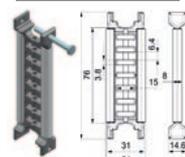
1 sb-DV075/S



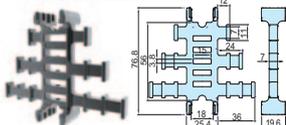
2 sb-DV075/M



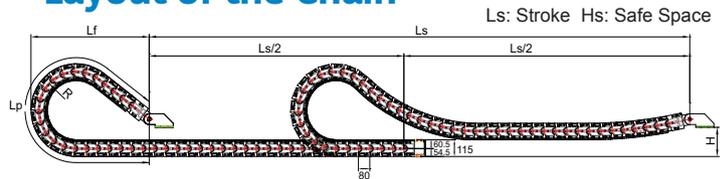
3 sb-DV075/T



4 sb-DV045/W

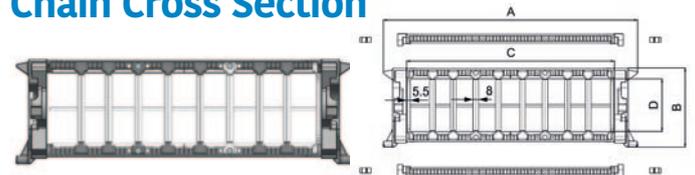


Layout of the Chain



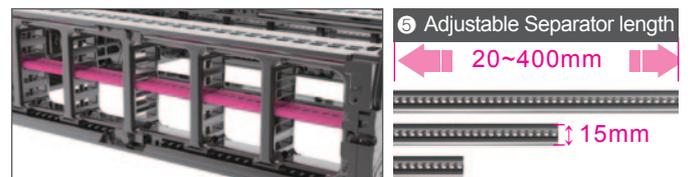
Bending Radius(R)	Lp(Loop Length)	Lf(Loof Projection)	H(Moving Height)
180	1,490	690	260
200	1,617	730	
250	1,935	830	
300	2,253	930	
350	2,571	1,030	
400	2,889	1,130	
500	3,524	1,330	

Chain Cross Section



Chain Type	A Width (Outer)	B Height (Outer)	C Frame Width(Inner)	D Height (Inner)	Weight kg/m
nsb085SG	368	115	300	76	5.40

Separators (SP)



Chain Type	Ordering No.
nsb085SG	sb-SP/400.Frame

